



BY APPOINTMENT TO H.M. THE QUEEN  
MANUFACTURERS OF FLOORCOVERING  
FORBO FLOORING UK LTD KIRKCALDY

CI/SfB

| (43) | Tn |

September 2020



**Resilient** Floor Coverings

# project vinyl

creating better environments



FLOORING SYSTEMS

# PROJECT VINYL

Forbo Flooring Systems has been manufacturing floor coverings for over 100 years and our project vinyl brands are well established in the world of flooring.

Our complete vinyl portfolio offers flooring solutions that encompass general purpose (both heterogeneous and homogeneous), safety, acoustic, adhesive free, static control, design tiles and wetroom solutions.

Produced and designed in Europe by Forbo, our project vinyl ranges offer eye-catching designs with exceptional performance and a low maintenance, stain resistant finish.

## allura

### Luxury vinyl tiles

Produced and designed in Europe, Allura is a versatile luxury vinyl tile (LVT) collection with products that suit a wide range of applications and functionalities including loose lay, click and adhesive free options.



## FASTFIT

### Rapid, reusable flooring

Fast Fit is Forbo's collection of genuinely adhesive free products including entrance products and interior flooring ranges in sheet, tile and plank format for maximum flexibility.



## eternal

### General purpose vinyl

Forbo's Eternal general purpose vinyl collection offers a superb combination of state-of-the-art designs in a strong, durable, fit-for-purpose range; suitable for any commercial interior. Create your own, truly individual floor with Forbo's bespoke digital printed vinyl.



## sphera®

### General purpose homogeneous vinyl

Sphera is Forbo's new premium, homogeneous vinyl collection. Styled by our European design team and using the latest production technology in a new purpose built manufacturing plant.



# PROJECT VINYL COLLECTION AT A GLANCE

## fabscrap

### Homogeneous vinyl

Fabscrap is a homogeneous floor covering that is created by using the rest material of the Sphera production runs, creating a new colourful chip mix that is processed into a unique near zero emission floor covering.



## step®

### Safety vinyl

The Step collection combines highly differentiated aesthetics with outstanding slip resistant properties (with ratings from R10 to R12). In addition, our Surestep Decibel range offers a selection of 12 items with 17 dB impact sound reduction, while Surestep Digital Print option takes safety flooring to the next dimension.



## step® onyx+

### Wetroom vinyl

Our Wetroom collection offers a variety of options suitable for use in barefoot and wetroom application areas, along with our Onyx+ range of complementary wall coverings.



## sarlon®

### Acoustic vinyl

With a choice of over 15 ranges comprising 100 colours, our acoustic vinyl offers excellent design opportunities and a choice of 15 and 19 dB impact sound reduction ratings.



## The Under Control collection

### Static control flooring

For areas that require a more specialised type of flooring, such as electro static discharge (ESD) protected facilities and ISO standard Cleanrooms, Forbo has a range of products that meet the very highest standards. Colorex is the ideal static control flooring system for sectors such as electronics, pharmaceuticals, health, data centres and server rooms.



# LUXURY VINYL TILES

## ALLURA – MADE WITH PASSION

Allura is made for end users and professionals in the flooring business by professionals in commercial flooring.

Allura has always been made with passion and knowledge and represents the next generation of LVT flooring.

At Forbo, we study how people work, live and interact in today's commercial interiors. We connect this knowledge to future trends and the changing dynamics of a building; we use our findings to innovate and differentiate our portfolio of products through design and function.

We solve today's and tomorrow's challenges by providing answers to key issues such as limiting valuable downtime, the re-use of floors and minimising environmental impacts.

See page 26 for more information.

### allura All-In-One

In the All-In-One collection you will find 51 items which are **ALL AVAILABLE** in Dryback, Flex and Click Pro constructions.

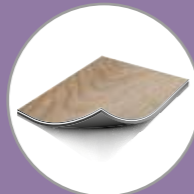


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### allura dryback

Fully adhered

- Largest choice in design, colour, size and shape
- Choice of wearlayer to meet usage and budget requirements



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### allura flex

Tackified loose lay

- Easy and quick, only using tackifier to install
- Stable product for demanding applications of any size
- Can be used alongside Tessera carpet tiles and planks without the need for a transition strip
- Special backing for extra comfort and improved impact sound reduction



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# ALLURA COLLECTION AT A GLANCE

## FASTFIT by allura

Rapid, reusable flooring

Suitable for applications where reduced installation and downtime is essential.

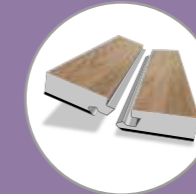


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## allura click pro

Clickable solutions suitable for areas up to 1000m<sup>2</sup> without transition.

- Suitable for use with uneven subfloors and is genuinely adhesive free

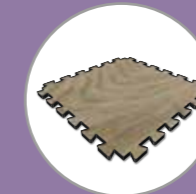


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## allura puzzle

High traffic solution with strong puzzle connection.

- Large tile format in 18 Wood/Materials colourways

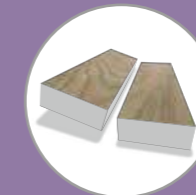


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## allura ease

Fully loose laid and the quickest solution to install.

- Easy to install but also to remove, re-use and recycle



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## allura decibel

30 item range with 19 dB impact sound reduction.



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## allura colour plus

Rapid flooring solution with honeycomb system on the reverse.



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# FIND THE RIGHT ALLURA COLLECTION **FOR YOUR PROJECT**

Every project is different and has its own specific demands. This can be in relation to the subfloor, the volume of traffic that passes through, or the size of the project. One thing is certain, we have the right solution in our Allura portfolio.

	SIZE OF AREA WITHOUT TRANSITION	IMPACT SOUND REDUCTION EN ISO 717-2	ADHESION	REMOVABILITY	SPEED OF INSTALL	APPLICATION AREAS	PROPOSITION
<b>Dryback</b>	Unlimited	6 dB	Fully stuck	Low – fully bonded	Traditional speed	General purpose	Widest choice of design
<b>Flex</b>	Unlimited	14 dB	Tackified	Removable	Fast	Commercial offices	Perfect complement to carpet tiles and planks, no transition needed
<b>Click Pro</b>	<1000m <sup>2</sup>	7 dB/15 dB in combination with Forbo underlay	None	Reusable	Fastest	Residential, small commercial	No adhesive, ease of installation, DIY solution
<b>Ease</b>	<250m <sup>2</sup>	7 dB	None	Reusable	Fastest	Ultra-quick refurbishment	No adhesive, ease of installation, ultra fast refurbishment
<b>Puzzle</b>	<500m <sup>2</sup>	7 dB	None	Reusable	Fastest	Retail high traffic, overnight solution	Simple no adhesive solution, ultra fast refurbishment in high traffic areas
<b>Decibel</b>	Unlimited	19 dB	Tackified	Removable	Fast	Accommodation, housing	Removable acoustic solution without the need for 2 part installation process

## HOW TO SPECIFY YOUR ORDER

The project requirements dictate which product is most suitable.

- DR7** – Allura dryback wear layer 0.70mm
- DR5** – Allura dryback wear layer 0.55mm
- DR4** – Allura dryback wear layer 0.40mm
- FL1** – Allura flex wear layer 1.0mm
- FL5** – Allura flex wear layer 0.55mm
- CL5** – Allura click pro wear layer 0.55mm
- EA7** – Allura ease wear layer 0.70mm
- PZ7** – Allura puzzle wear layer 0.70mm

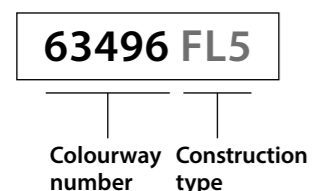
The colourway numbers are mentioned below the sample. Add the code above as a suffix after the colourway number to specify your required format of the product. Items with multiple executions (size or shape) each have a different colourway number.

Please note that not all designs are available in every product construction.

### Example:

When you want the grey waxed oak in Allura Flex with wear layer thickness 0.55 mm. Take the colourway number of grey waxed oak which is 63496 and add FL5 to the number.

This is how you would specify this example order:



# UNDERSTANDING ALLURA

Throughout the Allura section you will see several letters and icons below each colourway, here we explain what these letters and icons mean!



bleached rustic pine **DR | FL | CL**  
**60084** | 120 x 20 cm |

### EXAMPLE 1

(Taken from the Dryback section)

Bleached rustic pine is the colourway name

- 60084 is the colourway number
- This colourway is available in **Dryback** (DR), **Flex** (FL) and **Click Pro** (CL)
- The Dryback plank size is 120 x 20cm
- It has a 4 sided bevel
- It has in register embossing

**THE SYMBOLS AND ABBREVIATIONS UNDER THE SAMPLES EXPLAINED:**

2 or 4 sides bevelled

4 sided bevel

in register embossing

hungarian point size

natural colour variation

Circle Ø 40cm cut in 50 x 50cm tile to work with other colours. Only available in DR7.



grey waxed oak **DR | FL | CL | EA | PZ**  
**63496** | 100 x 15 cm |   
**63497** | HP 90 x 15 cm |   
**DR | FL**

### EXAMPLE 2

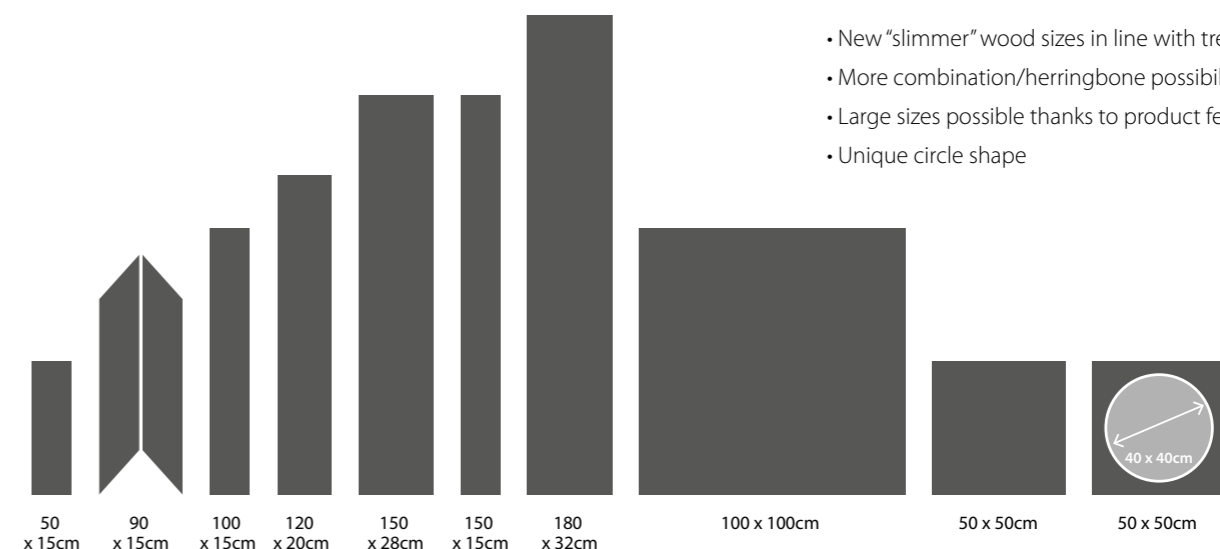
(Taken from the Dryback section)

Grey waxed oak is the colourway name

- 63496 is the colourway number
- This colourway is available in **Dryback** (DR), **Flex** (FL), **Click Pro** (CL), **Ease** (EA) and **Puzzle** (PZ) the Dryback plank size is 100 x 15cm with a 4 sided bevel
- 63497 is the same colourway but in **Hungarian Point**. The Dryback plank size is 90 x 15cm (The Flex plank size can be found in the Flex section)
- It has a 2 sided bevel

## CORE COLLECTION SIZES

- New "slimmer" wood sizes in line with trend
- More combination/herringbone possibilities
- Large sizes possible thanks to product features
- Unique circle shape



# ALLURA AT A GLANCE

If the 'article number' field in a row is blank, it means that the design is not available in that format.

## DR7 Allura Dryback 0.70 – (2.5mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box DR7	m <sup>2</sup> in box DR7
classic beech	60026DR7	100x15			20	3
waxed oak	HP 60055DR7	HP 90x15	2 sided		40	4.5
waxed oak	60063DR7	100x15	4 sided		20	3
whitewash elegant oak	60064DR7	120x20			12	2.88
honey elegant oak	60065DR7	120x20			12	2.88
black rustic oak	60074DR7	120x20	4 sided		12	2.88
light rustic oak	60078DR7	120x20	4 sided		12	2.88
natural rustic pine	60082DR7	120x20	4 sided	V	12	2.88
bleached rustic pine	60084DR7	120x20	4 sided	V	12	2.88
weathered rustic pine	60085DR7	120x20	4 sided	V	12	2.88
brown raw timber	60150DR7	120x20	4 sided	V	12	2.88
white raw timber	60151DR7	120x20	4 sided	V	12	2.88
grey raw timber	60152DR7	120x20	4 sided	V	12	2.88
anthracite weathered oak	60185DR7	150x28	4 sided		12	5.04
natural weathered oak	60187DR7	150x28	4 sided		12	5.04
grey giant oak	60280DR7	180x32	2 sided		8	4.6
natural giant oak	60284DR7	180x32	2 sided		8	4.6
white giant oak	60286DR7	180x32	2 sided		8	4.6
steamed oak	60293DR7	120x20	4 sided		12	2.88
pure oak	60295DR7	120x20	4 sided		12	2.88
central oak	60300DR7	150x28	4 sided	V	12	5.04
whitened oak	60301DR7	150x28	4 sided	V	12	5.04
deep country oak	60302DR7	150x28	4 sided	V	12	5.04
light honey oak	60305DR7	150x28	4 sided	V	12	5.04
rustic anthracite oak	60306DR7	150x28	4 sided	V	12	5.04
white autumn oak*	60350DR7	100x15	4 sided		20	3
white autumn oak* HP	60351DR7	HP 90x15	2 sided		40	4.5
classic autumn oak*	60353DR7	100x15	4 sided		20	3
classic autumn oak* HP	60354DR7	HP 90x15	2 sided		40	4.5
grey autumn oak*	60356DR7	100x15	4 sided		20	3
grey autumn oak* HP	60357DR7	HP 90x15	2 sided		40	4.5
natural collage oak	60374DR7	120x20	4 sided		12	2.88
grey collage oak	60375DR7	120x20	4 sided		12	2.88
chocolate collage oak	60376DR7	120x20	4 sided		12	2.88
charcoal solid oak	60387DR7	100x15	4 sided		20	3
charcoal solid oak HP	60389DR7	HP 90x15	2 sided		40	4.5
oyster seagrass	61253DR7	100x15	4 sided		20	3
natural seagrass	61255DR7	100x15	4 sided		20	3
grey slate	62408DR7	50x50			12	3
charcoal concrete	62418DR7	50x50			12	3
nero concrete	62419DR7	50x50			12	3
taupe sand	62485DR7	50x50	4 sided		12	3
white sand	62488DR7	50x50	4 sided		12	3
natural concrete	62512DR7	100x100			1	1
grigio concrete	62513DR7	100x100			1	1
charcoal concrete	62518DR7	100x100			1	1
nero concrete	62519DR7	100x100			1	1
natural concrete	62522DR7	50x50			12	3
grigio concrete	62523DR7	50x50			12	3
mist texture	62534DR7	50x50			12	3
light ash*	63400DR7	150x15	4 sided		24	5.4
brown ash*	63402DR7	150x15	4 sided		24	5.4
smoked ash*	63404DR7	150x15	4 sided		24	5.4
bleached timber	63406DR7	120x20	4 sided	V	12	2.88
bleached timber	63407DR7	50x15	4 sided	V	40	3
greywashed timber	63408DR7	120x20	4 sided	V	12	2.88
greywashed timber	63409DR7	50x15	4 sided	V	40	3
hazelnut timber	63410DR7	120x20	4 sided	V	12	2.88
hazelnut timber	63411DR7	50x15	4 sided	V	40	3
blond timber	63412DR7	120x20	4 sided	V	12	2.88
blond timber	63413DR7	50x15	4 sided	V	40	3
classic timber	63414DR7	150x15	4 sided	V	24	5.4
light timber	63416DR7	150x15	4 sided	V	24	5.4
petrified oak	63418DR7	120x20	4 sided		12	2.88
burned oak	63420DR7	120x20	4 sided		12	2.88
bronzed oak	63422DR7	120x20	4 sided		12	2.88
light cement	63426DR7	50x50			12	3
light cement	63427DR7	100x100			1	1
iron cement	63428DR7	50x50			12	3
iron cement	63429DR7	100x100			1	1
grey cement	63430DR7	50x50			12	3
grey cement	63431DR7	100x100			1	1
smoke cement	63432DR7	50x50			12	3
smoke cement	63433DR7	100x100			1	1
cool concrete dots	63434DR7	50x50			12	3
warm concrete dots	63436DR7	50x50			12	3
taupe texture	63438DR7	50x50			12	3
light fused concrete	63440DR7	50x50			12	3
dark fused concrete	63444DR7	50x50			12	3

## DR7 Allura Dryback 0.70 – (2.5mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box DR7	m <sup>2</sup> in box DR7
white marble	63450DR7	50x50			12	3
white marble	63451DR7	100x100			1	1
grey marble	63452DR7	50x50			12	3
grey marble	63453DR7	100x100			1	1
black marble	63454DR7	50x50			12	3
black marble	63455DR7	100x100			1	1
grey marbled stone	63456DR7	100x100			1	1
black marbled stone	63458DR7	100x100			1	1
graphite marbled stone	63466DR7	100x100			1	1
grey stone	63468DR7	50x50			12	3
lead stone	63470DR7	50x50			12	3
coal stone	63472DR7	50x50			12	3
pink coral	63474DR7	50x50			12	3
burgundy	63476DR7	50x50			12	3
khaki	63478DR7	50x50			12	3
denim	63480DR7	50x50			12	3
azur	63482DR7	50x50			12	3
mustard	63484DR7	50x50			12	3
grey terrazzo	63486DR7	50x50			12	3
pink terrazzo	63488DR7	50x50			12	3
blue terrazzo	63492DR7	50x50			12	3
grey waxed oak	63496DR7	100x15	4 sided		20	3
grey waxed oak HP	63497DR7	HP 90x15	2 sided		40	4.5
bronze	63501DR7ST	5 mm			50	0.25
gold	63503DR7ST	5 mm			50	0.25
iron	63505DR7ST	5 mm			50	0.25
silver	63507DR7ST	5 mm			50	0.25
dark vintage gymfloor	63510DR7	100x15			20	3
light vintage gymfloor	63511DR7	100x15			20	3
dark graphic wood	63516DR7	120x20			12	2.88
light graphic wood	63517DR7	120x20			12	2.88
natural concrete CI	63522DR7	CI 50x50			12	3
grigio concrete CI	63523DR7	CI 50x50			12	3
black marble CI	63544DR7	CI 50x50			12	3
white marble CI	63550DR7	CI 50x50			12	3
grey marble CI	63552DR7	CI 50x50			12	3
pink coral CI	63574DR7	CI 50x50			12	3
burgundy CI	63576DR7	CI 50x50			12	3
khaki CI	63578DR7	CI 50x50			12	3
denim CI	63580DR7	CI 50x50			12	3
azur CI	63582DR7	CI 50x50			12	3
mustard CI	63584DR7	CI 50x50			12	3
grey terrazzo CI	63586DR7	CI 50x50			12	3
pink terrazzo CI	63588DR7	CI 50x50			12	3
blue terrazzo CI	63592DR7	CI 50x50			12	3
graphite weave	63604DR7	50x50	4 sided		12	3
silver metal brush	63624DR7	50x50			12	3
nickel metal brush	63625DR7	50x50			12	3
silver stream	63776DR7	50x50			12	3

\* natural colour variation

## DR5 Allura Dryback 0.55 – (2.2mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box DR5	m <sup>2</sup> in box DR5
classic beech	60026DR5	100x15			23	3.45
waxed oak	HP 60055DR5	HP 90x15	2 sided		46	5.17
waxed oak	60063DR5	100x15	4 sided		23	3.45
whitewash elegant oak	60064DR5	120x20			14	3.36
honey elegant oak	60065DR5	120x20			14	3.36
black rustic oak	60074DR5	120x20	4 sided		14	3.36
light rustic oak	60078DR5	120x20	4 sided		14	3.36
natural rustic pine	60082DR5	120x20	4 sided	V	14	3.36
bleached rustic pine	60084DR5	120x20	4 sided	V	14	3.36
weathered rustic pine	60085DR5	120x20	4 sided	V	14	3.36
brown raw timber	60150DR5	120x20	4 sided	V	14	3.36
white raw timber	60151DR5	120x20	4 sided	V	14	3.36
grey raw timber	60152DR5	120x20	4 sided	V	14	3.36
anthracite weathered oak	60185DR5	150x28	4 sided		14	5.88
natural weathered oak	60187DR5	150x28	4 sided		14	5.88
grey giant oak	60280DR5	180x32	2 sided		9	5.18
natural giant oak	60284DR5	180x32	2 sided		9	5.18
white giant oak	60286DR5	180x32	2 sided		9	5.18
steamed oak	60293DR5	120x20	4 sided		14	3.36
pure oak	60295DR5	120x20	4 sided		14	3.36
central oak	60300DR5	150x28	4 sided	V	14	5.88
whitened oak	60301DR5	150x28	4 sided	V	14	5.88
deep country oak	60302DR5	150x28	4 sided	V	14	5.88
light honey oak	60305DR5	150x28	4 sided	V	14	5.88
rustic anthracite oak	60306DR5	150x28	4 sided	V	14	5.88
white autumn oak*	60350DR5	100x15	4 sided		23	3.45
white autumn oak* HP	60351DR5	HP 90x15	2 sided		46	5.17
classic autumn oak*	60353DR5	100x15	4 sided		23	3.45
classic autumn oak* HP	60354DR5	HP 90x15	2 sided		46	5.17
grey autumn oak*	60356DR5	100x15	4 sided		23	3.45
grey autumn oak* HP	60357DR5	HP 90x15	2 sided		46	5.17
natural collage oak	60374DR5	120x20	4 sided		14	3.36
grey collage oak	60375DR5	120x20	4 sided		14	3.36
chocolate collage oak	60376DR5	120x20	4 sided		14	3.36
charcoal solid oak	60387DR5	100x15	4 sided		23	3.45
charcoal solid oak HP	60389DR5	HP 90x15	2 sided		46	5.17
oyster seagrass	61253DR5	100x15	4 sided		23	3.45
natural seagrass	61255DR5	100x15	4 sided		23	3.45
grey slate	62408DR5	50x50			14	3.5
charcoal concrete	62418DR5	50x50			14	3.5
nero concrete	62419DR5	50x50			14	3.5
taupe sand	62485DR5	50x50	4 sided		14	3.5
white sand	62488DR5	50x50	4 sided		14	3.5
natural concrete	62512DR5	100x100			1	1
grigio concrete	62513DR5	100x100			1	1
charcoal concrete	62518DR5	100x100			1	1
nero concrete	62519DR5	100x100			1	1
natural concrete	62522DR5	50x50			14	3.5
grigio concrete	62523DR5	50x50			14	3.5
mist texture	62534DR5	50x50			14	3.5
light ash*	63400DR5	150x15	4 sided		27	6.07
brown ash*	63402DR5	150x15	4 sided		27	6.07
smoked ash*	63404DR5	150x15	4 sided		27	6.07
bleached timber	63406DR5	120x20	4 sided	V	14	3.36
bleached timber	63407DR5	50x15	4 sided	V	46	3.45
greywashed timber	63408DR5	120x20	4 sided	V	14	3.36
greywashed timber	63409DR5	50x15	4 sided	V	46	3.45
hazelnut timber	63410DR5	120x20	4 sided	V	14	3.36
hazelnut timber	63411DR5	50x15	4 sided	V	46	3.45
blond timber	63412DR5	120x20	4 sided	V	14	3.36
blond timber	63413DR5	50x15	4 sided	V	46	3.45
classic timber	63414DR5	150x15	4 sided	V	27	6.07
light timber	63416DR5	150x15	4 sided	V	27	6.07
petrified oak	63418DR5	120x20	4 sided		14	3.36
burned oak	63420DR5	120x20	4 sided		14	3.36

# ALLURA AT A GLANCE

If the 'article number' field in a row is blank, it means that the design is not available in that format.

## FLS Allura Flex 0.55 – (4mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box FLS	m <sup>2</sup> in box FLS
classic beech	60026FLS	100x20			13	2.6
waxed oak	HP 60055FLS	HP 120x20	2 sided		15	3
waxed oak	60063FLS	100x20	4 sided		13	2.6
whitewash elegant oak	60064FLS	120x20			13	3.12
honey elegant oak	60065FLS	120x20			13	3.12
black rustic oak	60074FLS	120x20	4 sided		13	3.12
light rustic oak						
natural rustic pine	60082FLS	120x20	4 sided	V	13	3.12
bleached rustic pine	60084FLS	120x20	4 sided	V	13	3.12
graphite rustic pine	60085FLS	120x20	4 sided	V	13	3.12
brown raw timber	60150FLS	120x20	4 sided	V	13	3.12
white raw timber	60151FLS	120x20	4 sided	V	13	3.12
grey raw timber	60152FLS	120x20	4 sided	V	13	3.12
anthracite weathered oak						
natural weathered oak						
grey giant oak	60280FLS	150x28	4 sided		9	3.78
natural giant oak	60284FLS	150x28	4 sided		9	3.78
white giant oak						
steamed oak	60293FLS	120x20	4 sided		13	3.12
pure oak	60295FLS	120x20	4 sided		13	3.12
central oak	60300FLS	150x28	4 sided	V	9	3.78
whitened oak	60301FLS	150x28	4 sided	V	9	3.78
deep country oak	60302FLS	150x28	4 sided	V	9	3.78
light honey oak	60305FLS	150x28	4 sided	V	9	3.78
rustic anthracite oak	60306FLS	150x28	4 sided	V	9	3.78
white autumn oak*	60350FLS	100x20	4 sided		13	2.6
white autumn oak* HP	60351FLS	HP 120x20	2 sided		15	3
classic autumn oak*	60353FLS	100x20	4 sided		13	2.6
classic autumn oak* HP	60354FLS	HP 120x20	2 sided		15	3
grey autumn oak*	60356FLS	100x20	4 sided		13	2.6
grey autumn oak* HP	60357FLS	HP 120x20	2 sided		15	3
natural collage oak	60374FLS	120x20	4 sided		13	3.12
grey collage oak	60375FLS	120x20	4 sided		13	3.12
chocolate collage oak						
charcoal solid oak						
charcoal solid oak HP						
oyster seagrass	61253FLS	100x20	4 sided		13	2.6
natural seagrass	61255FLS	100x20	4 sided		13	2.6
grey slate						
charcoal concrete	62418FLS	50x50			13	3.25
nero concrete	62419FLS	50x50			13	3.25
taupe sand	62485FLS	50x50	4 sided		13	3.25
white sand	62488FLS	50x50	4 sided		13	3.25
natural concrete	62512FLS	100x100			1	1
grigio concrete	62513FLS	100x100			1	1
charcoal concrete	62518FLS	100x100			1	1
nero concrete	62519FLS	100x100			1	1
natural concrete	62522FLS	50x50			13	3.25
grigio concrete	62523FLS	50x50			13	3.25
mist texture	62534FLS	50x50			13	3.25
light ash*						
brown ash*						
smoked ash*						
bleached timber	63406FLS	120x20	4 sided	V	13	3.12
bleached timber						
greywashed timber	63408FLS	120x20	4 sided	V	13	3.12
greywashed timber						
hazelnut timber	63410FLS	120x20	4 sided	V	13	3.12
hazelnut timber						
blond timber	63412FLS	120x20	4 sided	V	13	3.12
blond timber						
classic timber						
light timber						
petrified oak	63418FLS	120x20	4 sided		13	3.12
burned oak	63420FLS	120x20	4 sided		13	3.12
bronzed oak						
light cement	63426FLS	50x50			13	3.25
light cement	63427FLS	100x100			1	1
iron cement	63428FLS	50x50			13	3.25
iron cement	63429FLS	100x100			1	1
grey cement	63430FLS	50x50			13	3.25
grey cement	63431FLS	100x100			1	1
smoke cement	63432FLS	50x50			13	3.25
smoke cement	63433FLS	100x100			1	1
cool concrete dots						
warm concrete dots						
taupe texture	63438FLS	50x50			13	3.25
light fused concrete						
dark fused concrete						

## FLS Allura Flex 0.55 – (4mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box FLS	m <sup>2</sup> in box FLS
white marble	63450FLS	50x50			13	3.25
white marble	63451FLS	100x100			1	1
grey marble						
grey marble						
black marble	63454FLS	50x50			13	3.25
black marble	63455FLS	100x100			1	1
grey marbled stone						
black marbled stone						
graphite marbled stone						
grey stone	63468FLS	50x50			13	3.25
lead stone						
coal stone						
pink coral						
burgundy						
khaki						
denim						
azur						
mustard						
grey terrazzo						
pink terrazzo						
blue terrazzo						
grey waxed oak	63496FLS	100x20	4 sided		13	2.6
grey waxed oak HP	63497FLS	HP 120x20	2 sided		15	3
bronze						
gold						
iron						
silver						
dark vintage gymfloor						
classic autumn oak*						
classic autumn oak* HP						
grey autumn oak*						
grey autumn oak* HP						
natural collage oak						
light graphic wood						
wood						
natural concrete CI						
grigio concrete CI						
black marble CI						
white marble CI						
grey marble CI						
pink coral CI						
charcoal concrete						
burgundy CI						
khaki CI						
taupe sand						
denim CI						
azur CI						
mustard CI						
grey terrazzo CI						
charcoal concrete						
pink terrazzo CI						
blue terrazzo CI						
graphite weave						
silver metal brush						
nickel metal brush	63625FLS	50x50			13	3.25
silver stream	63776FLS	50x50			13	3.25

\* natural colour variation

## CL Allura Click Pro – (5mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box CLS	m <sup>2</sup> in box CLS
classic beech	60026CLS	121.2x18.7			8	1.81
waxed oak	HP					
waxed oak	60063CLS	121.2x18.7	4 sided		8	1.81
whitewash elegant oak	60064CLS	121.2x18.7	4 sided		8	1.81
honey elegant oak	60065CLS	121.2x18.7	4 sided		8	1.81
black rustic oak	60074CLS	121.2x18.7	4 sided		8	1.81
light rustic oak						
natural rustic pine	60082CLS	121.2x18.7	4 sided	V	8	1.81
bleached rustic pine	60084CLS	121.2x18.7	4 sided	V	8	1.81
graphite rustic pine	60085CLS	121.2x18.7	4 sided	V	8	1.81
brown raw timber	60150CLS	121.2x18.7	4 sided	V	8	1.81
white raw timber	60151CLS	121.2x18.7	4 sided	V	8	1.81
grey raw timber	60152CLS	121.2x18.7	4 sided	V	8	1.81
anthracite weathered oak						
natural weathered oak						
grey giant oak	60280CLS	150.5x23.7	4 sided		6	2.14
natural giant oak	60284CLS	150.5x23.7	4 sided		6	2.14
white giant oak						
steamed oak	60293CLS	121.2x18.7	4 sided		8	1.81
pure oak	60295CLS	121.2x18.7	4 sided		8	1.81
central oak	60300CLS	150.5x23.7	4 sided	V	6	2.14
whitened oak	60301CLS	150.5x23.7	4 sided	V	6	2.14
deep country oak	60302CLS	150.5x23.7	4 sided	V	6	2.14
light honey oak	60305CLS	150.5x23.7	4 sided	V	6	2.14
rustic anthracite oak	60306CLS	150.5x23.7	4 sided	V	6	2.14
white autumn oak*	60350CLS	121.2x18.7	4 sided		8	1.81
white autumn oak* HP						
classic autumn oak*	60353CLS	121.2x18.7	4 sided		8	1.81
classic autumn oak* HP						
grey autumn oak*	60356CLS	121.2x18.7	4 sided		8	1.81
grey autumn oak* HP						
natural collage oak	60374CLS	121.2x18.7	4 sided		8	1.81
grey collage oak	60375CLS	121.2x18.7	4 sided		8	1.81
chocolate collage oak						
charcoal solid oak						
charcoal solid oak HP						
oyster seagrass	61253CLS	121.2x18.7	4 sided		8	1.81
natural seagrass	61255CLS	121.2x18.7	4 sided		8	1.81
grey slate						
charcoal concrete	62418CLS	60x31.7			10	1.9
nero concrete	62419CLS	60x31.7			10	1.9
taupe sand	62485CLS	60x31.7			10	1.9
white sand	62488CLS	60x31.7			10	1.9
natural concrete						
grigio concrete						
charcoal concrete						
nero concrete						
natural concrete	62522CLS	60x31.7			10	1.9
grigio concrete	62523CLS	60x31.7			10	1.9
mist texture	62534CLS	60x31.7			10	1.9
light ash*						
brown ash*						
smoked ash*						
bleached timber	63406CLS	121.2x18.7	4 sided	V	8	1.81
bleached timber						
greywashed timber	63408CLS	121.2x18.7	4 sided	V	8	1.81
greywashed timber						
hazelnut timber	63410CLS	121.2x18.7	4 sided	V	8	1.81
hazelnut timber						
blond timber	63412CLS	121.2x18.7	4 sided	V	8	1.81
blond timber						
classic timber						
light timber						
petrified oak	63418CLS	121.2x18.7	4 sided		8	1.81
burned oak	63420CLS	121.2x18.7	4 sided		8	1.81
bronzed oak						
light cement	63426CLS	60x31.7			10	1.9
light cement						
iron cement	63428CLS	60x31.7			10	1.9
iron cement						
grey cement	63430CLS	60x31.7			10	1.9
grey cement						
smoke cement	63432CLS	60x31.7			10	1.9
smoke cement						
cool concrete dots						
warm concrete dots						
taupe texture	63438CLS	60x31.7			10	1.9
light fused concrete						
dark fused concrete						

## EA Allura Ease – (5mm gauge)

Name	Article number	Size in cm	Bevel	IR emboss	Pcs in box CLS	m <sup>2</sup> in box CLS
white marble	63450CLS	60x31.7			10	1.9
white marble						
grey marble						
grey marble						
black marble	63454CLS	60x31.7			10	1.9
black marble						
grey marbled stone						
black marbled stone						
graphite marbled stone						
grey stone	63468CLS	60x31.7			10	1.9
lead stone						
coal stone						
pink coral						
burgundy						
khaki						
denim						
azur						
mustard						
grey terrazzo						
pink terrazzo	</					

# ALLURA AT A GLANCE

If the 'article number' field in a row is blank, it means that the design is not available in that format.

## PZ Allura Puzzle – (5mm gauge)

Name	Article number	Size in cm	Pcs PZ7	m² PZ7
waxed oak	HP			
waxed oak				
whitewash elegant oak	60064PZ7	96x96	1	0.92
honey elegant oak	60065PZ7	96x96	1	0.92
black rustic oak				
light rustic oak				
natural rustic pine				
bleached rustic pine				
weathered rustic pine				
brown raw timber				
white raw timber				
grey raw timber				
anthracite weathered oak				
natural weathered oak				
grey giant oak	60280PZ7	96x96	1	0.92
natural giant oak	60284PZ7	96x96	1	0.92
white giant oak				
steamed oak				
pure oak				
central oak				
whitened oak				
deep country oak				
light honey oak				
rustic anthracite oak				
white autumn oak*				
white autumn oak*	HP			
classic autumn oak*				
classic autumn oak*	HP			
grey autumn oak*				
grey autumn oak*	HP			
natural collage oak				
grey collage oak				
chocolate collage oak				
charcoal solid oak				
charcoal solid oak	HP			
oyster seagrass	61253PZ7	96x96	1	0.92
natural seagrass				
grey slate				
charcoal concrete	62418PZ7	96x96	1	0.92
nero concrete	62419PZ7	96x96	1	0.92
taupe sand				
white sand				
natural concrete				
grigio concrete				
charcoal concrete				
nero concrete				
natural concrete	62522PZ7	96x96	1	0.92
grigio concrete	62523PZ7	96x96	1	0.92
mist texture				
light ash*				
brown ash*				
smoked ash*				
bleached timber				
bleached timber				
greywashed timber				
greywashed timber				
hazelnut timber				
hazelnut timber				
blond timber				
blond timber				
classic timber				
light timber				
petrified oak				
burned oak				
bronzed oak				
light cement				
light cement				
iron cement	63428PZ7	96x96	1	0.92
iron cement				
grey cement	63430PZ7	96x96	1	0.92
grey cement				
smoke cement				
smoke cement				
cool concrete dots				
warm concrete dots				
taupe texture				
light fused concrete				
dark fused concrete				

Name	Article number	Size in cm	Pcs PZ7	m² PZ7
white marble				
white marble				
grey marble				
grey marble				
black marble				
black marble				
grey marbled stone	63456PZ7	96x96	1	0.92
black marbled stone	63458PZ7	96x96	1	0.92
graphite marbled stone				
grey stone	63468PZ7	96x96	1	0.92
lead stone	63470PZ7	96x96	1	0.92
coal stone				
pink coral				
burgundy				
khaki				
denim				
azur				
mustard				
grey terrazzo				
pink terrazzo				
blue terrazzo				
grey waxed oak	63496PZ7	96x96	1	0.92
grey waxed oak	HP			
bronze				
gold				
iron				
silver				
dark vintage gymfloor				
light vintage gymfloor				
dark graphic wood				
light graphic wood				
natural concrete	CI			
grigio concrete	CI			
black marble	CI			
white marble	CI			
grey marble	CI			
pink coral	CI			
burgundy	CI			
khaki	CI			
denim	CI			
azur	CI			
mustard	CI			
grey terrazzo	CI			
pink terrazzo	CI			
blue terrazzo	CI			
graphite weave	63604PZ7	96x96	1	0.92
silver metal brush				
nickel metal brush	63625PZ7	96x96	1	0.92
silver stream				

\* natural colour variation

# ALL-IN-ONE – DRYBACK – FLEX – CLICK PRO

Our All-In-One range consists of 51 items which are all available in Dryback, Flex and Click Pro constructions. This means you are able to choose one design that can be applied almost everywhere, regardless of subfloor, installation timeframes and the type of traffic it will face.

Name	Colourway number	Dryback DR7 article number	Dryback DR5 article number	Dryback DR4** article number	Flex FL1 article number	Flex FL5 article number	Click Pro CL5 article number
classic beech	60026	60026DR7	60026DR5	60026DR4	60026FL1	60026FL5	60026CL5
waxed oak	60063	60063DR7	60063DR5	60063DR4	60063FL1	60063FL5	60063CL5
whitewash elegant oak	60064	60064DR7	60064DR5	60064DR4	60064FL1	60064FL5	60064CL5
honey elegant oak	60065	60065DR7	60065DR5	60065DR4	60065FL1	60065FL5	60065CL5
black rustic oak	60074	60074DR7	60074DR5	60074DR4	60074FL1	60074FL5	60074CL5
natural rustic pine	60082	60082DR7	60082DR5	60082DR4	60082FL1	60082FL5	60082CL5
bleached rustic pine	60084	60084DR7	60084DR5	60084DR4	60084FL1	60084FL5	60084CL5
weathered rustic pine	60085	60085DR7	60085DR5	60085DR4	60085FL1	60085FL5	60085CL5
brown raw timber	60150	60150DR7	60150DR5	60150DR4	60150FL1	60150FL5	60150CL5
white raw timber	60151	60151DR7	60151DR5	60151DR4	60151FL1	60151FL5	60151CL5
grey raw timber	60152	60152DR7	60152DR5	60152DR4	60152FL1	60152FL5	60152CL5
grey giant oak	60280	60280DR7	60280DR5	60280DR4	60280FL1	60280FL5	60280CL5
natural giant oak	60284	60284DR7	60284DR5	60284DR4	60284FL1	60284FL5	60284CL5
steamed oak	60293	60293DR7	60293DR5	60293DR4	60293FL1	60293FL5	60293CL5
pure oak	60295	60295DR7	60295DR5	60295DR4	60295FL1	60295FL5	60295CL5
central oak	60300	60300DR7	60300DR5	60300DR4	60300FL1	60300FL5	60300CL5
whitened oak	60301	60301DR7	60301DR5	60301DR4	60301FL1	60301FL5	60301CL5
deep country oak	60302	60302DR7	60302DR5	60302DR4	60302FL1	60302FL5	60302CL5
light honey oak	60305	60305DR7	60305DR5	60305DR4	60305FL1	60305FL5	60305CL5
rustic anthracite oak	60306	60306DR7	60306DR5	60306DR4	60306FL1	60306FL5	60306CL5
white autumn oak*	60350	60350DR7	60350DR5	60350DR4	60350FL1	60350FL5	60350CL5
classic autumn oak*	60353	60353DR7	60353DR5	60353DR4	60353FL1	60353FL5	60353CL5
grey autumn oak*	60356	60356DR7	60356DR5	60356DR4	60356FL1	60356FL5	60356CL5
natural collage oak	60374	60374DR7	60374DR5	60374DR4	60374FL1	60374FL5	60374CL5
grey collage oak	60375	60375DR7	60375DR5	60375DR4	60375FL1	60375FL5	60375CL5
oyster seagrass	61253	61253DR7	61253DR5	61253DR4	61253FL1	61253FL5	61253CL5
natural seagrass	61255	61255DR7	61255DR5	61255DR4	61255FL1	61255FL5	61255CL5
charcoal concrete	62418	62418DR7	62418DR5	62418DR4	62418FL1	62418FL5	62418CL5
nero concrete	62419	62419DR7	62419DR5	62419DR4	62419FL1	62419FL5	62419CL5
taupe sand	62485	62485DR7	62485DR5	62485DR4	62485FL1	62485FL5	62485CL5
white sand	62488	62488DR7	62488DR5	62488DR4	62488FL1	62488FL5	62488CL5
natural concrete	62522	62522DR7	62522DR5	62522DR4	62522FL1	62522FL5	62522CL5
grigio concrete	62523	62523DR7	62523DR5	62523DR4	62523FL1	62523FL5	62523CL5
mist texture	62534	62534DR7	62534DR5	62534DR4	62534FL1	62534FL5	62534CL5
bleached timber	63406	63406DR7	63406DR5	63406DR4	63406FL1	63406FL5	63406CL5
greywashed timber	63408	63408DR7	63408DR5	63408DR4	63408FL1	63408FL5	63408CL5
hazelnut timber	63410	63410DR7	63410DR5	63410DR4	63410FL1	63410FL5	63410CL5
blond timber	63412	63412DR7	63412DR5	63412DR4	63412FL1	63412FL5	63412CL5
petrified oak	63418	63418DR7	63418DR5	63418DR4	63418FL1	63418FL5	63418CL5
burned oak	63420	63420DR7	63420DR5	63420DR4	63420FL1	63420FL5	63420CL5
light cement	63426	63426DR7	63426DR5	63426DR4	63426FL1	63426FL5	63426CL5
iron cement	63428	63428DR7	63428DR5	63428DR4	63428FL1	63428FL5	63428CL5
grey cement	63430	63430DR7	63430DR5	63430DR4	63430FL1	63430FL5	63430CL5
smoke cement	63432	63432DR7	63432DR5	63432DR4	63432FL1	63432FL5	63432CL5
taupe texture	63438	63438DR7	63438DR5	63438DR4	63438FL1	63438FL5	63438CL5
white marble	63450	63450DR7	63450DR5	63450DR4	63450FL1	63450FL5	63450CL5
black marble	63454	63454DR7	63454DR5	63454DR4	63454FL1	63454FL5	63454CL5
grey stone	63468	63468DR7	63468DR5	63468DR4	63468FL1	63468FL5	63468CL5
grey waxed oak	63496	63496DR7	63496DR5	63496DR4	63496FL1	63496FL5	63496CL5
nickel metal brush	63625	63625DR7	63625DR5	63625DR4	63625FL1	63625FL5	63625CL5
silver stream	63776	63776DR7	63776DR5	63776DR4	63776FL1	63776FL5	63776CL5

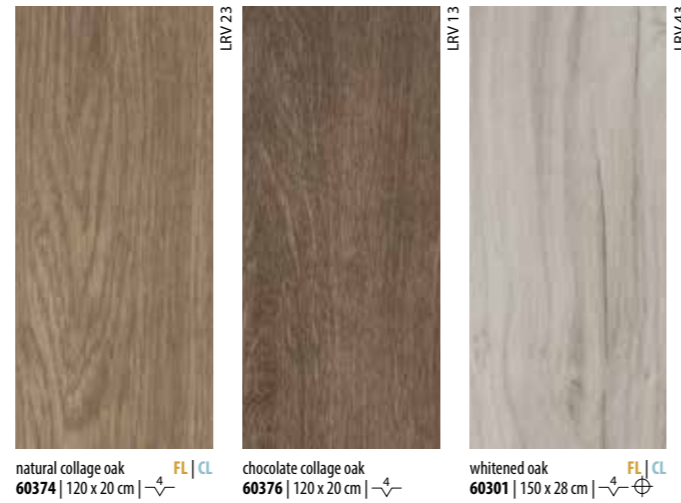
\* natural colour variations

\*\* For packaging information on Allura DR4, please visit [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

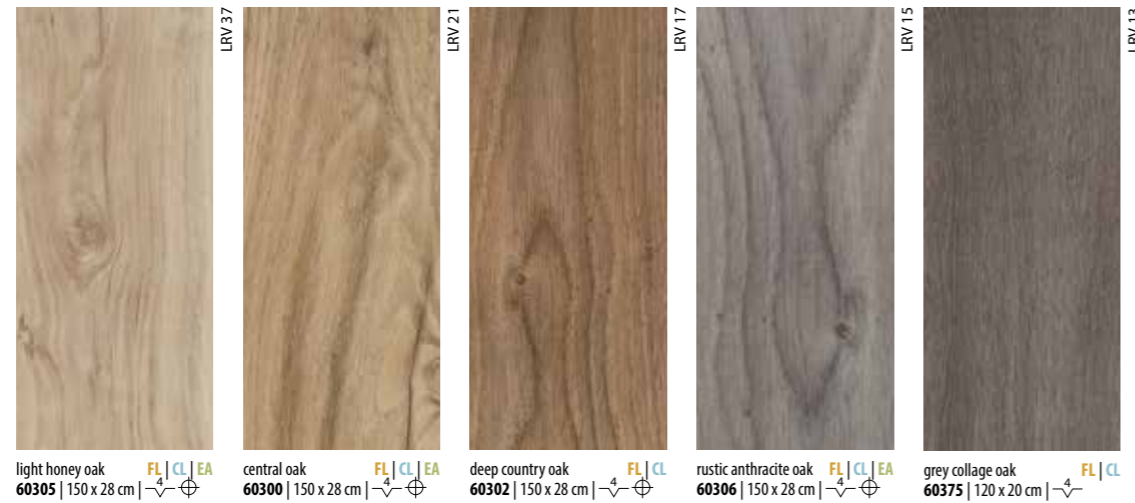


## allura wood

The Allura collection contains our largest range of wood designs including classic, contemporary and modern. The varieties offer excellent realism as they reflect the style and format of their natural inspiration, including the size and shape of the grain and plank.



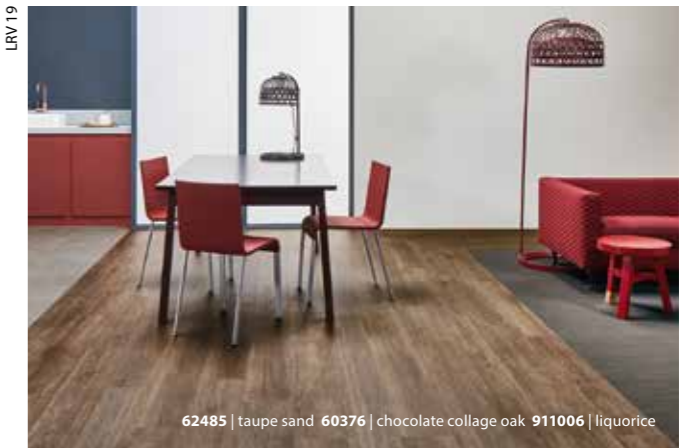
natural collage oak **60374** | 120 x 20 cm | FL | CL  
chocolate collage oak **60376** | 120 x 20 cm | FL | CL  
whitened oak **60301** | 150 x 28 cm | FL | CL



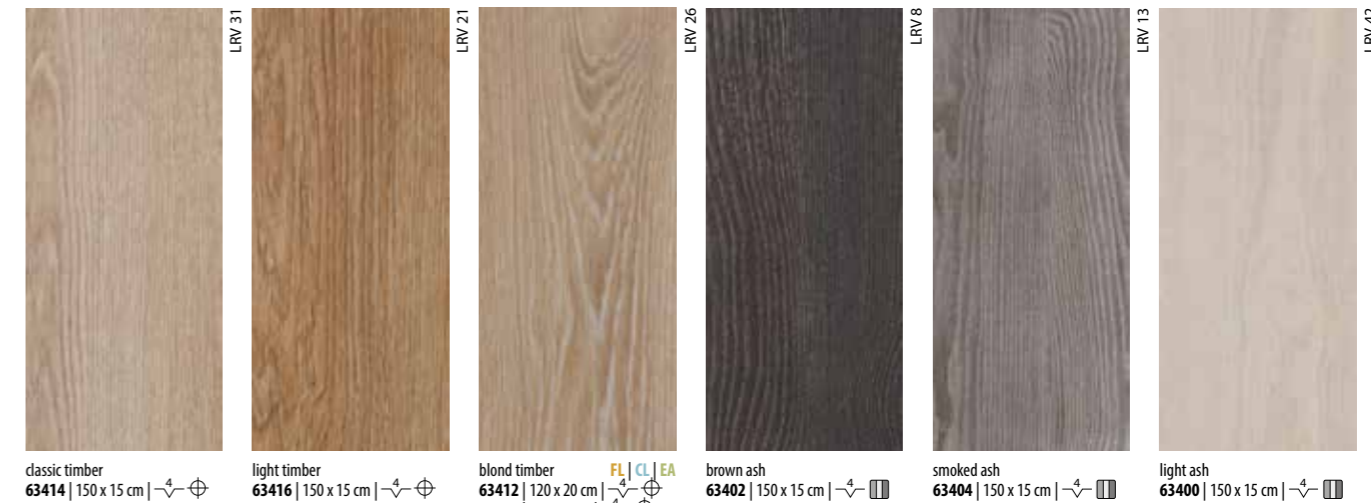
light honey oak **60305** | 150 x 28 cm | FL | CL | EA  
central oak **60300** | 150 x 28 cm | FL | CL | EA  
deep country oak **60302** | 150 x 28 cm | FL | CL  
rustic anthracite oak **60306** | 150 x 28 cm | FL | CL | EA  
grey collage oak **60375** | 120 x 20 cm | FL | CL



bleached timber **63406** | 120 x 20 cm | FL | CL | EA  
**63407** | 50 x 15 cm | FL | CL | EA  
greywashed timber **63408** | 120 x 20 cm | FL | CL | EA  
**63409** | 50 x 15 cm | FL | CL | EA  
hazelnut timber **63410** | 120 x 20 cm | FL | CL  
**63411** | 50 x 15 cm | FL | CL



**62485** | taupe sand **60376** | chocolate collage oak **911006** | liquorice



classic timber **63414** | 150 x 15 cm | FL | CL | EA  
light timber **63416** | 150 x 15 cm | FL | CL | EA  
blond timber **63412** | 120 x 20 cm | FL | CL | EA  
**63413** | 50 x 15 cm | FL | CL | EA  
brown ash **63402** | 150 x 15 cm | FL | CL | EA  
smoked ash **63404** | 150 x 15 cm | FL | CL | EA  
light ash **63400** | 150 x 15 cm | FL | CL | EA



**63406** | bleached timber **63407** | bleached timber



**63414** | classic timber + **63476** | burgundy + Coral Brush **5754** | straw brown



Description	Luxury vinyl tiles
Dimensions	See page 92 for dimensions
Packaging per carton (planks)	See page 92 for packaging information
Total thickness	ISO 1765 2.5mm / 2.2mm
Thickness wear layer	ISO 24340/ EN 428 0.70mm / 0.55mm
Collection size	59
Application	EN 10874 0.7mm Class 34 / 43 0.55mm Class 33 / 42
<b>CE</b>	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Key:  
 = 4 sided bevelled  
 = in-register embossing  
 = natural colour variation





60151 | white raw timber + Flotex Planks Lava 145009 | trident



60055 | waxed oak



grey raw timber **FL|CL** 60152 | 120 x 20 cm | 4-⊕  
 white raw timber **FL|CL** 60151 | 120 x 20 cm | 4-⊕  
 brown raw timber **FL|CL** 60150 | 120 x 20 cm | 4-⊕  
 oyster seagrass **FL|CL|PZ** 61253 | 100 x 15 cm | 4-⊕  
 natural seagrass **FL|CL** 61255 | 100 x 15 cm | 4-⊕  
 natural rustic pine **FL|CL** 60082 | 120 x 20 cm | 4-⊕



petrified oak **FL|CL** 63418 | 120 x 20 cm | 4-⊕  
 burned oak **FL|CL** 63420 | 120 x 20 cm | 4-⊕  
 bronzed oak 63422 | 120 x 20 cm | 4-⊕  
 weathered rustic pine **FL|CL** 60085 | 120 x 20 cm | 4-⊕

Description	Luxury vinyl tiles
Dimensions	See page 92 for dimensions
Packaging per carton (planks)	See page 92 for packaging information
Total thickness	ISO 1765 2.5mm / 2.2mm
Thickness wear layer	ISO 24340/ EN 428 0.7mm / 0.55mm
Collection size	59
Application	EN 10874 0.7mm Class 34 / 43 0.55mm Class 33 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>1</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Key: 4- = 4 sided bevelled ⊕ = in-register embossing □ = natural colour variation ⚡ = Hungarian point



white giant oak **FL|CL** 60286 | 180 x 32 cm | 4-⊕  
 classic beech **FL|CL** 60026 | 100 x 15 cm  
 bleached rustic pine **FL|CL** 60084 | 120 x 20 cm | 4-⊕



steamed oak **FL|CL** 60293 | 120 x 20 cm | 4-⊕  
 light rustic oak 60078 | 120 x 20 cm | 4-⊕  
 pure oak **FL|CL** 60295 | 120 x 20 cm | 4-⊕  
 honey elegant oak **FL|CL** 60065 | 120 x 20 cm  
 whitewash elegant oak **FL** 60064 | 120 x 20 cm **CL|EA|PZ**  
 natural giant oak **FL|CL|EA|PZ** 60284 | 180 x 32 cm | 4-⊕



grey waxed oak **FL|CL|EA|PZ** 63496 | 100 x 15 cm | 4-⊕  
 waxed oak **FL|CL** 60063 | 100 x 15 cm | 4-⊕  
 classic autumn oak **FL|CL** 60353 | 100 x 15 cm | 4-⊕  
 natural weathered oak 60187 | 150 x 28 cm | 4-⊕  
 white autumn oak **FL|CL** 60350 | 100 x 15 cm | 4-⊕  
 grey autumn oak **FL|CL** 60356 | 100 x 15 cm | 4-⊕  
 63497 | HP 90 x 15 cm | 4-⊕  
 60055 | HP 90 x 15 cm | 4-⊕  
 60354 | HP 90 x 15 cm | 4-⊕  
 60351 | HP 90 x 15 cm | 4-⊕  
 60357 | HP 90 x 15 cm | 4-⊕



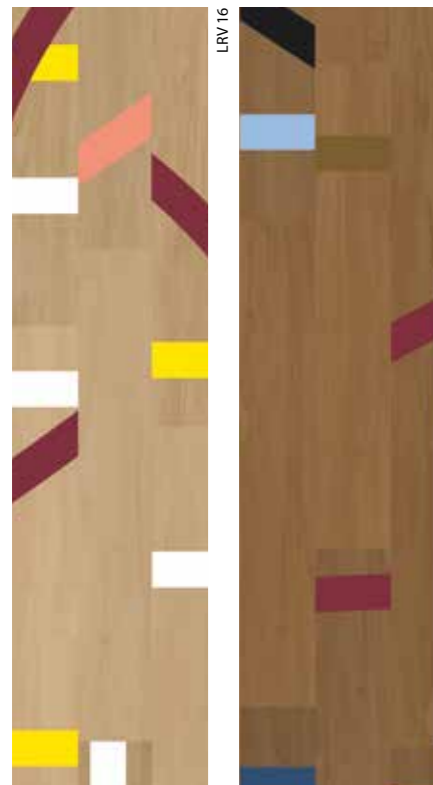
grey giant oak 60280 | 180 x 32 cm | FL | CL | EA | PZ  
 anthracite weathered oak 60185 | 150 x 28 cm | FL | CL  
 black rustic oak 60074 | 120 x 20 cm | FL | CL



charcoal solid oak 60387 | 100 x 15 cm | HP 90 x 15 cm | FL | CL | EA | PZ  
 light graphic wood 63517 | 120 x 20 cm  
 dark graphic wood 63516 | 120 x 20 cm



60280 | grey giant oak



light vintage gymfloor 63511 | 100 x 15 cm  
 dark vintage gymfloor 63510 | 100 x 15 cm



63511 | light vintage gymfloor 63510 | dark vintage gymfloor



PROJECT: Mills & Reeves Office  
 PHOTOGRAPHY: Gary Roswell  
 DESIGNER: Feilden + Mawson architect, Josephine Harkins  
 LOCATION: Norwich, UK  
 FLOORING MATERIAL: Allura Wood 60354 | classic autumn oak



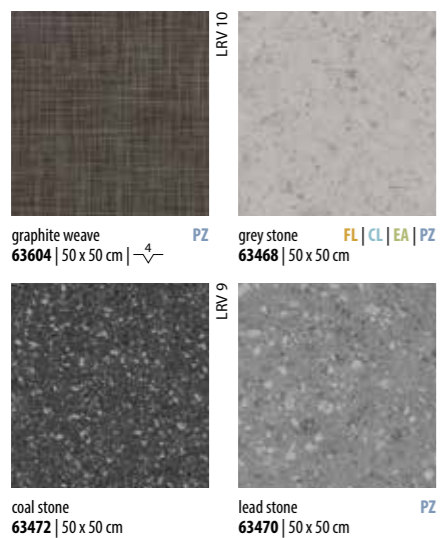
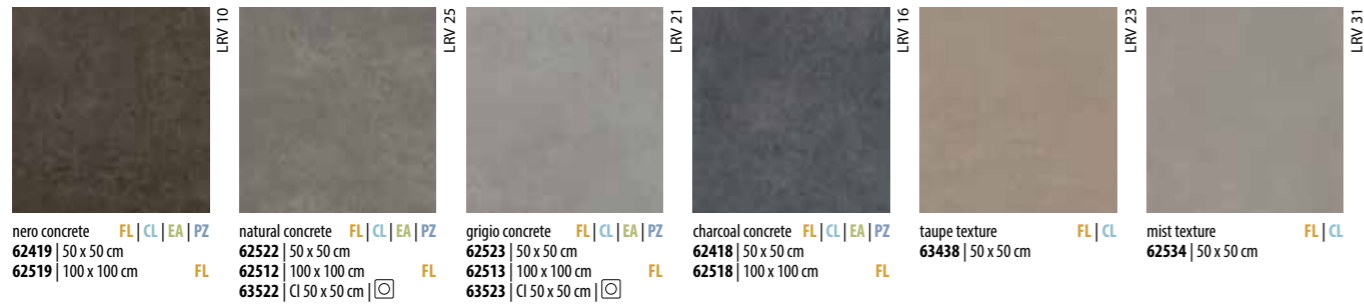
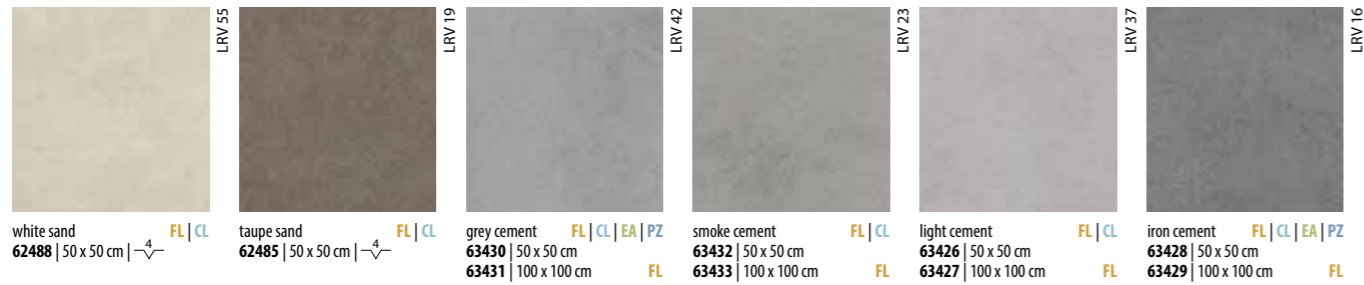
PROJECT: Halifax Flagship  
 INTERIOR DESIGN: Michelle Hardy, Senior Creative, Honest  
 PHOTOGRAPHY: Victoria Middleton  
 LOCATION: London, UK  
 FLOORING MATERIAL: Allura Wood 60306 | Rustic Anthracite Oak + 60302 | Deep Country Oak



PROJECT: Leightons Opticians  
 INTERIOR DESIGN: SDK Design  
 LOCATION: Reading, UK  
 FLOORING MATERIAL: Allura Wood 60078 | light rustic oak



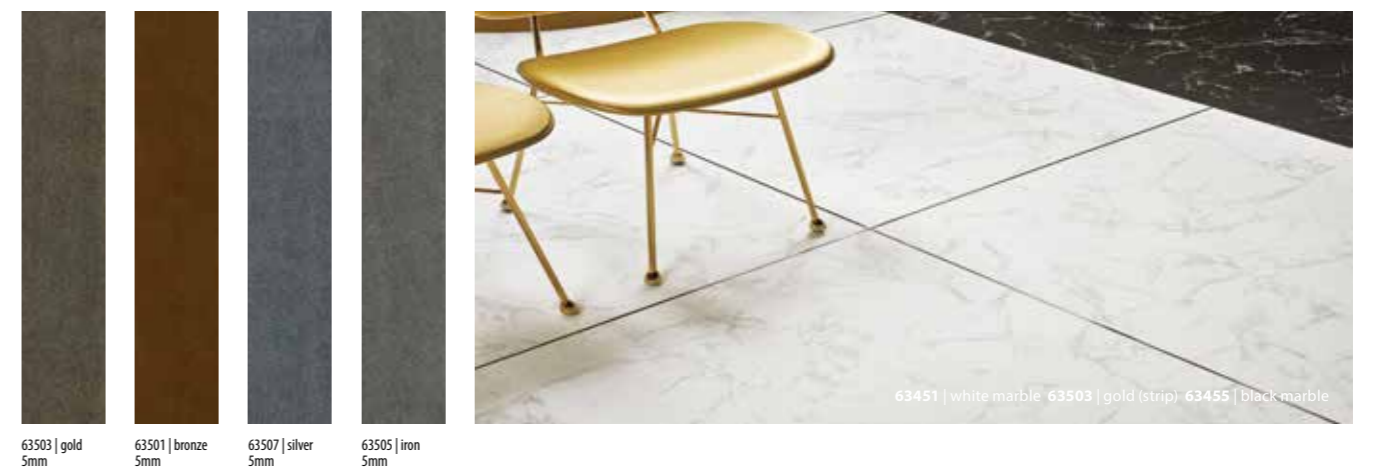
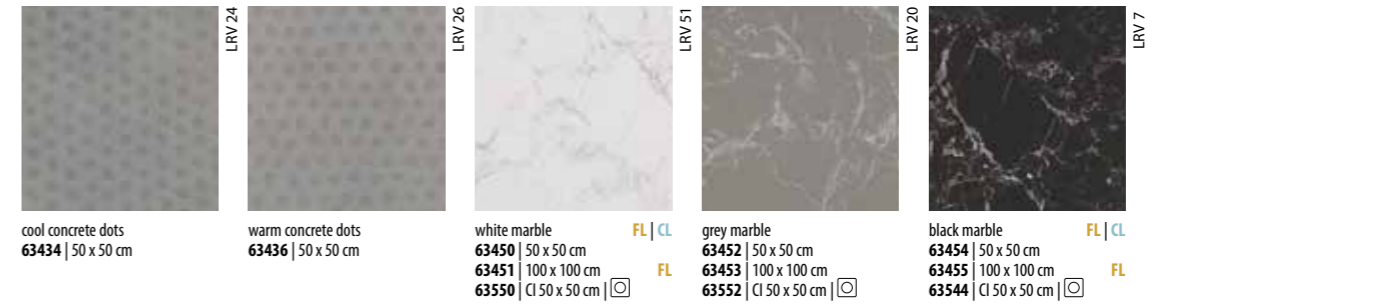
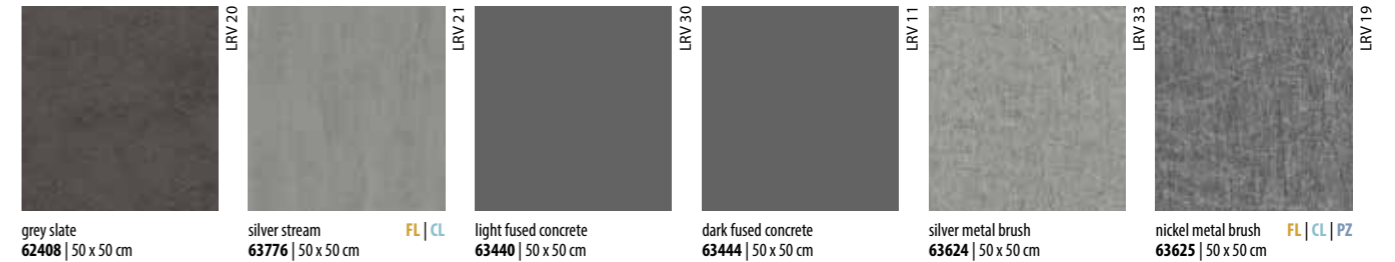
63427 | light cement 63429 | iron cement 60375 | grey collage oak



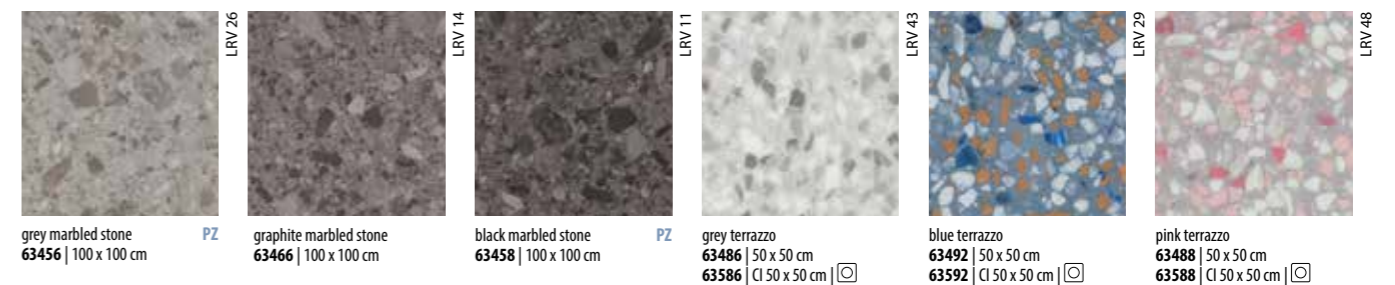
63434 | cool concrete dots 62522 | natural concrete

Key:  
 = 4 sided bevelled  
 = in-register embossing  
 = circle design

\*Circle designs only available in DR7



63451 | white marble 63503 | gold (strip) 63455 | black marble



\*Circle designs only available in DR7

Description	Luxury vinyl tiles
Dimensions	See page 92 for dimensions
Packaging per carton (tiles)	See page 92 for packaging information
Total thickness	ISO 1765 2.2mm / 2.5mm
Thickness wear layer	ISO 24340/EN 428 0.55mm / 0.7mm
Collection size	64
Application	EN 10874 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Allura Flex is a collection of high quality, dimensionally stable, heterogeneous loose lay vinyl tiles and planks which are adhered with tackifier rather than permanent adhesive.



63406 | bleached timber



60293 | steamed oak



deep country oak LRV 17  
60302 | 150 x 28 cm | DR | CL



blond timber LRV 26  
63412 | 120 x 20 cm | DR | CL | EA



bleached timber LRV 39  
63406 | 120 x 20 cm | DR | CL | EA



greywashed timber LRV 28  
63408 | 120 x 20 cm | DR | CL | EA



hazelnut timber LRV 19  
63410 | 120 x 20 cm | DR | CL



pure oak LRV 27  
60295 | 120 x 20 cm | DR | CL

Description	Luxury vinyl tiles
Dimensions (tiles)	See page 93 for dimensions
Dimensions (planks)	See page 93 for dimensions
Packaging per carton (tiles)	See page 93 for packaging information
Packaging per carton (planks)	See page 93 for packaging information
Total thickness	ISO 1765 5mm / 4mm
Thickness wear layer	ISO 24340/ EN 428 1mm / 0.55mm
Collection size	66
Application	EN 651 1.0mm Class 34 / 42 0.55mm Class 33 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30



natural giant oak LRV 29  
60284 | 150 x 28 cm | DR | CL | EA | PZ

grey giant oak LRV 20  
60280 | 150 x 28 cm | DR | CL | EA | PZ

rustic anthracite oak LRV 15  
60306 | 150 x 28 cm | DR | CL | EA

whitened oak LRV 43  
60301 | 150 x 28 cm | DR | CL

light honey oak LRV 37  
60305 | 150 x 28 cm | DR | CL | EA

central oak LRV 21  
60300 | 150 x 28 cm | DR | CL | EA



natural collage oak LRV 23  
60374 | 120 x 20 cm | DR | CL

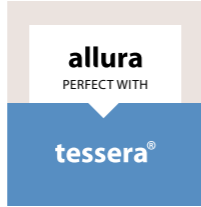
grey collage oak LRV 13  
60375 | 120 x 20 cm | DR | CL



steamed oak LRV 26  
60293 | 120 x 20 cm | DR | CL

brown raw timber LRV 13  
60150 | 120 x 20 cm | DR | CL

white raw timber LRV 44  
60151 | 120 x 20 cm | DR | CL

grey raw timber LRV 17  
60152 | 120 x 20 cm | DR | CL





burned oak **63420** | 120 x 20 cm |   DR | CL



petrified oak **63418** | 120 x 20 cm |   DR | CL



bleached rustic pine **60084** | 120 x 20 cm |   DR | CL




classic beech **60026** | 100 x 20 cm DR | CL




natural rustic pine **60082** | 120 x 20 cm |   DR | CL



oyster seagrass **61253** | 100 x 20 cm |  DR | CL | PZ





natural seagrass **61255** | 100 x 20 cm |  DR | CL




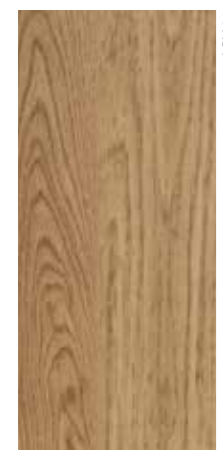
honey elegant oak **60065** | 120 x 20 cm DR | CL | EA | PZ







weathered rustic pine **60085** | 120 x 20 cm |   DR | CL



black rustic oak **60074** | 120 x 20 cm |  DR | CL







waxed oak **60063** | 100 x 20 cm |   DR | CL  
**60055** | HP 120 x 20 cm |   DR







whitewash elegant oak **60064** | 120 x 20 cm DR | CL | EA | PZ







grey autumn oak **60356** | 100 x 20 cm |   DR | CL  
**60357** | HP 120 x 20 cm |   DR









classic autumn oak **60353** | 100 x 20 cm |   DR | CL  
**60354** | HP 120 x 20 cm |   DR



white autumn oak **60350** | 100 x 20 cm |   DR | CL  
**60351** | HP 120 x 20 cm |   DR

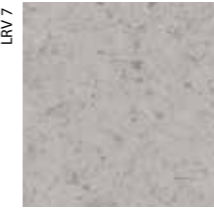


grey waxed oak **63496** | 100 x 20 cm |   DR | CL | EA | PZ  
**63497** | HP 120 x 20 cm |   DR

Key:  
 = 4 sided bevelled  
 = in-register embossing



black marble **63454** | 50 x 50 cm DR | CL  
**63455** | 100 x 100 cm DR




grey stone **63468** | 50 x 50 cm DR | CL | EA | PZ




white marble **63450** | 50 x 50 cm DR | CL  
**63451** | 100 x 100 cm DR



white sand **62488** | 50 x 50 cm |  DR | CL



taupe sand **62485** | 50 x 50 cm |  DR | CL



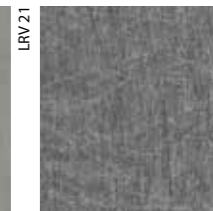
mist texture **62534** | 50 x 50 cm DR | CL



taupe texture **63438** | 50 x 50 cm DR | CL



silver stream **63776** | 50 x 50 cm DR | CL



nickel metal brush **63625** | 50 x 50 cm DR | CL | PZ

Description	Luxury vinyl tiles
Dimensions (tiles)	See page 93 for dimensions
Dimensions (planks)	See page 93 for dimensions
Packaging per carton (tiles)	See page 93 for packaging information
Packaging per carton (planks)	See page 93 for packaging information
Total thickness	ISO 1765 5mm / 4mm
Thickness wear layer	ISO 24340/ EN 428 1mm / 0.55mm
Collection size	66
Application	EN 651 Class 33 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Our recommended adhesive is 542 Eurofix Tack Plus. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.



**62523** | grigio concrete **62418** | charcoal concrete



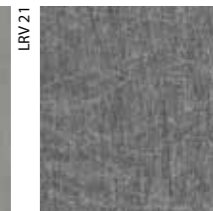
light cement **63426** | 50 x 50 cm DR | CL  
**63427** | 100 x 100 cm DR



smoke cement **63432** | 50 x 50 cm DR | CL  
**63433** | 100 x 100 cm DR



grey cement **63430** | 50 x 50 cm DR | CL | EA | PZ  
**63431** | 100 x 100 cm DR



iron cement **63428** | 50 x 50 cm DR | CL | EA | PZ  
**63429** | 100 x 100 cm DR



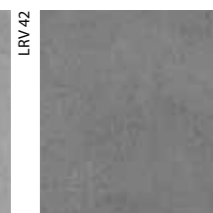
nero concrete **62419** | 50 x 50 cm DR | CL | EA | PZ  
**62519** | 100 x 100 cm DR



charcoal concrete **62418** | 50 x 50 cm DR | CL | EA | PZ  
**62518** | 100 x 100 cm DR



natural concrete **62522** | 50 x 50 cm DR | CL | EA | PZ  
**62512** | 100 x 100 cm DR



grigio concrete **62523** | 50 x 50 cm DR | CL | EA | PZ  
**62513** | 100 x 100 cm DR

# FAST FIT BY ALLURA

Part of our new Fast Fit collection, these adhesive free products are ideal for projects where reduced installation and downtime are essential.

For more information on the Fast Fit collection, please visit [www.forbo-flooring.co.uk/fastfit](http://www.forbo-flooring.co.uk/fastfit)

## FASTFIT

Rapid, reusable flooring

### allura click pro

CL

CLICK CONNECTED ADHESIVE FREE

- Clickable design solution for any single area without transition up to 1000m<sup>2</sup>
- Suitable for use with uneven subfloors and is genuinely adhesive free
- As part of Forbo's Fast Fit collection, it can reduce installation time by over 50%

### allura puzzle

PZ

PUZZLE CONNECTED ADHESIVE FREE

- Puzzle solution for any single area without transition up to 500m<sup>2</sup>
- High traffic solution with strong puzzle connection
- Minimal subfloor preparation and quick to install
- Large tile format in Wood/Materials colourways that is ready to use immediately
- As part of Forbo's Fast Fit collection, it can reduce installation time by over 50%

### allura ease



EA

ADHESIVE FREE

- Suitable for use across a wide variety of applications
- Easy to install but also to remove, re-use and recycle
- Adhesive free installation in any single area without transition up to 250m<sup>2</sup>
- As part of Forbo's Fast Fit collection, it can reduce installation time by over 50%

 LRV 29	 LRV 20	 LRV 43	 LRV 15	 LRV 37	 LRV 21
natural giant oak DR   FL   EA   PZ 60284   150 x 23.7 cm   	grey giant oak DR   FL   EA   PZ 60280   150 x 23.7 cm   	whitened oak DR   FL 60301   150 x 23.7 cm   	rustic anthracite oak DR   FL   EA 60306   150 x 23.7 cm   	light honey oak DR   FL   EA 60305   150 x 23.7 cm   	central oak DR   FL   EA 60300   150 x 23.7 cm   
 LRV 17	 LRV 26	 LRV 39	 LRV 28	 LRV 19	 LRV 23
deep country oak DR   FL 60302   150 x 23.7 cm   	blond timber DR   EA   FL 63412   121.2 x 18.7 cm   	bleached timber DR   EA   FL 63406   121.2 x 18.7 cm   	greywashed timber DR   EA   FL 63408   121.2 x 18.7 cm   	hazelnut timber DR   FL 63410   121.2 x 18.7 cm   	natural collage oak DR   FL 60374   121.2 x 18.7 cm   
 LRV 27	 LRV 13	 LRV 34	 LRV 26		
classic beech DR   FL 60026   121.2 x 18.7 cm   	grey collage oak DR   FL 60375   121.2 x 18.7 cm   	oyster seagrass DR   FL   PZ 61253   121.2 x 18.7 cm   	natural seagrass DR   FL 61255   121.2 x 18.7 cm   		

Description	Luxury vinyl tiles
Dimensions (tiles)	See page 94 for dimensions
Dimensions (planks)	See page 94 for dimensions
Packaging per carton (tiles)	See page 94 for packaging information
Packaging per carton (planks)	See page 94 for packaging information
Total thickness	ISO 1765 5mm
Thickness wear layer	ISO 24340/EN 428 0.55mm
Collection size	51
Application	EN 651 Class 33 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893 μ > 0.30

Key:  
 = 4 sided bevelled  
 = in-register embossing

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product.  
 Please order a sample to see the full effect. Contact 0800 731 2369.

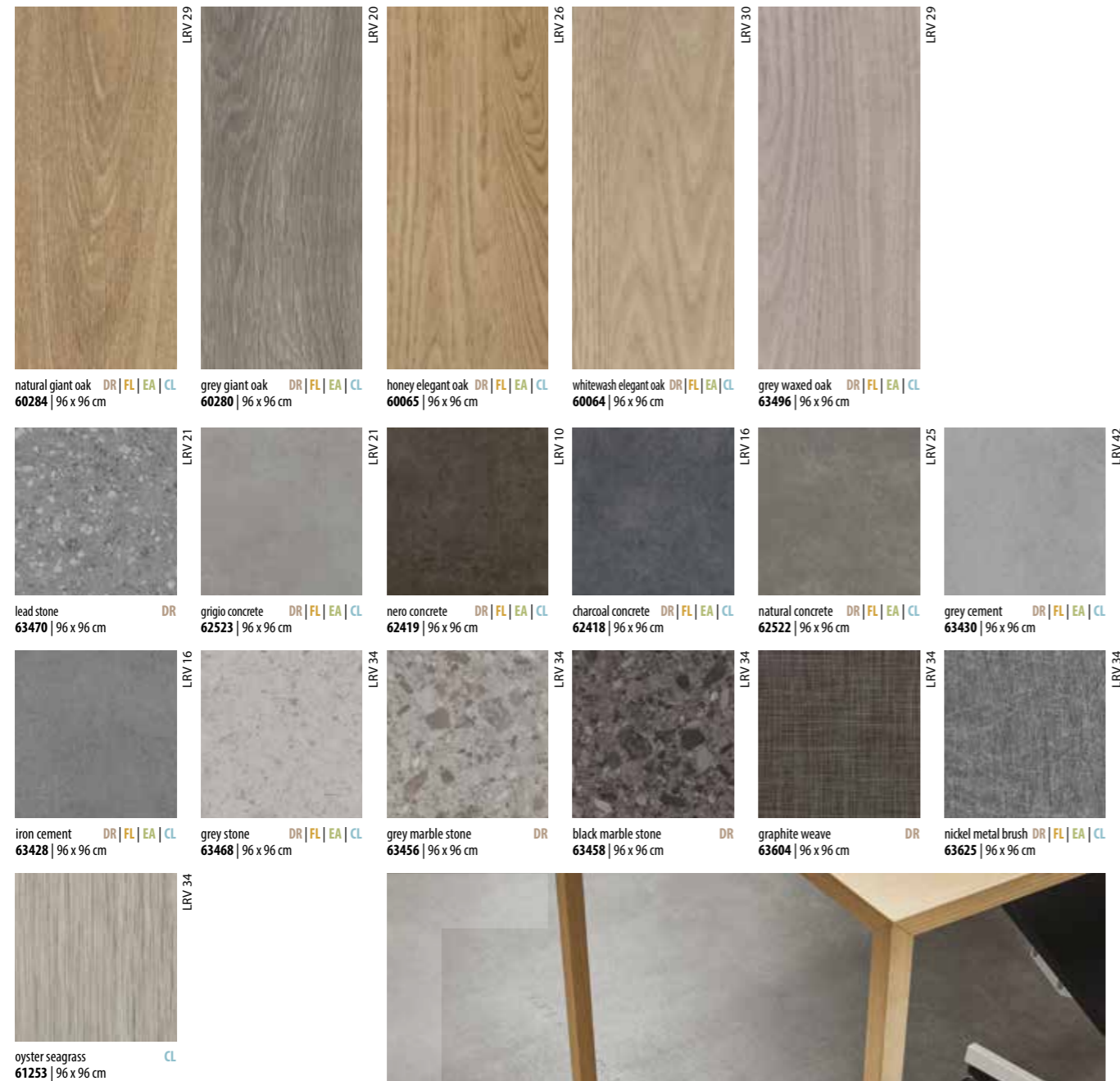


Key:  
 = 4 sided bevelled  
 = in-register embossing  
 = natural colour variation



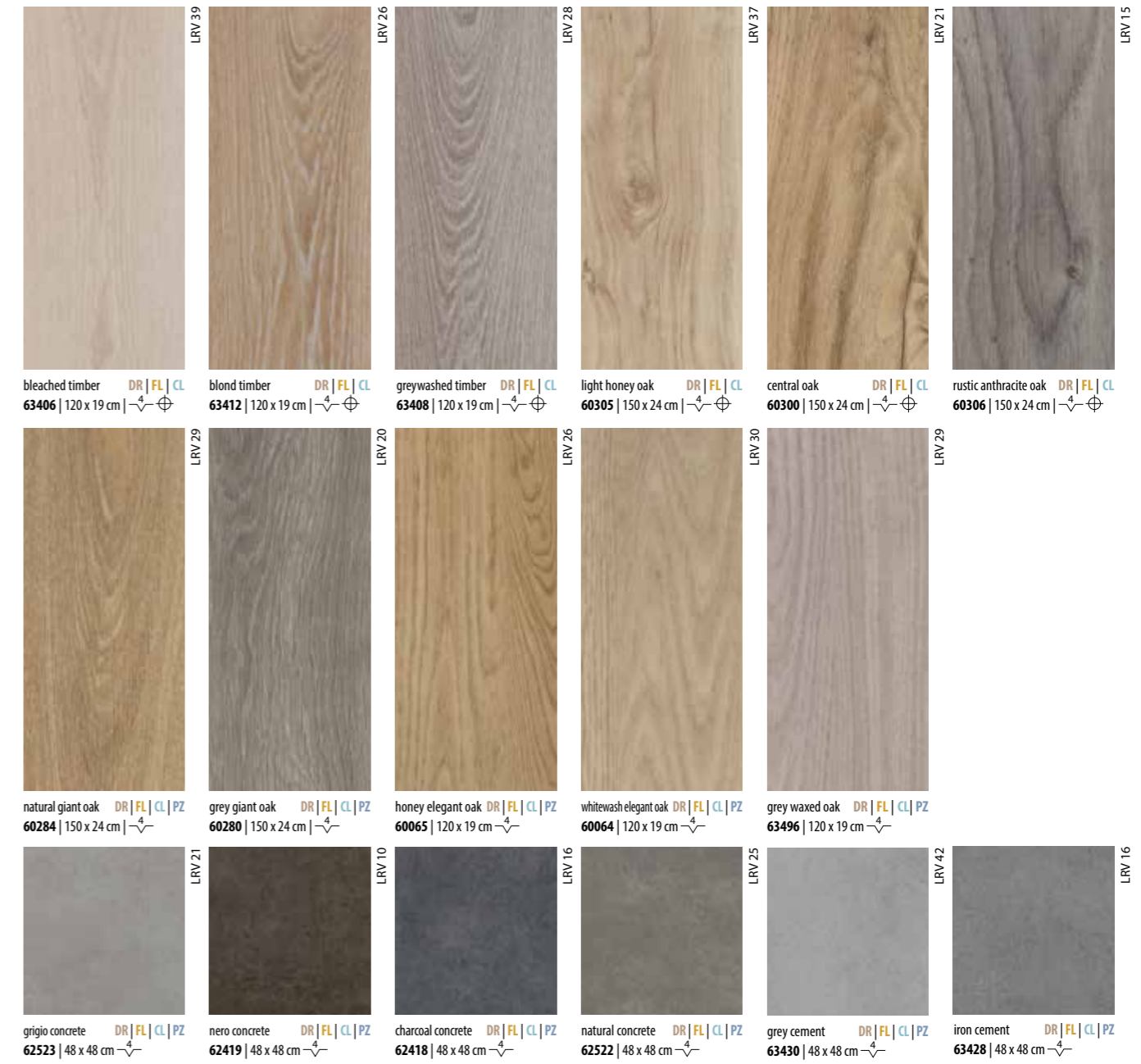
Description	Luxury vinyl tiles
Dimensions (tiles)	See page 94 for dimensions
Dimensions (planks)	See page 94 for dimensions
Packaging per carton (tiles)	See page 94 for packaging information
Packaging per carton (planks)	See page 94 for packaging information
Total thickness	ISO 1765 5mm
Thickness wear layer	ISO 24340/ EN 428 0.55mm
Collection size	51
Application	EN 651 Class 33 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>1</sub> -s1, L, CS
Slip resistance	EN 13893 $\mu > 0.30$

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product.  
 Please order a sample to see the full effect. Contact 0800 731 2369.



Description	Luxury vinyl tiles
Dimensions	96 x 96cm
Packaging per carton (tiles)	See page 96 for packaging information
Total thickness	ISO 1765 5mm
Thickness wear layer	ISO 24340/EN 428 0.70mm
Collection size	18
Application	EN 10874 Class 34 / 43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 μ >0.30

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.



Description	Luxury vinyl tiles
Dimensions	48 x 48cm / 120 x 19cm / 150 x 24cm
Packaging per carton (tiles)	See page 95 for packaging information
Total thickness	ISO 1765 5mm
Thickness wear layer	ISO 24340/EN 428 0.70mm
Collection size	18
Application	EN 10874 Class 34 / 43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 μ >0.30

Key:  
 4- = 4 sided bevelled  
 ⊕ = in-register embossing





Allura Decibel solves many of today's and tomorrow's challenges in combining acoustic performance with durability and high end aesthetics. Through its tackified installation it also provides the answer to key issues such as limiting valuable downtime, the re-use of floors and minimizing environmental impacts.



golden harvest oak | 100 x 16.6cm  
0.35 **3WHA03**   
0.8 **8WHA03**

winter harvest oak | 100 x 16.6cm  
0.35 **3WHA01**   
0.8 **8WHA01**

dusky harvest oak | 100 x 16.6cm  
0.35 **3WHA02**   
0.8 **8WHA02**



rustic harvest oak | 100 x 16.6cm  
0.35 **3WHA04**   
0.8 **8WHA04**

smoked authentic oak | 100 x 20cm  
0.35 **3WAU02**   
0.8 **8WAU02**

warm authentic oak | 100 x 20cm  
0.35 **3WAU44**   
0.8 **8WAU44**



classic authentic oak | 100 x 20cm  
0.35 **3WAU04**   
0.8 **8WAU04**

honey authentic oak | 100 x 20cm  
0.35 **3WAU03**   
0.8 **8WAU03**

pale authentic oak | 100 x 20cm  
0.35 **3WAU01**   
0.8 **8WAU01**

traditional smooth oak | 120 x 20cm  
0.35 **3WSM04**   
0.8 **8WSM04**

golden smooth oak | 120 x 20cm  
0.35 **3WSM13**   
0.8 **8WSM13**



dune smooth oak | 120 x 20cm  
0.35 **3WSM03**   
0.8 **8WSM03**

smoke smooth oak | 120 x 20cm  
0.35 **3WSM01**   
0.8 **8WSM01**

ash smooth oak | 120 x 20cm  
0.35 **3WSM12**   
0.8 **8WSM12**



**8MIM03** | nickel imprint concrete



natural seagrass | 100 x 20cm  
0.35 **3SE13**   
0.8 **8SE13**

light grey seagrass | 100 x 20cm  
0.35 **3SE11**   
0.8 **8SE11**

anthracite seagrass | 100 x 20cm  
0.35 **3SE32**   
0.8 **8SE32**

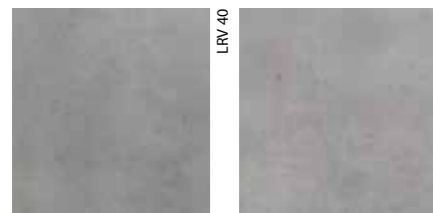
Description	Luxury vinyl tiles
Dimensions (tiles)	50 x 50cm / 100 x 100cm
Dimensions (planks)	100 x 16.6cm / 100 x 20cm / 120 x 20cm
Packaging per carton (tiles)	0.35 = 5m <sup>2</sup> (20 pcs) 0.8 = 4m <sup>2</sup> (16 pcs) 100 x 100cm on request
Packaging per carton (planks)	0.35 = 4.98m <sup>2</sup> (30 pcs) / 5.4m <sup>2</sup> (27 pcs) / 4.56m <sup>2</sup> (19 pcs) 0.8 = 3.98m <sup>2</sup> (24 pcs) / 4.4m <sup>2</sup> (22 pcs) / 3.84m <sup>2</sup> (16 pcs)
Total thickness	ISO 1765 3.15mm / 4.0mm
Thickness wear layer	ISO 24340/ EN 428 0.35mm / 0.80mm
Collection size	30
Application	EN 651 Class 34 / 42
<b>CE</b>	EN 14041
Reaction to fire	EN 13501-1 C <sub>s</sub> -s1, L, CS
Slip resistance	EN 13893 μ > 0.30

Our recommended adhesives is 542 Eurofix Tack Plus. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.



silt slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3SL04**  
0.8 **8SL04**

mortar slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3SL13**  
0.8 **8SL13**

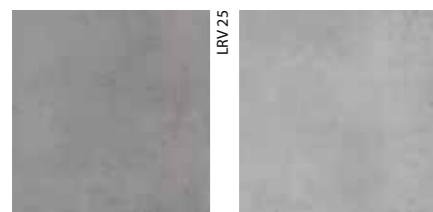


silver slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3MSL01**  
0.8 **8MSL01**

iron slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3MSL02**  
0.8 **8MSL02**

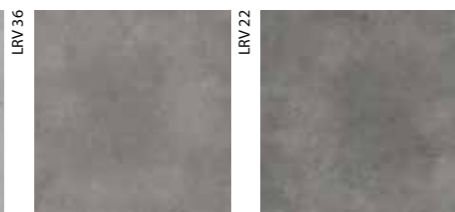


8SL04 | silt slabstone



mercury slabstone\* | 50 x 50cm  
(1 x 1m on request)  
0.35 **3MSL09**  
0.8 **8MSL09**

fog slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3SL01**  
0.8 **8SL01**



smoke slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3SL2**  
0.8 **8SL02**

charcoal slabstone | 50 x 50cm  
(1 x 1m on request)  
0.35 **3SL09**  
0.8 **8SL09**

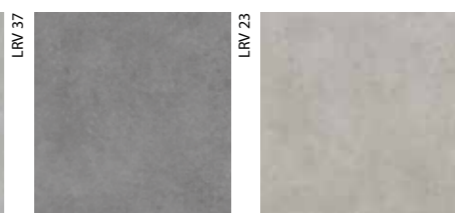


8SL04 | silt slabstone + 8IM03 | mortar imprint concrete + MIM02 | iron imprint concrete



mortar imprint concrete | 50 x 50cm  
0.35 **3IM03**  
0.8 **8IM03**

fog imprint concrete | 50 x 50cm  
0.35 **3IM01**  
0.8 **8IM01**



smoke imprint concrete | 50 x 50cm  
0.35 **3IM02**  
0.8 **8IM02**

nickel imprint concrete\* | 50 x 50cm  
0.35 **3MIM03**  
0.8 **8MIM03**



iron imprint concrete\* | 50 x 50cm  
0.35 **3MIM02**  
0.8 **8MIM02**

\*Metallic effect

Description	Luxury vinyl tiles
Dimensions (tiles)	50 x 50cm / 100 x 100cm
Dimensions (planks)	100 x 16.6cm / 100 x 20cm / 120 x 20cm
Packaging per carton (tiles)	0.35 = 5m <sup>2</sup> (20 pcs) 0.8 = 4m <sup>2</sup> (16 pcs) 100 x 100cm on request
Packaging per carton (planks)	0.35 = 4.98m <sup>2</sup> (30 pcs) / 5.4m <sup>2</sup> (27 pcs) / 4.56m <sup>2</sup> (19 pcs) 0.8 = 3.98m <sup>2</sup> (24 pcs) / 4.4m <sup>2</sup> (22 pcs) / 3.84m <sup>2</sup> (16 pcs)
Total thickness	ISO 1765 3.15mm / 4.0mm
Thickness wear layer	ISO 24340/ EN 428 0.35mm / 0.80mm
Collection size	30
Application	EN 651 Class 34 / 42
CE	EN 14041
Reaction to fire	EN 13501-1 C <sub>s</sub> -s1, L, CS
Slip resistance	EN 13893 μ > 0.30

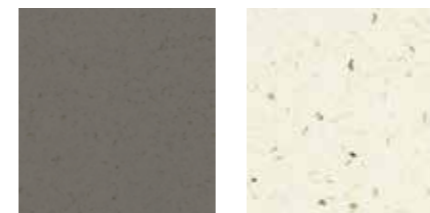
Our recommended adhesives is 542 Eurofix Tack Plus. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



651037 | cloud LRV 52 651019 | light grey LRV 48



651038 | neutral grey LRV 25 651013 | cement LRV 27



651015 | dark lead LRV 15 651011 | chalk LRV 84



651012 | pearl grey LRV 52 651014 | cafe au lait LRV 31



651018 | faded brown LRV 12 651040 | petrol green LRV 10



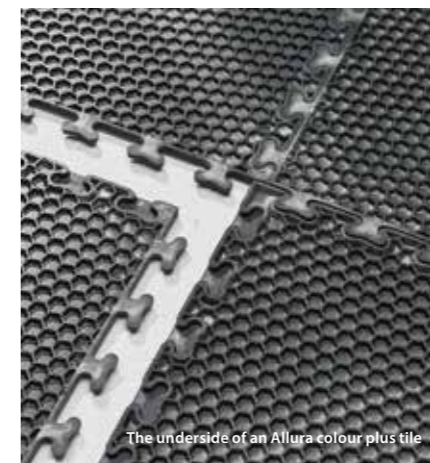
651035 | marine blue LRV 7 651039 | ruby red LRV 9



651026 | cool grey LRV 10 651036 | charcoal LRV 5



c68014 | cafe au lait + Allura Wood w60084 | bleached rustic pine



The underside of an Allura colour plus tile

Allura Colour Plus, a high quality and rapid flooring solution for demanding environments, ready to use after overnight installation. The invisible dovetail construction of Allura Colour Plus ensures a strong and stable connection which smoothly seals the floor surface.

The honeycomb system on the reverse of the tile provides effective moisture control. This prevents build-up of mould and bacteria keeping the sub-floor dry and overcomes the need for a mould barrier.

For more information on our full Fast Fit collection go to page 26.

Description	Interlocking vinyl tiles
Dimensions	607 x 607mm
Impact sound reduction	EN-ISO 717-2 ≥ 12 dB
Total thickness	ISO 24346 10.3mm
Slip resistance	DIN 51130 R9
Collection size	14
Application	EN-ISO 10874 Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## GENERAL PURPOSE PROJECT VINYL

Forbo's Eternal collection offers designers an extensive range of designs, all with the same performance specification, including realistic wood effects, stone and abstract designs, a broad palette of colours and some imaginative digitally printed visuals which are designed to inspire.

Eternal design vinyl sheet meets all the functional and practical requirements demanded in such segments as Health and Aged Care, Education, Office, Retail and Leisure & Hospitality.

### PUR Pearl & PUR wood Pearl

The majority of our Eternal designs feature Forbo's proven PUR Pearl lacquering protection technique. The technique for applying the lacquering layer ensures an even distribution of PUR Pearl on both the surface and in the deeper areas of the embossing. This helps to prevent the surface of Eternal becoming soiled and reduces maintenance costs.

Five items in the Eternal Wood range and seven items in the Eternal Material Concrete range are finished with a specific PUR Wood/Concrete embossing, offering the best possible performance on an all over wood/concrete design with integrated Pearl effect. The matt embossed lacquer layer ensures the highest level of both chemical and scuff resistance. Our Eternal de Luxe range delivers high design and exceptional embossing with the convenience of a sheet vinyl product.



### Trust in Design

- The most realistic Wood and Material designs, created to deliver stylish aesthetics in any project
- The PUR Pearl finish ensures a matt, natural and authentic look
- Co-ordinated design offer with Step safety flooring and other Forbo ranges
- Possibility to customise specific signature designs to your project requirements
- New PUR Concrete embossing for true to life realism

### Trust in Performance

- Lowest possible residual indentation, as a result of the balanced construction and calandered backing
- Best protection against scuff and scratching with Forbo's PUR Pearl lacquering and embossing protection techniques
- Easy to handle during installation and will remain flat and stable in use thanks to the high tech product construction
- Pigmented coloured wear layer in Eternal Colour for vivid and permanent colour intensity

### Trust in Sustainability

- At least 60% recycled material in the backing, all production waste is put to good use
- 100% phthalate free and with a low emission levels
- Manufactured using 100% green electricity from renewable resources and meeting all relevant quality and environmental standards
- Micro embossing technology reduces the need for chemical cleaning and increases the floor's lifespan

### Creating better environments

- Our general purpose vinyl ranges contain at least 60% recycled content in their backing
- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content
- 100% of electricity comes from renewable sources and our vinyl production sites are part of an effective environmental management system, achieving ISO 14001 certification
- We use smart material constructions and durable finishes on our vinyl. A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan
- Through our Back to the Floor scheme, we can collect installation off-cuts from our smooth vinyl floor coverings

[www.forbo-flooring.co.uk/backtothefloor](http://www.forbo-flooring.co.uk/backtothefloor)

## ETERNAL COLLECTION AT A GLANCE

### eternal wood

The Eternal Wood collection contains a large variety of realistic wood designs and plank sizes, including some multi-width plank designs.



### eternal material

A modern collection of metals and stones which create a soft, elegant look and feel.



### eternal colour

From bold solid colours, to subtle colour gradients that run along the full width of a roll, Eternal Colour offers an inspiring choice of colour and design.



### eternal de luxe

Offering the highest diversity in design and embossing on the market, Eternal de Luxe creates a inviting, comfortable atmosphere in any application area.



### eternal digital print

Eternal Digital Print vinyl is a series of stunning flooring designs offering a new dimension in colour and aesthetics, whilst retaining the full performance specification of the Eternal core collection. This includes a 0.7mm wear layer that ensures maximum wear resistance and excellent appearance retention.





The Eternal Wood collection contains a large variety of realistic wood designs and plank sizes, including some multi-width plank designs.

Please note: The measurement stated on each colourway is the size of the plank within the sheet.



Eternal Wood 10132 | bright colourful planks + Eternal Colour 40232 | night



10132 | bright colourful planks LRV 36



10112 | soft colourful planks LRV 26



11912 | whitewashed oak 12.5 x 150cm LRV 30



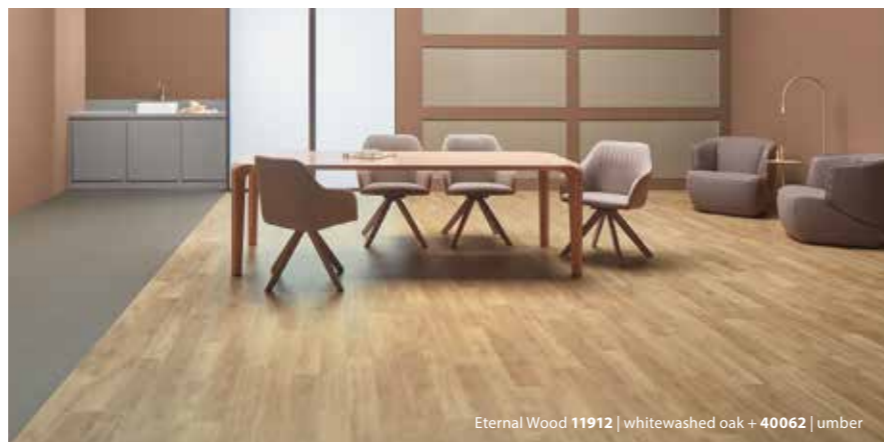
11932 | rustic oak\* 12.5 x 150cm LRV 20



11952 | steamed oak 12.5 x 150cm LRV 22



11942 | dark grey oak\* 12.5 x 150cm LRV 12



Eternal Wood 11912 | whitewashed oak + 40062 | umber

\*Available in Step Safety Vinyl



12802 | elegant oak\* 20 x 150cm LRV 32



12832 | natural oak 20 x 150cm LRV 27



12862 | grey oak\* 20 x 150cm LRV 25



11632 | light oak 16 x 150cm LRV 33



13412 | shadow oak 16 x 150cm LRV 20

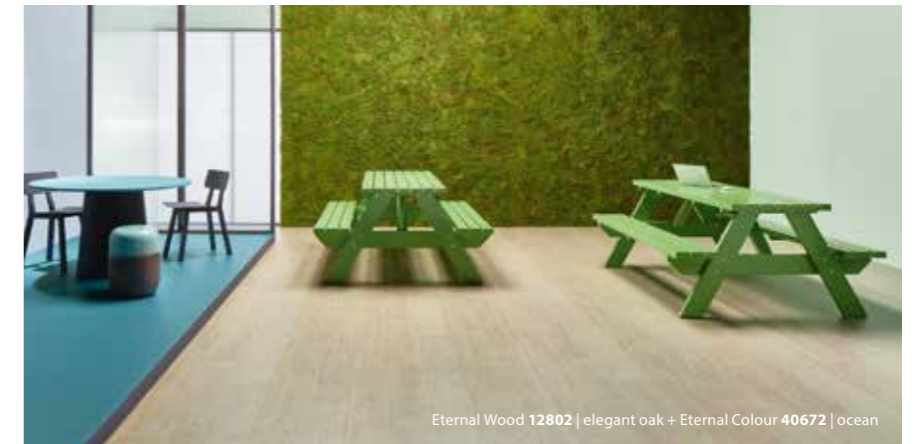
Please note: The measurement stated on each colourway is the size of the plank within the sheet.



13802 | blond timber 20 x 150cm LRV 26



13932 | pale timber 20 x 150cm LRV 31



Eternal Wood 12802 | elegant oak + Eternal Colour 40672 | ocean

### BREEAM generic ratings

Eternal – Heterogeneous PVC Floor Covering (EN649)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	Meets Ska criteria

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Eternal Wood 13952 | greywashed timber + Eternal Material 13002 | silver concrete



13942 | classic timber 20 x 150cm LRV 22



13922 | bleached timber 20 x 150cm LRV 36



13952 | greywashed timber 20 x 150cm LRV 23



11632 | light oak 16.7 x 75cm

LRV 31



11652 | vintage oak 16.7 x 75cm

LRV 26



Eternal Wood 10842 | cream oak + 10852 | chocolate oak + Eternal Colour 40562 | aqua

Description	Sheet vinyl	
Dimensions	Roll width 2m	Roll length ≤ 25m
Total thickness	ISO 1765	2.0mm
Thickness wear layer	ISO 24340/ EN 428	0.7mm
Collection size	31	
Application	EN 10874	Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



10842 | cream oak 20 x 150cm

LRV 44



10832 | hazelnut oak 20 x 150cm

LRV 21



10852 | chocolate oak 20 x 150cm

LRV 17

Please note: The measurement stated on each colourway is the size of the plank within the sheet.



36022 | classic herringbone 9 x 70cm

LRV 21



36042 | brown herringbone 9 x 70cm

LRV 18



36062 | grey herringbone 9 x 70cm

LRV 13



Eternal Wood 36022 | classic herringbone + Eternal Material 13322 | grey marble

\*Available in Step Safety Vinyl



Eternal Wood 10322 | white chestnut + Eternal Material 12752 | grey cement



10322 | white chestnut\* 25 x 150cm

LRV 34



10362 | warm chestnut 25 x 150cm

LRV 17



10342 | dark chestnut 25 x 150cm

LRV 12



11542 | traditional oak 25 x 150cm

LRV 22



10232 | dark walnut 10 x 150cm

LRV 18



Eternal Wood 10362 | warm chestnut



11162 | tropical beech 6.7cm x variable

LRV 27



11442 | washed beech 8 x 37.5cm

LRV 28

A modern collection of metals and stones which create a soft, elegant look and feel.

Description	Sheet vinyl	
Dimensions	Roll width 2m Roll length ≤ 25m	
Total thickness	ISO 1765	2.0mm
Thickness wear layer	ISO 24340/ EN 428	0.7mm
Collection size	30	
Application	EN 10874	Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



Eternal Wood 36022 | classic herringbone + Eternal Material 12492 | taupe textured concrete



12742 | light cement LRV 37



12752 | grey cement LRV 28



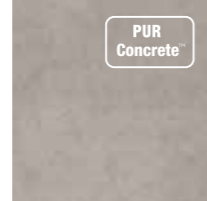
12762 | smoke cement LRV 23



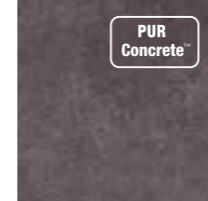
12732 | iron cement LRV 16



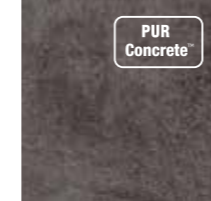
13022 | beton concrete\* LRV 28



13002 | silver concrete LRV 64



13082 | gravel concrete\* LRV 16



13032 | anthracite concrete LRV 11



10032 | fossil stucco LRV 34



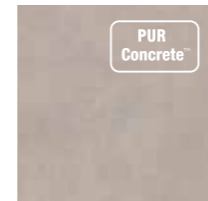
10042 | graphite stucco LRV 22



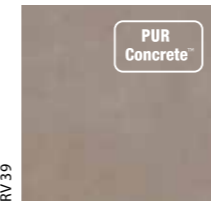
Eternal Material 42292 | charcoal slate



10012 | pebble stucco LRV 18



12472 | mortar textured concrete LRV 39



12492 | taupe textured concrete LRV 24



12422 | grey textured concrete LRV 22



42292 | charcoal slate LRV 6



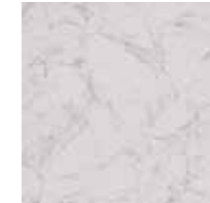
13252 | grey slate LRV 13

#### BREEAM generic ratings

Eternal – Heterogeneous PVC Floor Covering (EN649)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	✓

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



13332 | white marble LRV 49



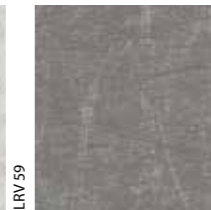
13322 | grey marble LRV 20



13312 | black marble LRV 7



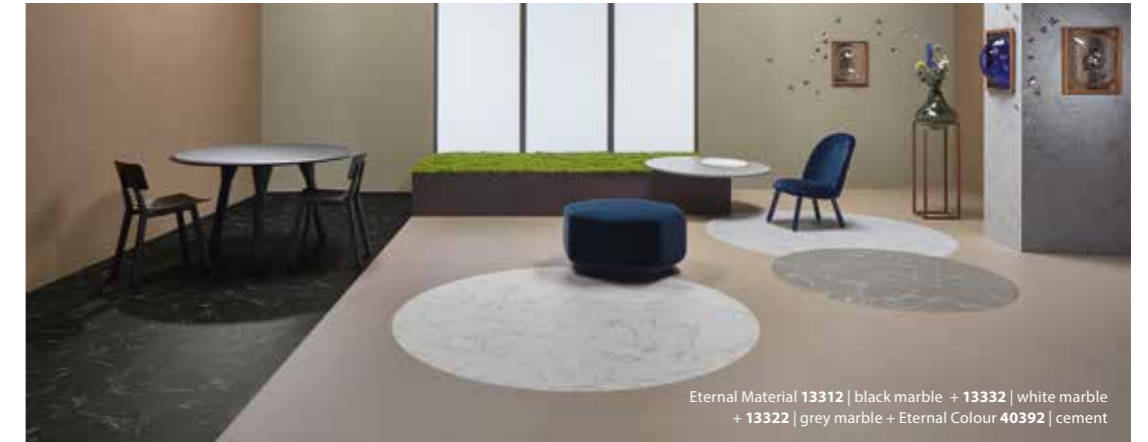
13772 | brushed aluminium LRV 59



13712 | brushed chrome LRV 24



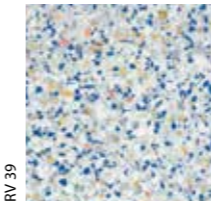
13762 | brushed bronze LRV 18



Eternal Material 13312 | black marble + 13332 | white marble + 13322 | grey marble + Eternal Colour 40392 | cement



10172 | natural terrazzo LRV 39



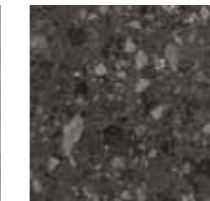
10182 | colourful terrazzo LRV 51



12092 | neutral stone LRV 35



12012 | quartz stone\* LRV 20



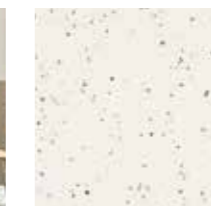
12032 | coal stone\* LRV 11



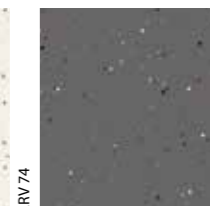
Eternal Material 13772 | brushed aluminium + Eternal Wood 13922 | bleached timber



Eternal Wood 36062 | grey herringbone + Eternal Material 12012 | quartz stone + 10172 | natural terrazzo



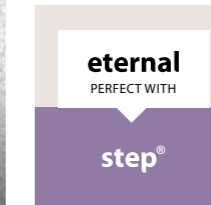
41002 | snow contrast LRV 74



41252 | mercury contrast LRV 14

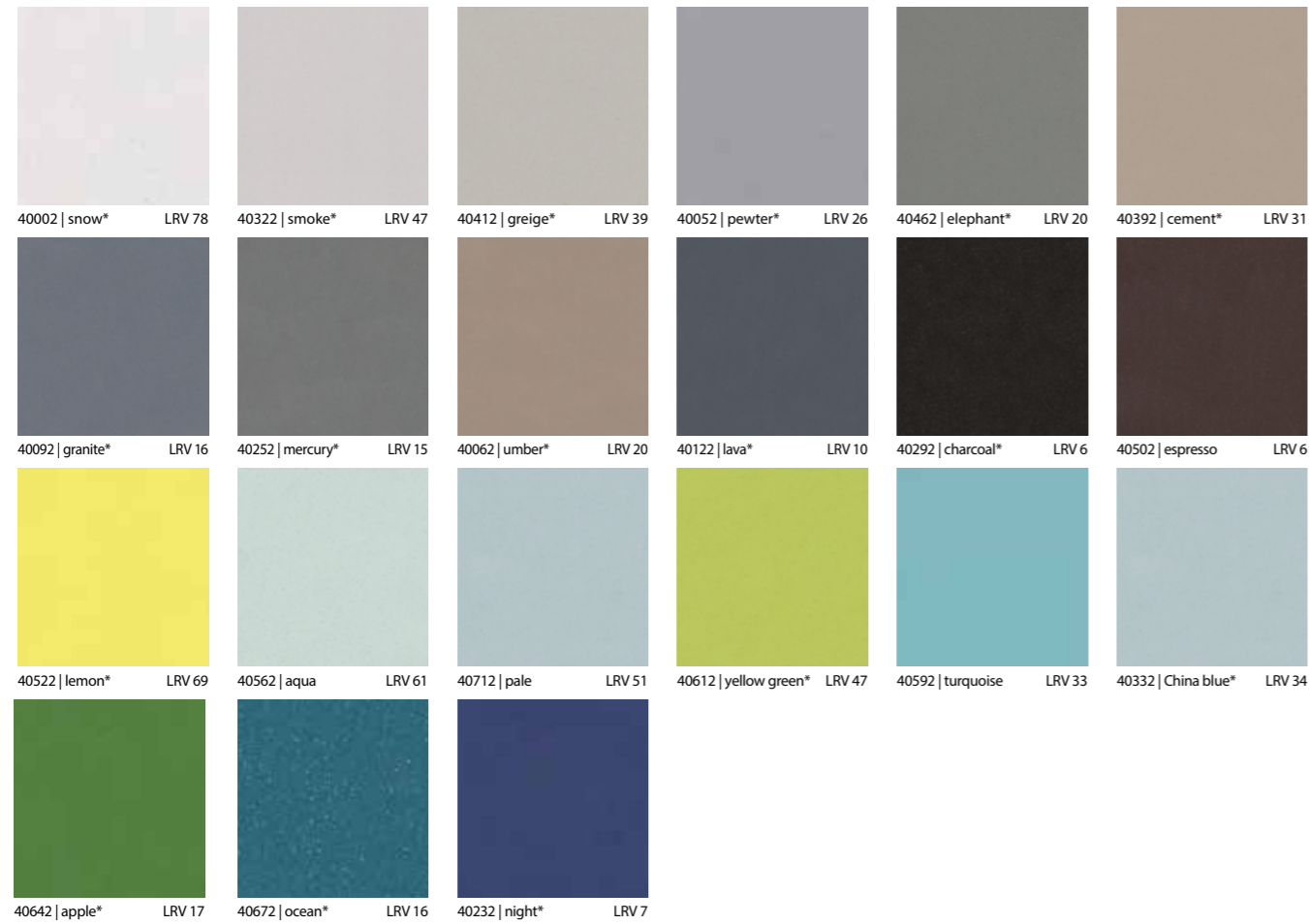


41292 | charcoal contrast LRV 5



\*Available in Step Safety Vinyl

From bold solid colours, to subtle colour gradients that run along the full width of a roll, Eternal Colour offers an inspiring choice of colour and design.



Description	Sheet vinyl
Dimensions	Roll width 2m Roll length ≤ 25m
Total thickness	ISO 1765 2.0mm
Thickness wear layer	ISO 24340/ EN 428 0.7mm
Collection size	35
Application	EN 10874 Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30



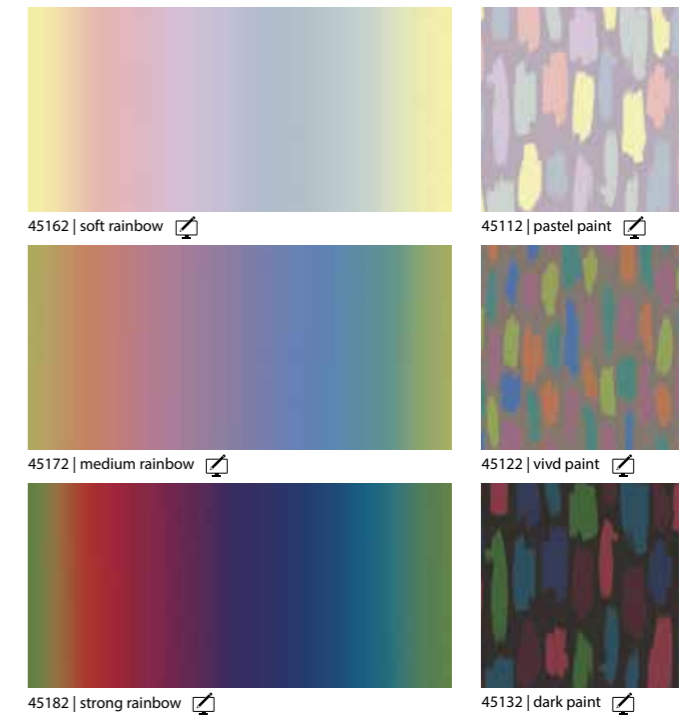
**BREEAM generic ratings**  
Eternal – Heterogeneous PVC Floor Covering (EN649)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	✓

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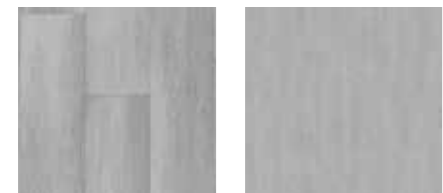
All Forbo Flooring Systems' production plants are certified to **ISO 14001**



\*Available in Step Safety Vinyl

# eternal de luxe

The Eternal de Luxe range features fresh wood and stone designs, enhanced by authentic embossing structures that add even more realism to the designs. All the designs are available in a compact version and a decibel (17 dB impact sound reduction) format.



2742 | grey washed oak LRV 31 3142 | Decibel NCS S 4502-Y  
2764 | iced stream LRV 36 3174 | Decibel NCS S 3502-B



2894 | grey pine LRV 30 3024 | Decibel NCS S 4005-Y50R  
2781 | light neutral grey LRV 25 3111 | Decibel NCS S 5000-N



2865 | natural oak LRV 29 3045 | Decibel NCS S 4005-Y20R  
2858 | whitewashed oak LRV 37 3018 | Decibel NCS S 3010-Y20R



2856 | light honey oak LRV 36 3016 | Decibel NCS S 3020-Y10R



2895 | aged pine LRV 21 3026 | Decibel NCS S 6005-Y20R



2866 | vintage oak LRV 18 3046 | Decibel NCS S 6005-Y20R



2842 | golden oak LRV 24 3052 | Decibel NCS S 5010-Y10R



2741 | traditional oak LRV 21 3141 | Decibel NCS S 5010-Y30R



2841 | dark wild oak LRV 15 3051 | Decibel NCS S 6010-Y30R

In-register embossing



**BREEAM generic ratings**  
Eternal de Luxe – Compact Vinyl Heterogeneous PVC floor covering (EN649)

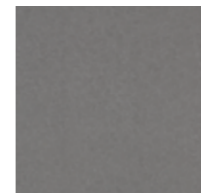
Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A+	A+	✓

Eternal de Luxe Decibel – PVC floor covering with a foam layer (EN651)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A	A+	✓



2733 | light concrete tile LRV 25 3153 | Decibel NCS S 5500-N



2782 | mid neutral grey LRV 14 3112 | Decibel NCS S 7000-N



2867 | anthracite oak LRV 17 3047 | Decibel NCS S 6500-N



2743 | coal oak LRV 13 3143 | Decibel NCS S 7000-N



2735 | dark concrete tile LRV 17 3155 | Decibel NCS S 6502-Y



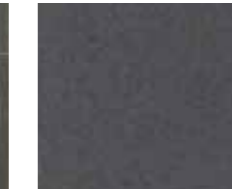
2859 | shadow oak LRV 17 3019 | Decibel NCS S 6502-Y



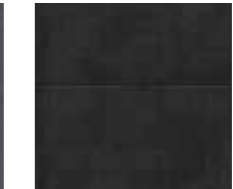
2766 | silver stream LRV 22 3176 | Decibel NCS S 6000-N



2724 | black metal LRV 12 3194 | Decibel NCS S 7500-N



2783 | dark neutral grey LRV 9 3113 | Decibel NCS S 7502-B



2799 | charcoal tile LRV 5 3299 | Decibel NCS S 9000-N



In-register embossing



Description	Sheet vinyl
Dimensions	Roll width 2/4m Roll length ±25m
Total thickness	ISO 1765 2.0mm (Compact) 3.0mm (Decibel)
Thickness wear layer	ISO 24340/ EN 428 0.7mm
Collection size	22
Impact sound reduction	EN ISO 717-2 Eternal de Luxe: ΔLw = 5dB Eternal de Luxe Decibel: ΔLw = 17dB
Application	EN 10874 Class 23/34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Our recommended adhesives are 640 Eurostar Special, 543 Eurosafe Deco or 646 Eurostar Premium. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.






Eternal Material 10032 | fossil stucco + Eternal Colour 45132 | dark paint



10182 | colourful terrazzo



45162 | soft rainbow 



45112 | pastel paint  scaled from 75 x 75cm



10132 | bright colourful planks 

## Freedom in colour


Within the Eternal collection there are 4 designs which can be customised on request.

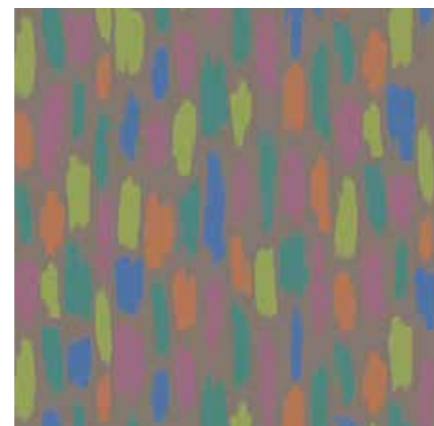
The playful signature designs Colourful Planks, Terrazzo, Paint and Rainbow can add colour to your project, so use your imagination and create your own bespoke Eternal product to fit with your interior and specific requirements. The end result is a product that is as reliable and performs as well as any Eternal product, but especially made for you!

Details for ordering and the process to make your own Eternal floor are available on [www.eternalbespoke.com](http://www.eternalbespoke.com) or contact your Forbo Business Area Manager for more information. It is easy to do and even for smaller areas or as a highlight in your project we can make it for you!

For those looking for something even more personal our bespoke design service allows you to create a completely personal floor from as little as 12m<sup>2</sup>. Any print or design that you would like (copyright permitting) can be used in combination with the trusted quality of an Eternal product.




45172 | medium rainbow 




45122 | vivid paint  scaled from 75 x 75cm



45172 | medium rainbow 




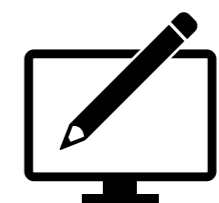
45182 | strong rainbow 



45132 | dark paint  scaled from 75 x 75cm



45132 | dark paint 



Items noted with this symbol in this brochure can be customised as above.

Roll width 2m, Roll length 6m

## HOMOGENEOUS PROJECT VINYL

Sphera is Forbo's premium, homogeneous vinyl collection, styled by our European design team and produced in an advanced purpose-built plant using the latest manufacturing technology.

### Versatile and colourful

Sphera homogeneous vinyl floor coverings add character and style to floors across numerous applications. Whether in demanding, hygienic healthcare environments, in flexible, multi-purpose modern public buildings or in education facilities and offices where durability and colour are key, Sphera will never disappoint.



Sphera Element 50045 | jade

## SPHERA COLLECTION AT A GLANCE

### sphera® element

Sphera Element offers a fresh, light and contemporary colour palette which adds a sophistication to floor design. The collection includes warm and cool neutrals which complement interior finishes such as wood and stone along with pastels and bright accent colours for areas requiring way-finding or zoning.



### sphera® energetic

Sphera Energetic offers a bold and contemporary colour palette which is both fresh and playful. The design reflects the aesthetics of rubber, concrete and resin flooring with 11 highlight visuals featuring vivid accent chips.

These highlight colours are complemented by a range of 41 flecked colours to inspire creative floor designs. Transparent granules provide depth and dirt hiding properties ensuring that Sphera can be used in all contemporary spaces.



### sphera® evolution

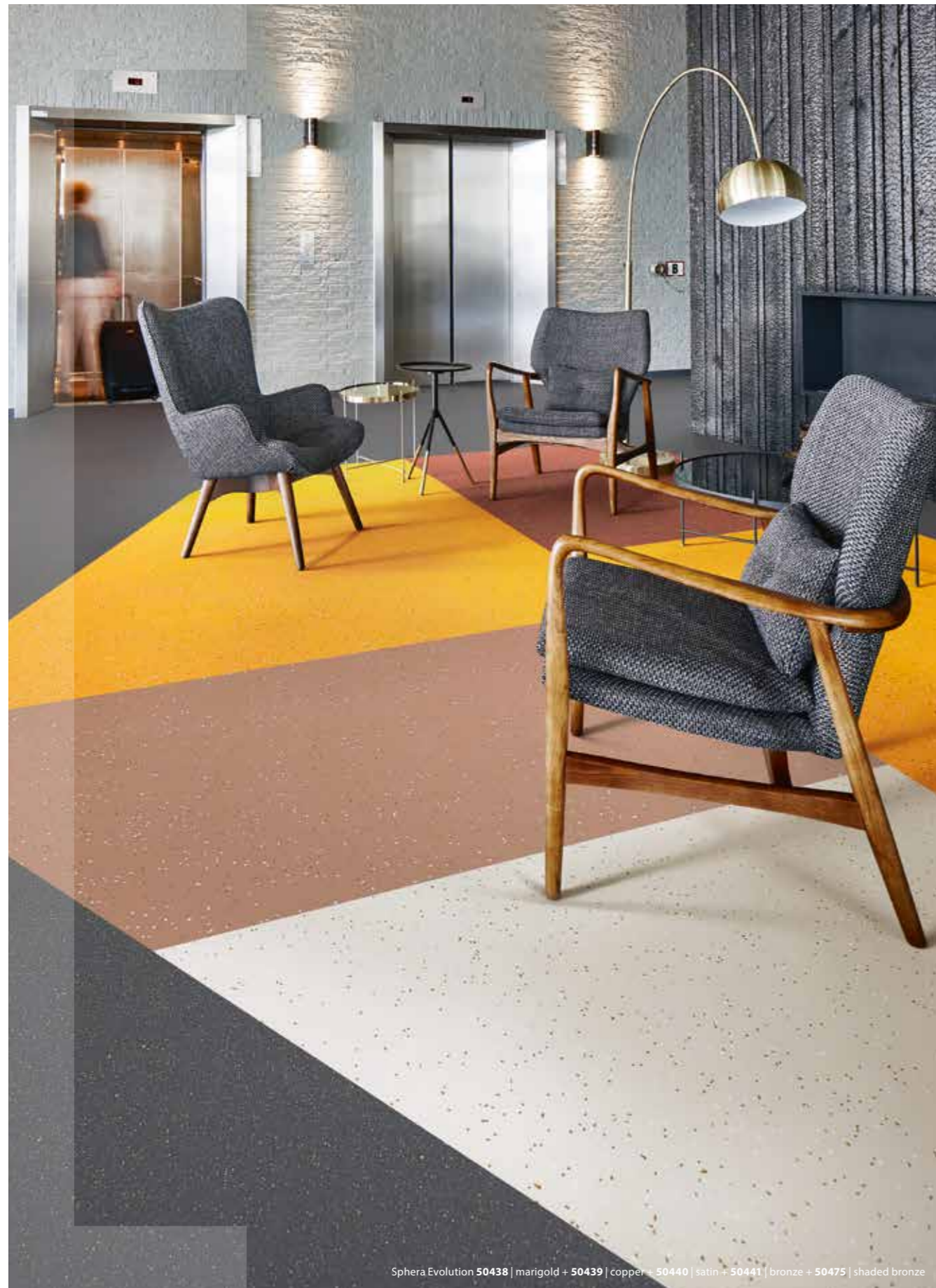
Sphera Evolution presents an expressive design innovation in homogeneous vinyl as the intricate mix of spheres, granules and colour pigments deliver a vibrant visual never seen in homogeneous floor coverings until now. With a palette that offers 24 colours, spanning solid, dark and light tones, Sphera Evolution is colour coordinated to deliver contemporary integrated flooring designs for large and small projects alike.



### fabscrap

Fabscrap is a visually exciting homogeneous floor covering that is created by using unused, left-over material from Sphera production runs, creating a new colourful chip mix that is processed into a unique near zero emission floor covering.





Sphera Evolution 50438 | marigold + 50439 | copper + 50440 | satin + 50441 | bronze + 50475 | shaded bronze

The Forbo Sphera collection is setting new standards in homogeneous vinyl due to its design, technology and performance. Forbo's purpose built manufacturing plant means that all the latest insights and technology have been used to create 'smart' and innovative solutions resulting in a premium collection.

We've made a massive investment in a state-of-the-art production facility in Coevorden, Holland, our European centre of expertise for vinyl flooring production.

This has enabled us to manufacture a premium homogeneous vinyl sheet that offers not only the freshest, cleanest palette ever seen in this product category but one that also benefits from SMART technology which delivers best in class performance.



- Sustainable*
- Modern*
- Advanced*
- Robust*
- Technology*

### DESIGN COLOUR

- In-house design and colour development ensures the palette complements a broad range of commercial spaces
- New technology delivers bright and saturated hues, resulting in striking colours and tones, many with high light reflection values

### TECHNOLOGY SUSTAINABILITY

- State of the art steel-belt press and thermofix technology ensure consistent quality
- Green energy and zero waste technology ensure efficient and sustainable manufacturing
- Low emissions and phthalate free manufacturing ensure Sphera can contribute to a healthy indoor environment

### PERFORMANCE DURABILITY

- Unique embossing process following lacquer application delivers durable performance
- In-line coating and subsequent embossing process for superior appearance
- Evenly distributed top-layer provides superior all over protection
- SMART-top surface finish ensures Sphera has a high resistance to chemicals, scratches and stains
- Achieves highest abrasion wear rating group T tested to EN660-2



Sphera Element 50003 | light neutral grey + 50050 | olive

### FORBO'S HOMOGENEOUS FLOORING TECHNOLOGY



Forbo's Sphera homogeneous vinyl is leading the product category by design, technology and performance.



Sphera Element offers a fresh, light and contemporary colour palette which adds a sophistication to floor design. The collection includes warm and cool neutrals which complement interior finishes such as wood and stone along with pastels and bright accent colours for areas requiring way-finding or zoning.

Please note: Pre-formed inner and outer corner pieces are also available for all Sphera colours. For more information please visit [www.forbo-flooring.co.uk/sphera](http://www.forbo-flooring.co.uk/sphera)


Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length ≤ 25m
Total thickness	ISO 24340/ EN 428	2.0mm
Binder content	ISO 24340/ EN 429	Type 1: binder
Surface finish	SMART top	
Collection size	62	
Application	EN 10874	Class 34/43
Dimension stability	ISO 23999	≤ 0.2%
Abrasion resistance	EN 660-2	Group T
CE	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	D5 - μ ≥ 0.30

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)

sphera®  
PERFECT WITH

coral®


**sphera®**  
complies with all  
Cleanroom standards

Forbo-Novilon B.V. Report No. FD 1707-929  
Sphera Element Particle (in. PA6): ISO 4

<b>BREEAM generic ratings</b> Sphera – Homogeneous Floor Covering (EN649)					
<b>Commercial</b>	<b>Education</b>	<b>Health</b>	<b>Domestic</b>	<b>Retail (Durability)</b>	<b>Retail (Fashion)</b>
A	A+	A+	A	A+	A+

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

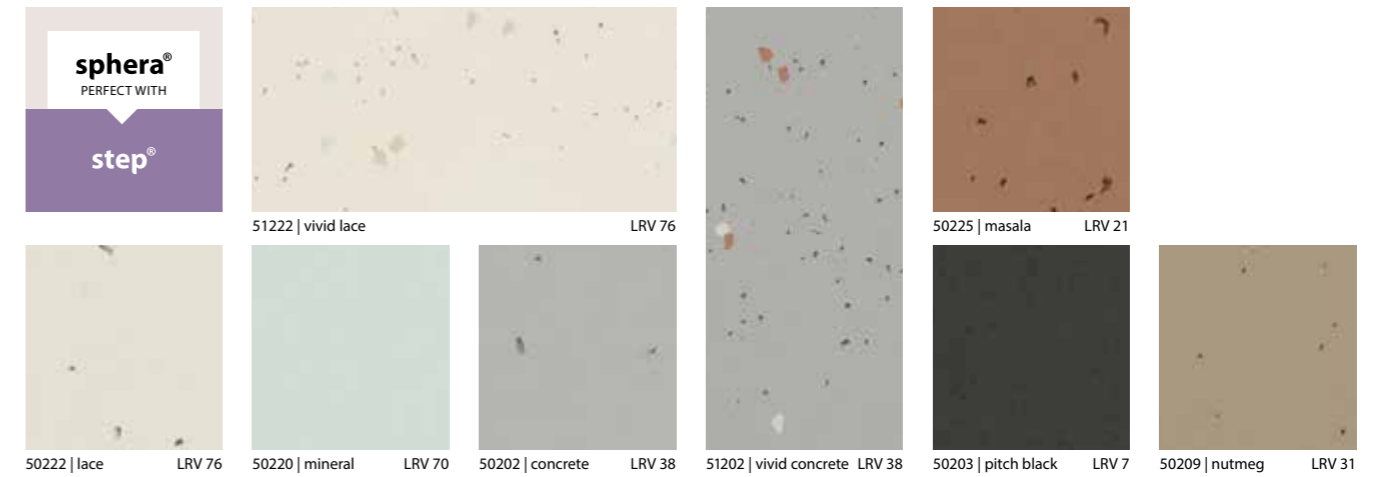


Sphera Energetic offers a bold and contemporary colour palette which is both fresh and playful. The design reflects the aesthetics of rubber, concrete and resin flooring with 11 highlight visuals featuring vivid accent chips. These highlight colours are complemented by a range of 41 flecked colours to inspire creative floor designs. Transparent granules provide depth and dirt hiding properties ensuring that Sphera can be used in all contemporary spaces.

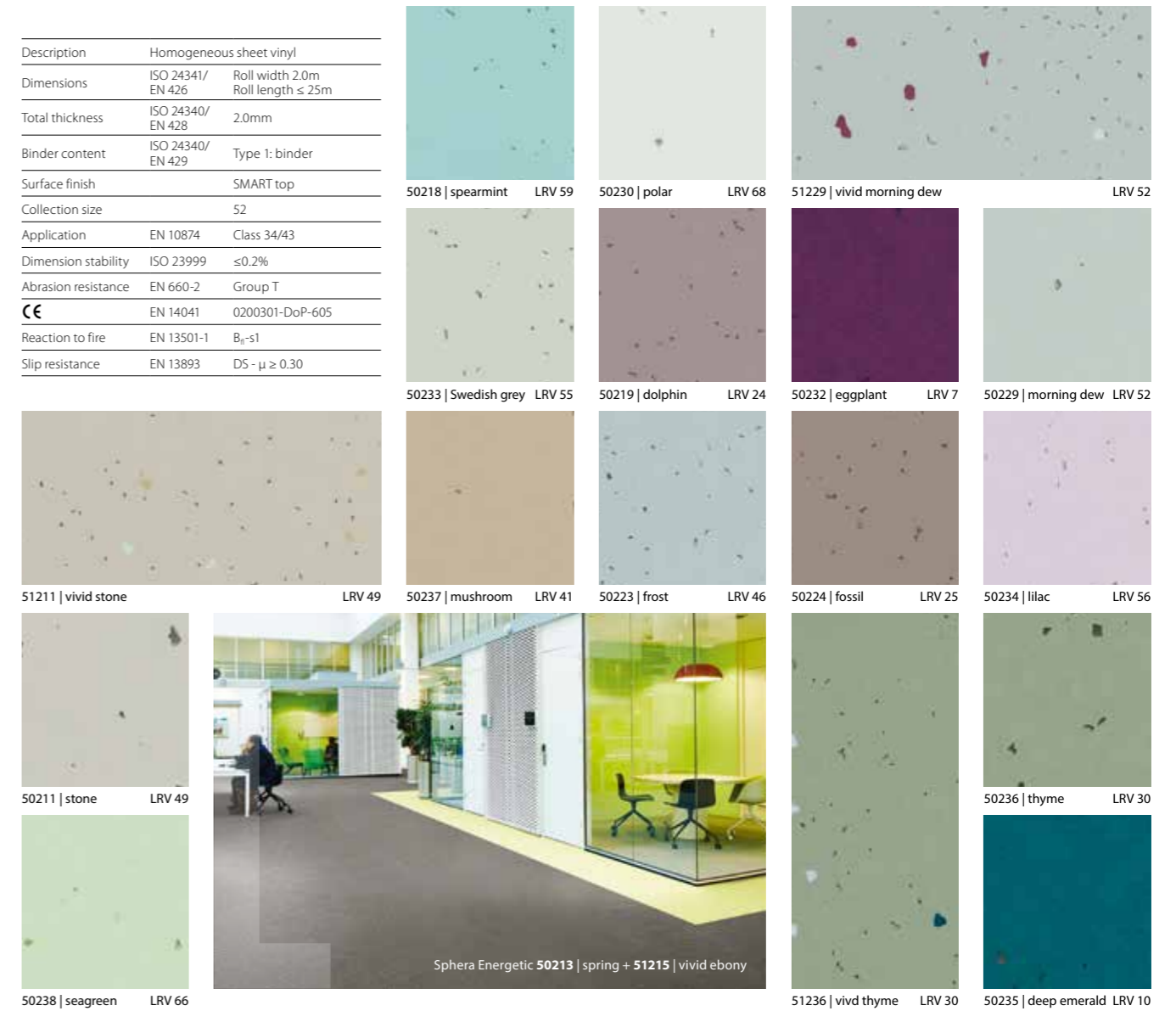
Please note: Pre-formed inner and outer corner pieces are also available for all Sphera colours. For more information please visit [www.forbo-flooring.co.uk/sphera](http://www.forbo-flooring.co.uk/sphera)



Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)



Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length ≤ 25m
Total thickness	ISO 24340/ EN 428	2.0mm
Binder content	ISO 24340/ EN 429	Type 1: binder
Surface finish	SMART top	
Collection size	52	
Application	EN 10874	Class 34/43
Dimension stability	ISO 23999	≤0.2%
Abrasion resistance	EN 660-2	Group T
CE	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS - μ ≥ 0.30

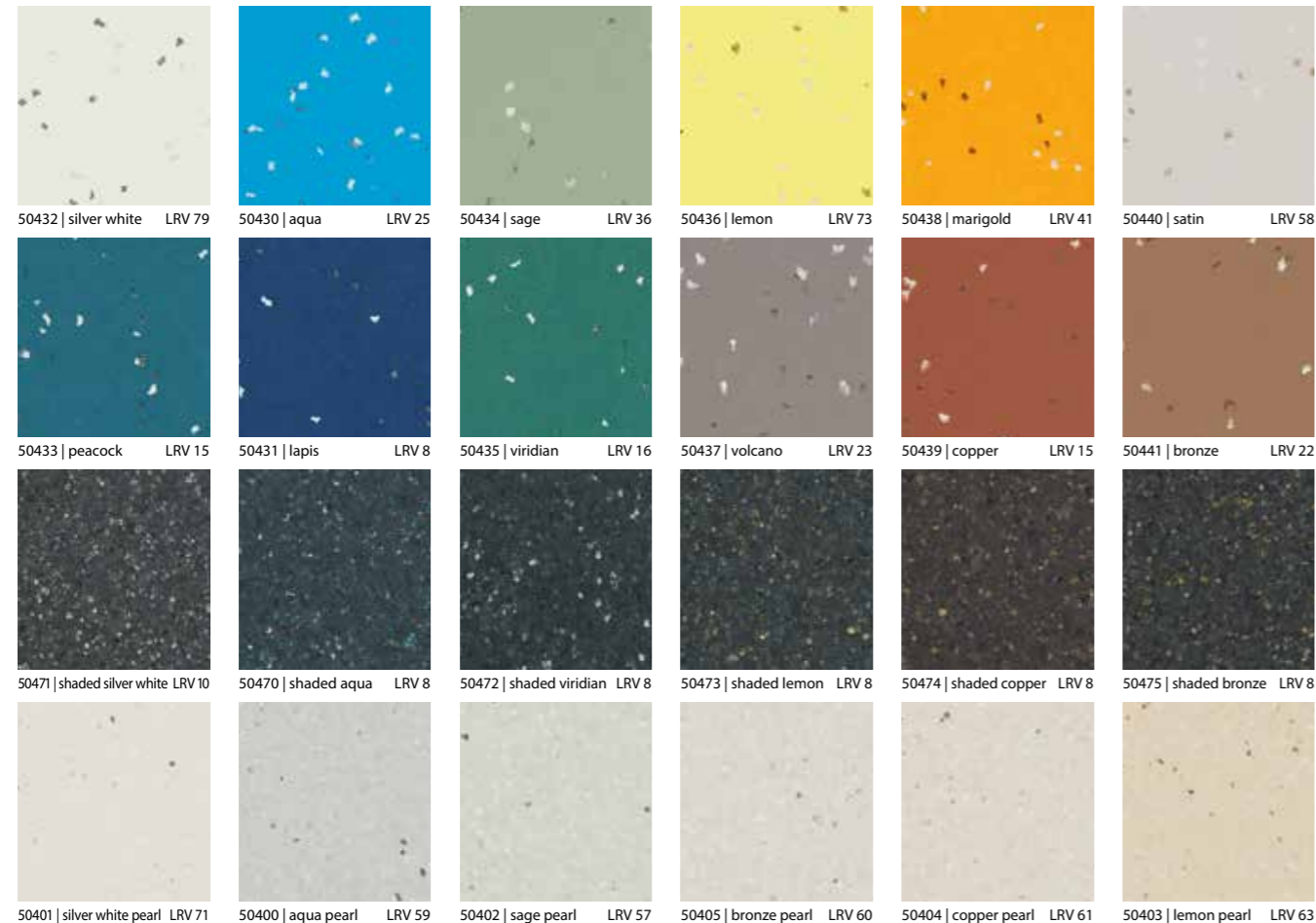


<b>BREEAM generic ratings</b>					
Sphera – Homogeneous Floor Covering (EN649)					
Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
A	A+	A+	A	A+	A+

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Sphera Evolution presents an expressive design innovation in homogeneous vinyl as the intricate mix of spheres, granules and colour pigments deliver a vibrant visual never seen in homogeneous floor coverings until now. With a palette that offers 24 colours, spanning solid, dark and light tones, Sphera Evolution is colour coordinated to deliver contemporary integrated flooring designs for large and small projects alike.

Please note: Pre-formed inner and outer corner pieces are also available for all Sphera colours. For more information please visit [www.forbo-flooring.co.uk/sphera](http://www.forbo-flooring.co.uk/sphera)



Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length ≤ 27m
Total thickness	ISO 24340/ EN 428	2.0mm
Binder content	ISO 24340/ EN 429	Type 1: binder
Surface finish	SMART top	
Collection size	24	
Application	EN 10874	Class 34/43
Dimension stability	ISO 23999	≤ 0.2%
Abrasion resistance	EN 660-2	Group T
CE	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>s</sub> -s1
Slip resistance	EN 13893	DS - μ ≥ 0.30

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



**BREEAM generic ratings**  
Sphera – Homogeneous Floor Covering (EN649)

	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
	A	A+	A+	A	A+	A+

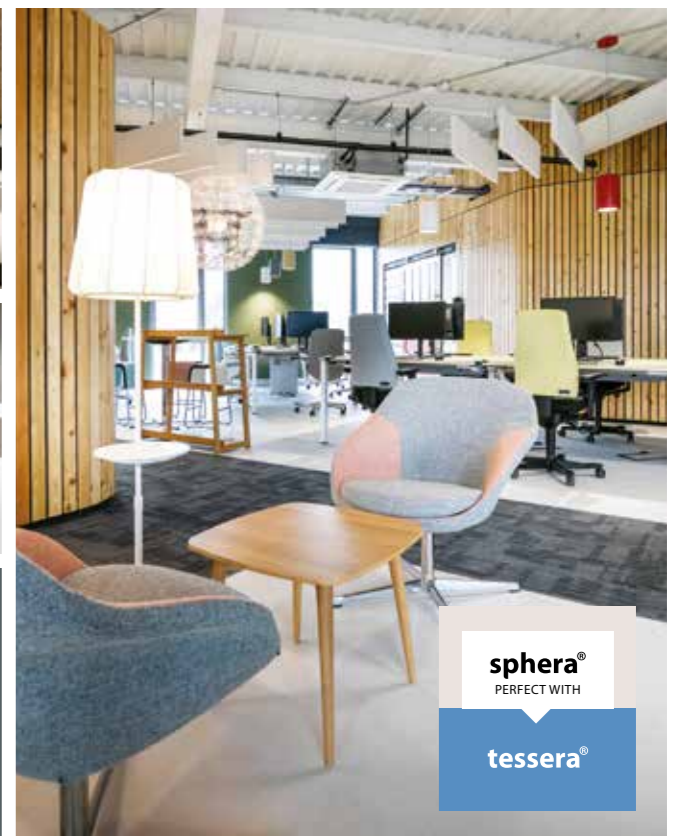
Sphera homogeneous vinyl is produced with brand new zero waste technology

## 0% waste



**PROJECT:** Glan Clwyd Hospital Mother & Baby Unit  
**DESIGNER:** IBI Group  
**FLOORING MATERIAL:** Sphera Element 50018 | mortar + 50031 | coal + 50005 | dark neutral grey + 50054 | amber + 50046 | teal + 50049 | yellow green + 50020 | silt + Surestep Laguna 181092 | elephant + Eternal Wood 11962 | limed oak + Sarlon Dégradé 433908 | jungle  
**LOCATION:** Clwyd

See page 54 for the full Sphera Element range, page 71 for Surestep Laguna, page 38 for Eternal Wood and page 86 for Sarlon Dégradé.



**PROJECT:** Peaks and Plains Offices  
**DESIGNER:** Band Architects  
**FLOORING MATERIAL:** Sphera Element 50027 | fog + Tessera Inline 872 | onyx + Allura Flex Wood 63420FL1 | burned rough oak + Furniture Linoleum 4184 | olive + Marmoleum Piano various colours  
**LOCATION:** Macclesfield

See page 54 for the full Sphera Element range.

sphera<sup>®</sup>  
PERFECT WITH

tessera<sup>®</sup>

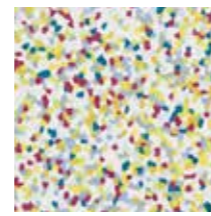


Fabscrap is a homogeneous floor covering that connects to the global trend of looking at waste material in an innovative way. It is created by using the excess material from our Sphera chip production runs, creating a new colourful chip mix that is processed into a unique near zero emission floor covering.

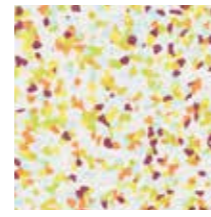
## The beauty of imperfection

Fabscrap is a fabulous solution for material that otherwise would not be used. With the excess granules an entirely new floor visual is created that resembles a colourful terrazzo.

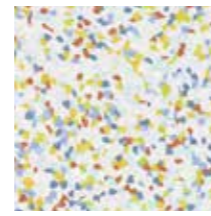
The granules are re-used in a random mix of colours to create a unique and playful floor covering that contributes to a better indoor environment.



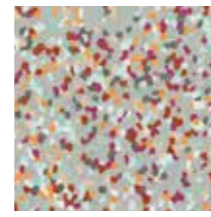
F50000 | white\*



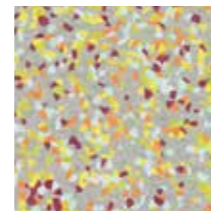
F50000 | white\*



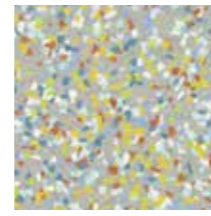
F50000 | white\*



F50004 | mid neutral grey\*



F50004 | mid neutral grey\*



F50004 | mid neutral grey\*



Sphera Element 50000 | white



Sphera Element 50004 | mid neutral grey

## Fabscrap colours

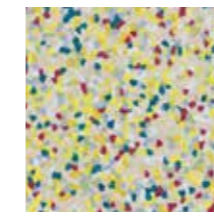
The concept starts with an offer of 4 base shades which form the background of the colourful chip mix: mortar, china blue, white and mid neutral grey. The 4 base shades come from our Sphera Element homogeneous vinyl collection meaning that Fabscrap is ideally combined with Sphera Element, in zones or way-finding designs.

The Fabscrap mix is a random combination of 7 to 8 bright colours from existing Sphera ranges. The colours in the mix vary per production run. Just choose the base shade and the coloured mix on top is a colourful surprise!

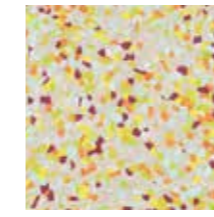
An exciting opportunity to have something really unique on your floor.



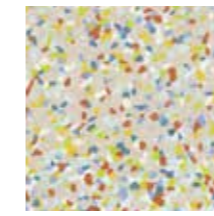
Sphera Element 50053 | sun + F50000 | white



F50018 | mortar



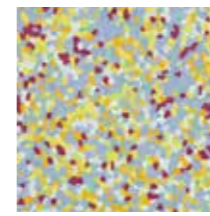
F50018 | mortar



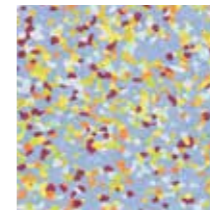
F50018 | mortar



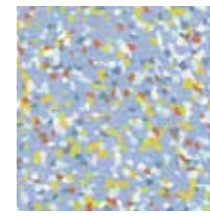
Sphera Element 50018 | mortar



F50037 | china blue



F50037 | china blue



F50037 | china blue

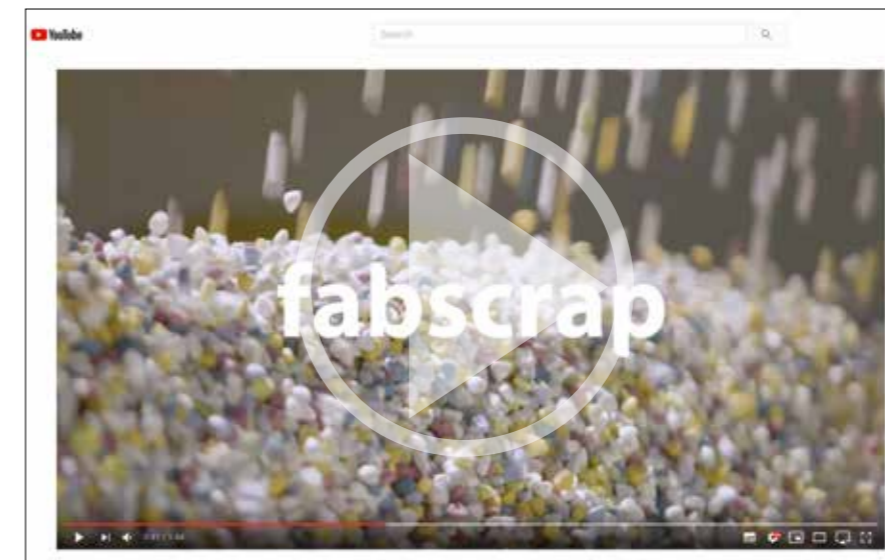


Sphera Element 50037 | china blue

Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length ≤ 27m
Total thickness	ISO 24340/ EN 428	2.0mm
Binder content	ISO 24340/ EN 429	Type 1: binder >55%
Surface finish	SMART top	
Collection size	4	
Application	EN 10874	Class 34/43
Dimension stability	ISO 23999	≤0.2%
Abrasion resistance	EN 660-2	Group T
<b>CE</b>	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>s</sub> -s1
Slip resistance	EN 13893	DS - μ ≥ 0.30

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

For more information on Fabscrap and to see a video on how it is made, please visit [www.forbo-flooring.co.uk/fabscrap](http://www.forbo-flooring.co.uk/fabscrap)



## SAFETY VINYL

### Your steps: Sure and Safe

Forbo's Step safety flooring collection provides a complete range of products designed to meet safety demands across a wide range of applications, from general areas to more extreme areas such as commercial kitchens, wetroom (barefoot) areas and industrial applications. Several of the colourways are available across a range of slip resistances, all at 2.00mm gauge, to allow integrated and functional flooring schemes.

The Step range meets all HSE and European safety norms and delivers safety with minimal compromise in terms of cleaning and maintenance due to the PUR Pearl finish. All Step safety vinyl flooring has a guaranteed slip resistant performance throughout the life of the product.



Surestep Digital Print 17992 | ice cream

## STEP COLLECTION AT A GLANCE

### surestep® original

R10

Surestep Original offers a fresh alternative to conventional safety flooring with an improved cleaner aesthetic. 4 items in the range are also available in decibel construction.



### surestep® laguna

R10

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas.



### surestep® star

R10

Innovative, muted and sophisticated. The 9 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terazzo or natural base colour of each item. 3 items in the range are also available in a barefoot construction suitable for wetroom use.



### safestep® R11

R11

Available in 9 colours and designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens. All items are colour co-ordinated with the R12 range.



### surestep® steel

R10

Surestep Steel delivers a new visual to the collection, with a smooth concrete look and a metallic sparkle effect in the background across a palette of 4 colours.



### safestep® R12

R12

Safestep R12 is a high slip resistant R12 rated floor which ensures slip resistance under even the most extreme conditions. All items are colour coordinated with the R11 range.



### surestep® material

R10

A concise mix of stone, textured and mineral structures add depth and refinement to the collection.



### surestep® decibel

R10

A genuine Health and Safety Executive compliant safety floor, Surestep Decibel offers sustainable R10 slip resistance underfoot, beautiful designs and a 17 dB impact sound reduction.



### surestep® wood

R10

Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette of 11 colourways contains our most popular bestselling colours alongside new abstract woods and all-over designs. 4 items feature our new PUR Wood Pearl embossing and 4 are available in a decibel construction.



### surestep® digital print

R10

Safety flooring design now knows no bounds with our new digitally printed options.



For our wetroom floor and wall covering solutions, please see page 76.



## SAFETY VINYL

### HSE Compliance – Wet Pendulum Test $\geq 36$

All Step floors are tested using the TRRL Pendulum test, the preferred test method of the HSE which is used to assess the slip resistance of a floor surface. Floors can be tested with different rubber sliders to assess either footwear or barefoot use. Using this test, a Pendulum test value (PTV) of  $\geq 36$  or higher is considered to offer a low slip risk.

Slip resistance testing is carried out using the Pendulum test in accordance with BS7976 Part 2 and UK Slip Resistance Group Guidelines. This is the preferred test method of the HSE for assessing the slip resistance of flooring. Floors can be tested with different rubber sliders to assess either footwear or barefoot use.

Using this test, a Pendulum test value (PTV) of  $\geq 36$  or higher is considered to offer a low potential for slip. Surestep, Safestep R11 and R12 products achieve wet Pendulum test values of  $\geq 36$  for footwear applications. In addition, Surestep Laguna, Safestep Aqua and Surestep Star barefoot offer wet Pendulum test values of  $\geq 36$  for barefoot use areas.

### Step Crystals

Many of the products in the Forbo Step range include Step Crystals which offer a clear and light aesthetic and also reduced soiling. As Step Crystals are made from recycled material, they also enhance the environmental performance of the collection.

### Dual functionality

The Surestep Decibel range is a genuine Health and Safety Executive compliant safety floor which has a 17 dB impact sound reduction.

### Creating better environments

- Our Step range contains up to 70% controlled vinyl waste in the backing.
- Many of the products in the Step range contain Step Crystals. They are made from recycled material so enhance the environmental performance of the product.
- We produce all our vinyl in Europe where it meets the highest possible REACH compliance standards for chemical content.
- Of all the electricity we buy, 100% comes from renewable sources. This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- We use smart material constructions and durable finishes on our vinyl. A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan.
- All ranges in our Step collection are phthalate free.



$\geq 20$  microns  
surface roughness

$\geq 36$   
Wet Pendulum

$\geq 40$   
Wet Pendulum

$\geq 50$   
Wet Pendulum

$\geq 36$   
Wet Pendulum

R10  
17 dB

## APPLICATIONS – STEP COLLECTION

### surestep® R10

General and spillage areas with increased (a higher) slip risk

- High traffic areas, ramps or corridors
- Tea and coffee points
- General workrooms
- Service areas
- Kitchens, dining rooms to food servery areas
- Washroom areas



66

### safestep® R11

Areas with increased slip risk due to continuous contamination

- Professional kitchens
- Florist shops
- Laundrettes



72

### safestep® R12

Intensive use and high contamination areas

- Light industrial food production areas
- Woodworking rooms and other workshops
- Store rooms
- Commercial kitchens



72



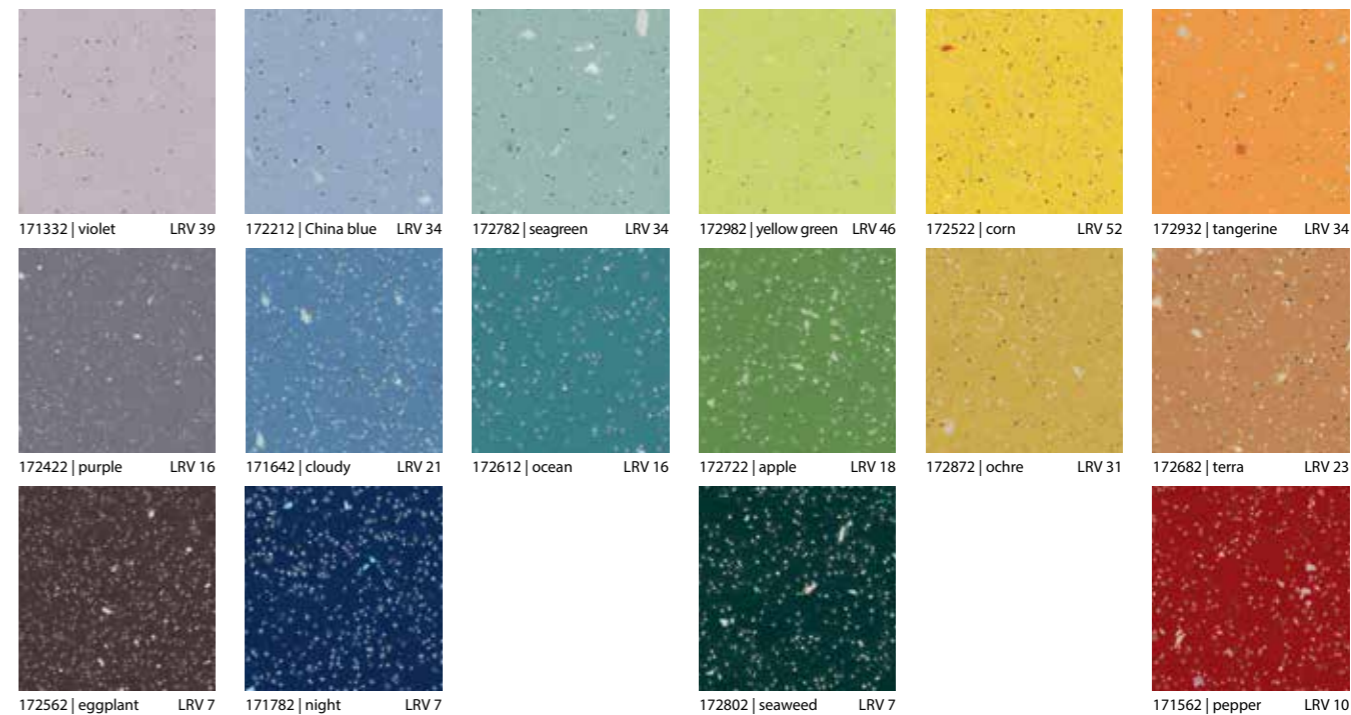
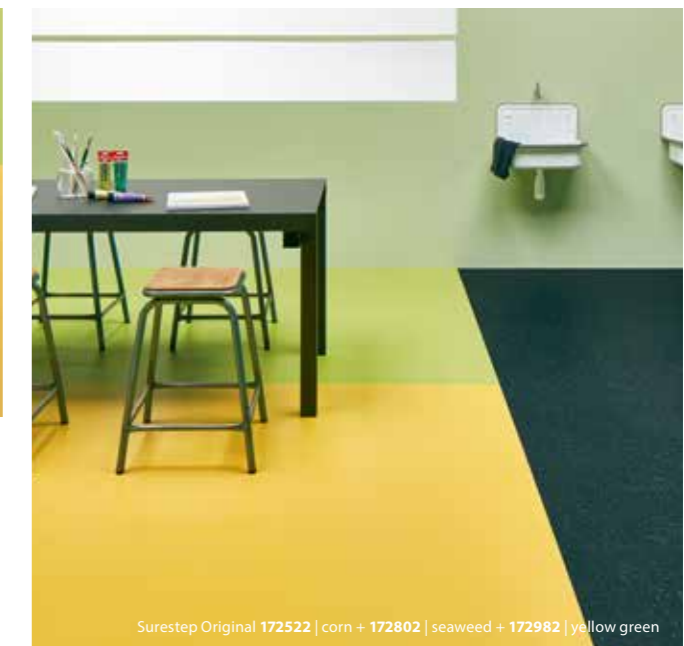
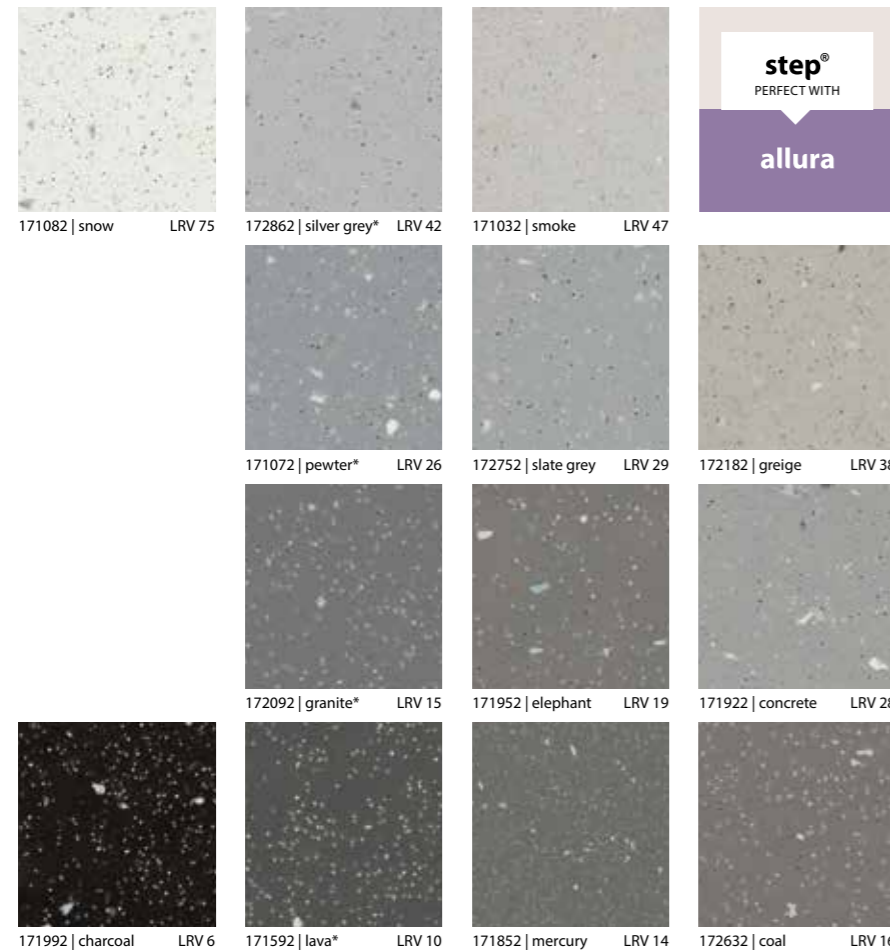
Surestep Original offers a fresh alternative to conventional safety flooring with an improved cleaner aesthetic. A palette of 33 colours combines gradations of hue and lightness.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

\*4 colours of the Surestep Original range are available with 17 dB impact sound reduction as Surestep original decibel. Speckled welds are available for all colours in the range.

Description	Sheet safety vinyl	
Dimensions	Roll width 2m Roll length 20-27 lm	
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	33	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

See page 73 for the Surestep decibel technical specification.



**BREEAM generic ratings**  
Step safety flooring – PVC Floor Covering with enhanced slip resistance (EN13845)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	B	A	A+	✓

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# surestep® star surestep® steel



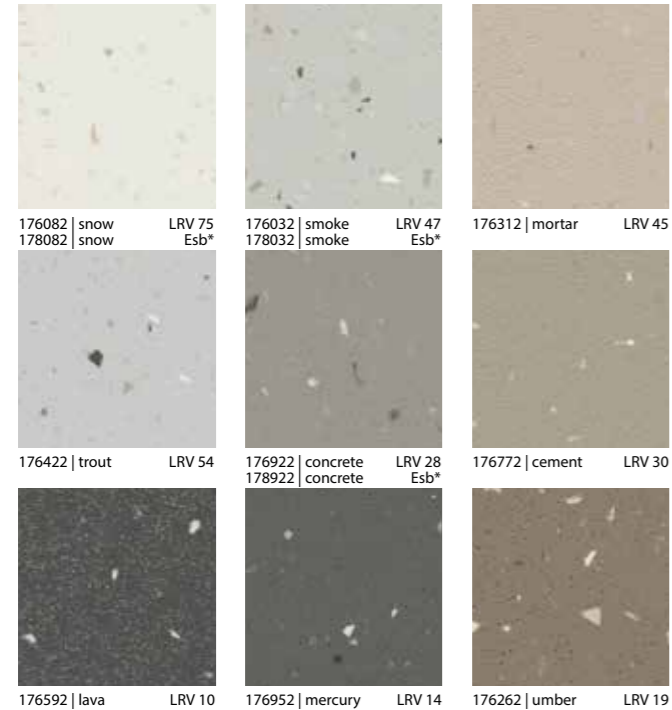
Innovative, muted and sophisticated. The 13 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terrazzo or natural base colour of each item.

Surestep Steel offers a smooth concrete look with a subtle metallic sparkle in the background.

\*3 colours of the Surestep Star range shown below are available in an Esb (barefoot) option.



Surestep Star 176312 | mortar



Description	Sheet safety vinyl
Dimensions	Roll width 2m Roll length 20-27 lm
Total thickness	ISO 1765 2.0mm
Thickness wear layer	EN-ISO 24340 0.7mm
Collection size	9 / 4
Application	EN 10874 Class 34/43
Slip resistance	EN 13 845 Annex C ESf DIN 51130 R10
	TRRL Pendulum – Wet test – slider 96 ≥ 36
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

For Surestep Star Barefoot technical specification, please visit [www.forbo-flooring.co.uk/step](http://www.forbo-flooring.co.uk/step)

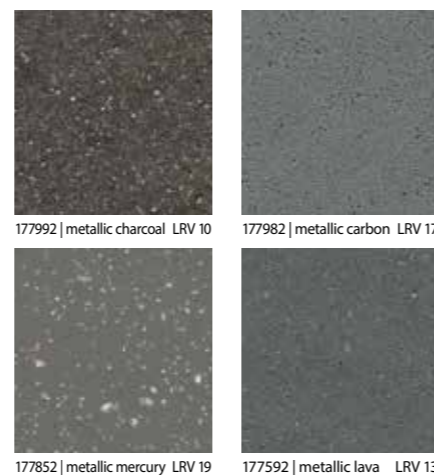
**BREEAM generic ratings**  
Step safety flooring – PVC Floor Covering with enhanced slip resistance (EN13845)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	B	A	A+	✓

Our recommended adhesive is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.




Surestep Steel 177992 | metallic charcoal



# surestep® material

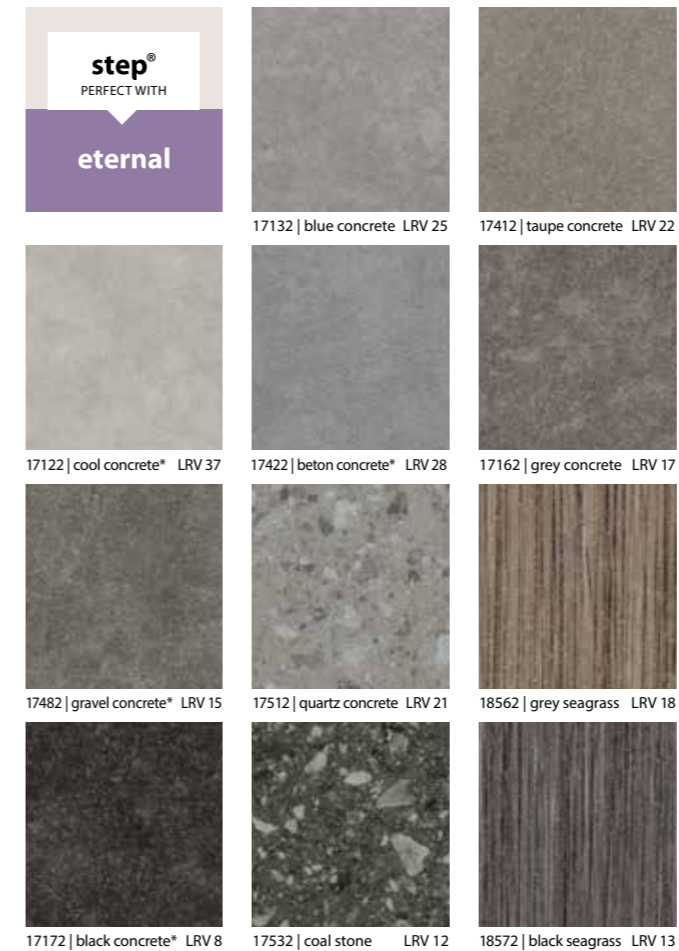


A concise mix of stone, textured and mineral structures add depth and refinement to the collection.

\*4 colours of the Surestep Material range shown below are available with 17 dB impact sound reduction as Surestep material decibel.

Description	Sheet safety vinyl	
Dimensions	Roll width 2m Roll length 20-27 lm	
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	11	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

See page 73 for the Surestep decibel technical specification.



Surestep Material 17122 | cool concrete



**BREEAM generic ratings**  
Step safety flooring – PVC Floor Covering with enhanced slip resistance (EN13845)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	B	A	A+	✓

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette of 11 colourways contains our most popular bestselling colours alongside new abstract woods and all-over designs. All the wood designs have a clear and sharp visual due to the use of the almost invisible 'Step Crystals', which also guarantee lifetime slip resistance. Four items also feature our new PUR Wood Pearl embossing.

\*4 colours of the Surestep Wood range shown are available with 17 dB impact sound reduction as Surestep decibel. Please see page 73 for full range overview.



Description	Sheet safety vinyl	
Dimensions	Roll width 2m	Roll length 20-27 Im
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	11	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
<b>CE</b>	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

See page 73 for the Surestep decibel technical specification.



18372 | white chestnut **PUR Wood Pearl** LRV 34



18962 | whitewash oak\* LRV 25



18802 | elegant oak\* LRV 32



18972 | rustic oak\* **PUR Wood Pearl** LRV 18



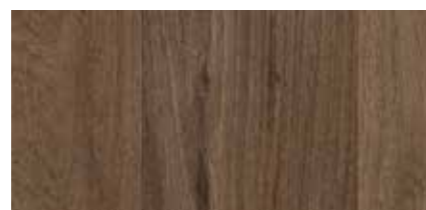
18882 | classic oak\* LRV 24



18942 | natural oak LRV 25



18382 | chestnut **PUR Wood Pearl** LRV 22



18792 | dark oak LRV 12



18832 | grey oak LRV 23



18952 | dark grey oak **PUR Wood Pearl** LRV 12



18982 | shadow oak LRV 20

step® safety vinyl achieves

≥ 36

Wet Pendulum



This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for this application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding design is available in 15 colourways, offering a clean and fresh look. Suitable for wheelchair use.

Surestep Laguna's plain and non-reflective decoration makes it ideal for use in dementia applications. Visit [www.forbo-flooring.co.uk/care](http://www.forbo-flooring.co.uk/care) for more information.

Description	Sheet safety vinyl	
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length 20-27 Im
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	15	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESb/ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
<b>CE</b>	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



181262 | trout LRV 55 181862 | silver grey LRV 42 181482 | greige LRV 38



181692 | mouse LRV 28 181072 | pewter LRV 26 181922 | concrete LRV 28



181912 | flamingo LRV 35 181982 | aquamarine LRV 33 181802 | lemon LRV 70



181592 | lava LRV 10 181632 | coal LRV 16 181092 | elephant LRV 18



181972 | magenta LRV 12 181822 | lagoon LRV 16 181882 | emerald LRV 19



Surestep Laguna 181802 | lemon + 181912 | flamingo + 181982 | aquamarine

# safestep® R11 safestep® R12

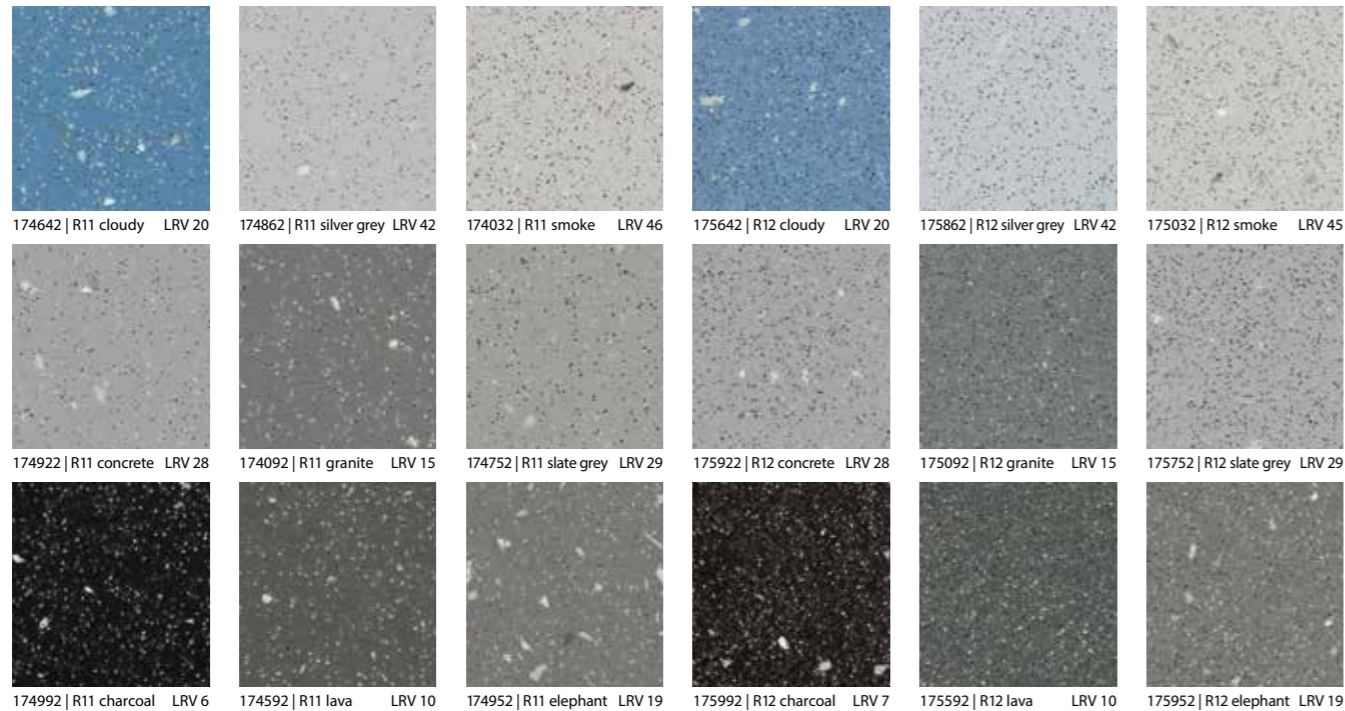


With a palette of 9 colours available in both constructions, the Safestep ranges offer increased slip resistance for areas with increased slip risk due to contamination issues (R11) and intensive use and high contamination areas (R12).



Safestep R11 174922 | concrete

Description	Sheet safety vinyl	
Dimensions	Roll width 2m Roll length 20-27 lm	
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	9 / 9	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R11 / R12
	TRRL Pendulum –	≥ 40 (R11)
	Wet test – slider 96	≥ 50 (R12)
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



**BREEAM generic ratings**  
**Step safety flooring** – PVC Floor Covering with enhanced slip resistance (EN13845)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	B	A	A+	✓

Our recommended adhesive is 640 Eurostar Special.  
 Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product.  
 Please order a sample to see the full effect. Contact 0800 731 2369.

# surestep® decibel

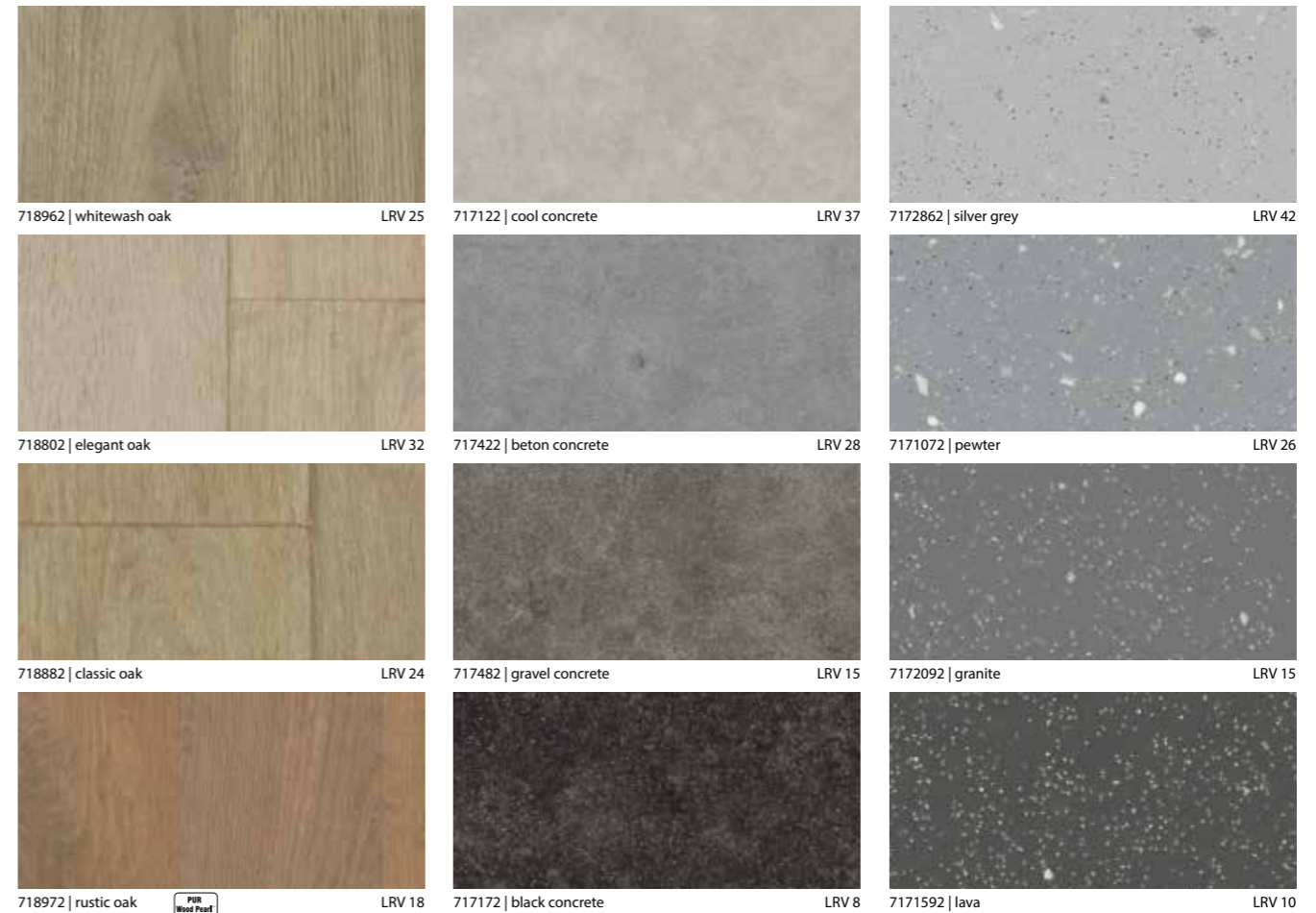


A genuine Health and Safety Executive compliant safety floor, Surestep Decibel offers sustainable R10 slip resistance underfoot, beautiful designs and a 17 dB impact sound reduction.



Surestep Decibel 717122 | cool concrete + 718962 | whitewash oak

Description	Sheet safety vinyl	
Dimensions	Roll width 2/4m Roll length 20-27 lm	
Total thickness	ISO 1765	3.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	12	
Application	EN 10874	Class 34/42
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum –	≥ 36
	Wet test – slider 96	
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



# surestep® digital print



Our Digitally Printed Step range takes safety flooring into a new design dimension. Still featuring all the product performance benefits of our standard Surestep ranges, Surestep Digital Print allows you to create custom safety flooring. Choose from our two stocked Ice Cream or Moon designs, or create your own design.

Description	Sheet safety vinyl	
Dimensions	Roll width 2m Roll length 20-27 Im	
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	2 stocked, bespoke on request	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



Surestep Digital Print 17992 | ice cream



17992 | ice cream



17982 | moon



Surestep Digital Print 17982 | moon



Surestep Digital Print 17982 | moon



PROJECT:  
**The Fun Factory at Brewers Fayre**

LOCATIONS:  
**Various**

DESIGNER:  
**Brewers Fayre internal design team**

FLOORING MATERIAL:  
Surestep Wood 18882 | classic oak +  
Flotex Vision bespoke design

See page 70 for the full Surestep Wood range.



PROJECT:  
**Naomi House**

LOCATION:  
**Basingstoke**

DESIGNER: **Building Surveying & Project Management Ltd**

FLOORING MATERIAL:  
Surestep Laguna 181822 | lagoon + 181262 | trout +  
Marmoleum Real 3055 | fresco blue + Marmoleum Striato 5221 | colourstream + Flotex Vision 000348 |  
cobblestone + Allura Wood 60055DR7 | waxed oak

See page 71 for the full Surestep Laguna range and page 14 for the Allura Wood range.



step®  
PERFECT WITH  
**marmoleum®**



PROJECT:  
**University of Bedford The Hub**

LOCATION:  
**Luton**

DESIGNER: **Facilities and Estates Department**

FLOORING MATERIAL:  
Safestep R11 174922 | concrete + Tessera Alignment 208 | Nucleus + 209 celcius + 210 | climate

See page 72 for the full Safestep R11 range.

## FORBO'S WETROOM SOLUTIONS

The popularity of the wetroom (watertight walk-in shower room) is growing and not just in hospitals and care homes, but also in student accommodation, sports centres and hotels. The continuously sealed floor and wall system stops moisture ingress and therefore prevents bacterial growth.

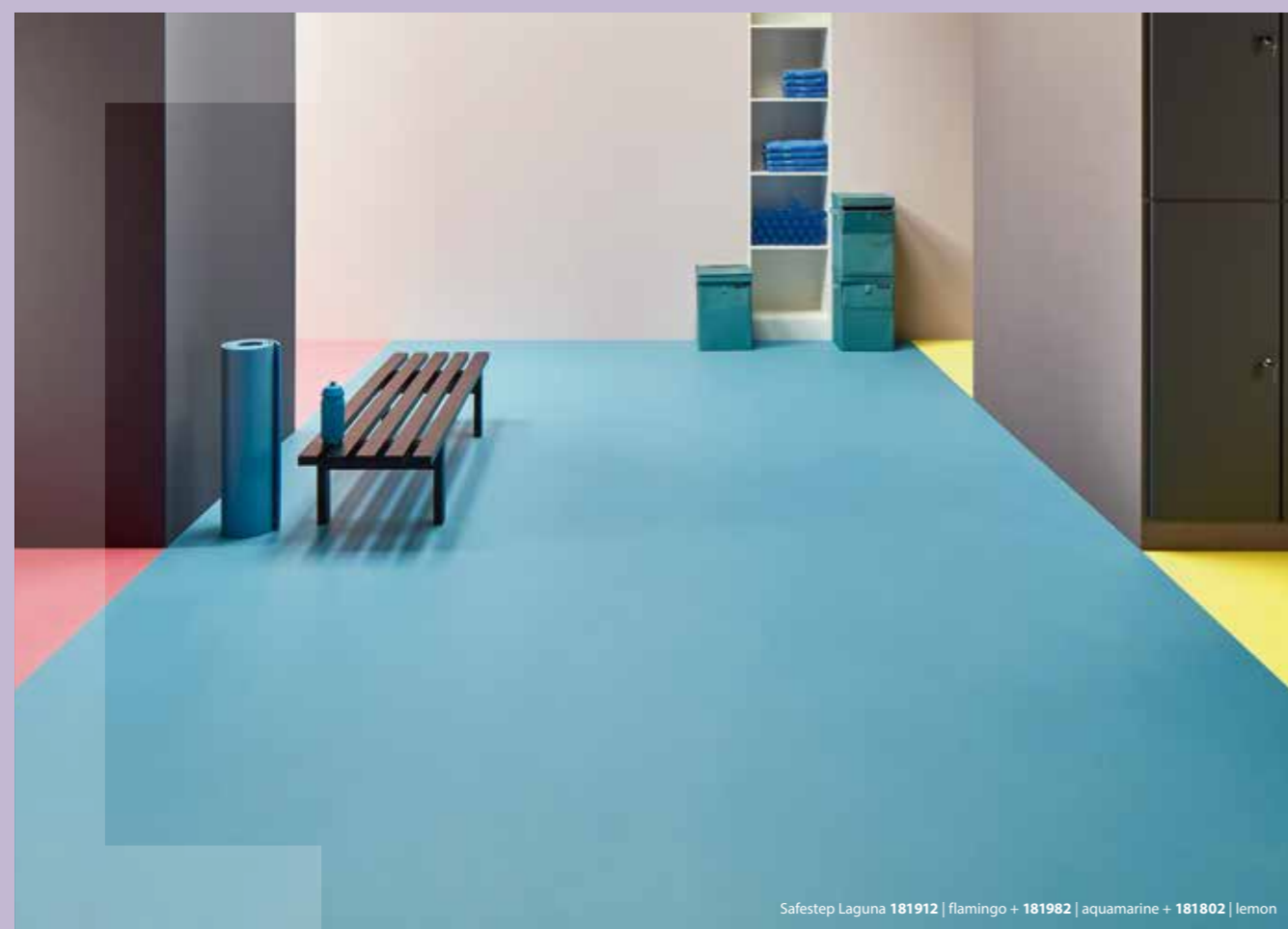
Easy to access, even for wheelchair users, hygienic and quick to clean (with no sharp corners or crevices for dirt and bacteria to collect), it's not surprising that this type of facility, which originated in Scandinavia, is becoming so popular across the UK.

### Co-ordinated wall and safety floor surfaces

Our Safestep Aqua and Surestep Laguna ranges are perfect for wetroom applications. They were specifically developed for use in continuously wet areas, where water flows frequently and barefoot traffic is the standard; or where there is a combination of barefoot and footwear traffic.

Three colours in the Surestep Star range are also available in a barefoot construction. To complement these well established safety flooring options, we have introduced Onyx+, a range of stylishly co-ordinated vinyl wall coverings.

**For installation, cleaning and maintenance advice, including which accessories to use when installing wetroom products, please visit [www.forbo-flooring.co.uk/wetroom](http://www.forbo-flooring.co.uk/wetroom)**



Safestep Laguna 181912 | flamingo + 181982 | aquamarine + 181802 | lemon

## WETROOM COLLECTION AT A GLANCE

### surestep® laguna surestep® star barefoot

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. Three colours in the Surestep Star range are also available in a barefoot construction.

#### Wetroom areas

- Continuously wet areas, mainly barefoot but also footwear
- Changing rooms in combination with footwear
- Bathrooms in combination with footwear



78

### safestep® aqua

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas.

A flexible product, available across 12 colours, can easily be installed to meet the specific requirements of the wetroom sector.

#### Showers, swimming pool areas

- Continuously wet areas, barefoot and soft shoes
- Walk in showers
- Hydrotherapy areas
- Indoor swimming pools



79

### onyx +

To complement our well established safety flooring options for wetroom applications, we have introduced Onyx+, a range of stylishly co-ordinated vinyl wall coverings.

#### Showers, swimming pool areas

- Available in 2m wide rolls
- Suited to commercial applications in health centres, hospitals and care homes
- Can be installed horizontally where required



80

# surestep® laguna | surestep® star barefoot



## Innovation in wetroom flooring

Safestep Aqua and Surestep Laguna combine functionality with beautiful design. Both products are available in a fresh, contemporary palette suitable for all types of wetroom applications.

### Surestep Laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for this application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding design is available in 15 colourways, offering a clean and fresh look. Suitable for wheelchair use.

3 items in the Surestep Star range are also available in a barefoot construction.

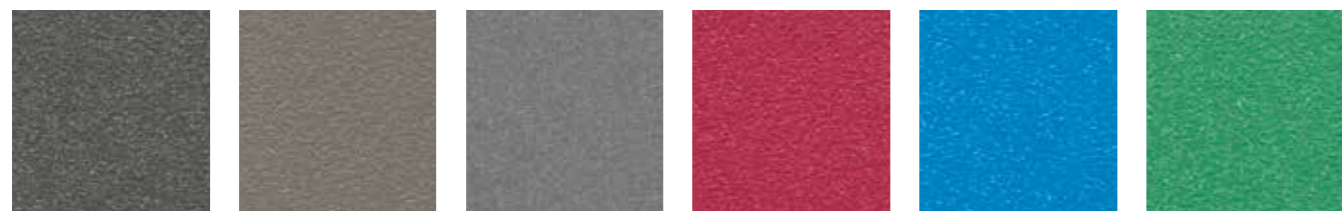
Description	Sheet safety vinyl	
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length 20-27 Im
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	15 (Laguna) 3 (Barefoot)	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESb/ESf ESb/ESf (Barefoot)
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



181262 | trout LRV 55 181862 | silver grey LRV 42 181482 | greige LRV 38



181692 | mouse LRV 28 181072 | pewter LRV 26 181922 | concrete LRV 28 181912 | flamingo LRV 35 181982 | aquamarine LRV 33 181802 | lemon LRV 70



181592 | lava LRV 10 181632 | coal LRV 16 181092 | elephant LRV 18 181972 | magenta LRV 12 181822 | lagoon LRV 16 181882 | emerald LRV 19



178082 | Star barefoot snow LRV 75 178922 | Star barefoot concrete LRV 28



178032 | Star barefoot smoke LRV 47



Surestep Laguna 181802 | lemon +181912 | flamingo +181982 | aquamarine

# safestep® aqua



## Safestep Aqua

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas. A flexible product, available across 8 colours, Safestep Aqua can easily be installed to meet the specific requirements of the wetroom sector. The clean and modern collection meets the hygienic and aesthetic requirements of application areas such as bathrooms and swimming pool surrounds. Suitable for wheelchair use.

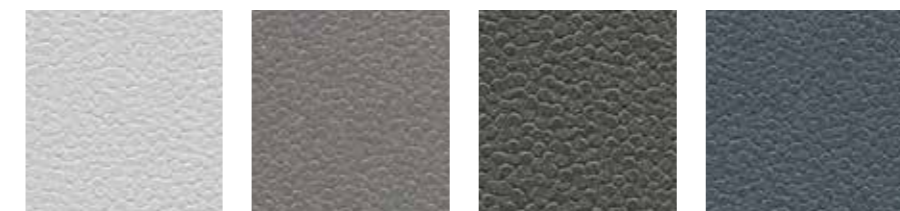
Description	Sheet safety vinyl	
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length 20-27 Im
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	8	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESb (Aqua)
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 55	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



Safestep Aqua 180232 | taupe + 180482 | griege



180862 | silver grey LRV 42 180482 | griege LRV 39 180232 | taupe LRV 22 180212 | china blue LRV 34



180262 | trout LRV 53 180092 | elephant LRV 17 180592 | lava LRV 10 180352 | steel LRV 10

### BREEAM generic ratings

Step safety flooring – PVC Floor Covering with enhanced slip resistance (EN13845)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	B	A	A+	✓



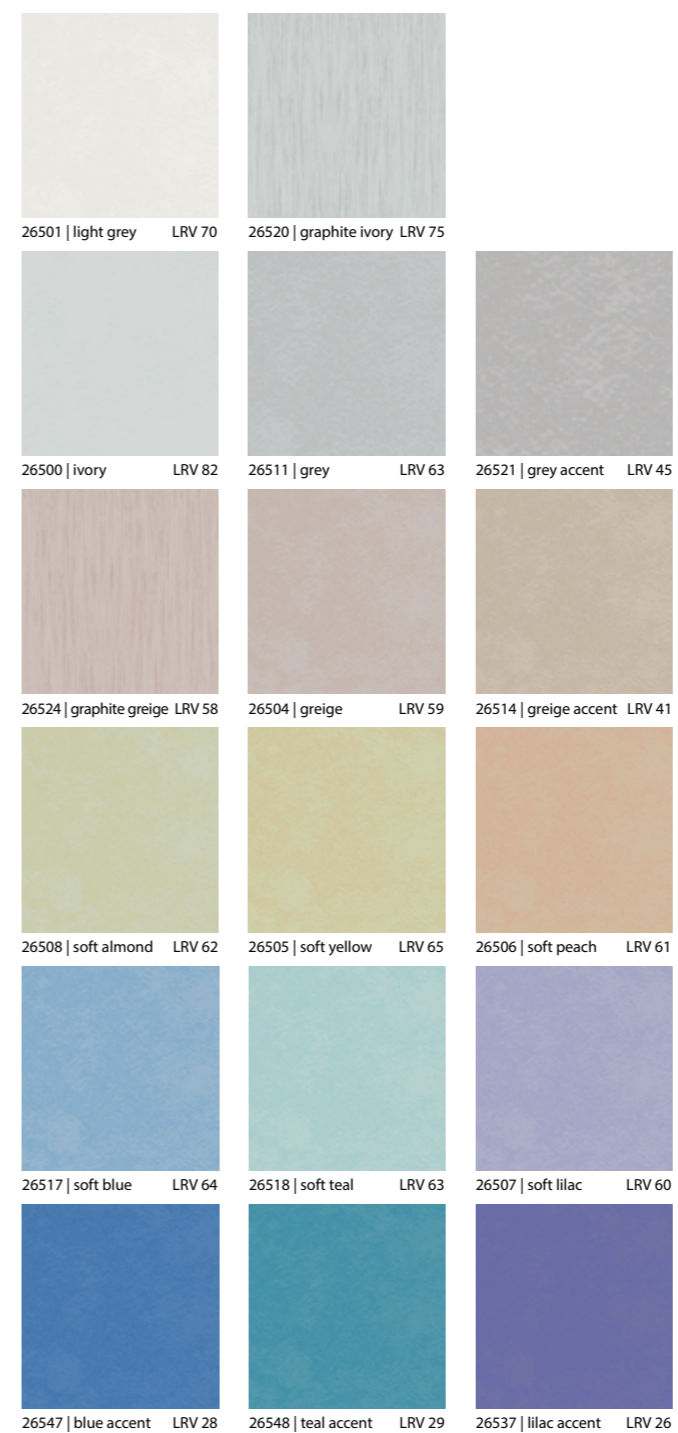
Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



# onyx+ wallcovering

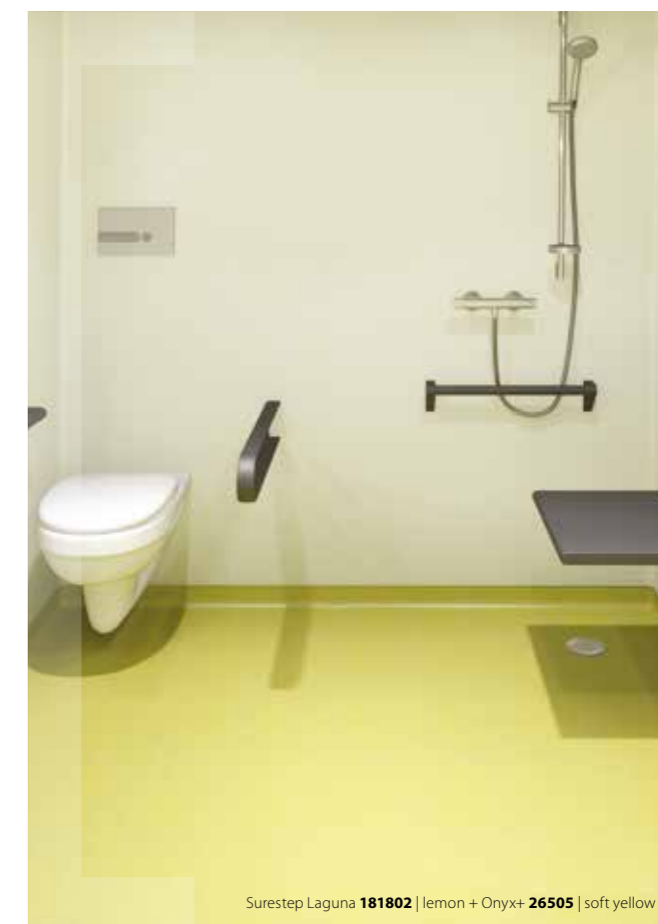
Onyx+ is a **durable vinyl wall covering** perfectly suited for commercial wetroom applications in health care facilities, nursing homes and care homes.

Onyx+ has been designed to complement our Step Safety flooring wetroom collection of Surestep Laguna, Safestep Aqua and Surestep Star Barefoot. The palette features a selection of neutral tones along with some vivid accent colours.



Description		Vinyl wall covering
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length 30 m
Total thickness	ISO 1765	0.92mm
Collection size		17
<b>CE</b>		EN 14041
Reaction to fire	EN 13501-1	B-s2,d0*

*\*Based on product glued to A2-s1.d0 paper-faced gypsum plasterboard.*  
 For adhesive recommendations and installation guidance visit [www.forbo-flooring.co.uk/wetroom](http://www.forbo-flooring.co.uk/wetroom). Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



## ACOUSTIC VINYL

Combining great aesthetics, indentation resistance and enhanced acoustic properties, Sarlon is an excellent all round performer enabling specifiers to achieve impact sound reduction of 15 dB to 19 dB.

With a reinforced PUR protective finish, Sarlon requires minimum cleaning and maintenance and is therefore ideally suited to environments such as care homes, nurseries and education.



### sarlon® dégradé

19 dB  
Sarlon Dégradé offers an inspiring choice of colour and pattern with its graduated design. Sarlon Dégradé can also be perfectly combined with the wide range of solid colours in the Sarlon Uni collection.



### sarlon® topography

19 dB  
Inspired by land contours, Sarlon Topography is a special, organic design available across three colourways.



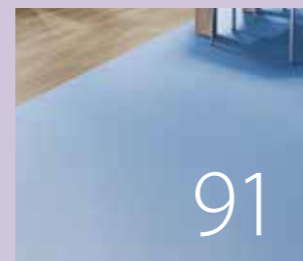
### sarlon® cement

15 & 19 dB  
Sarlon Cement is a range of contemporary natural looking designs, with colourways ranging from cool grey through to warm beige.



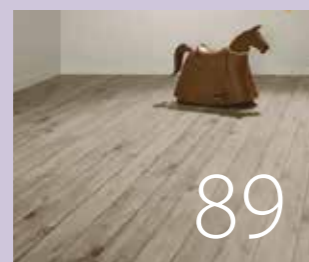
### sarlon® cristal

15 & 19 dB  
A sparkling design range suited for bright and modern locations. Sarlon Cristal has been designed with a metallic fleck to bring a lively, yet sophisticated finish to any interior.



### sarlon® abstract wood

19 dB  
Sarlon Abstract Wood offers a modern and fresh wood-like appearance. Whether the room is colourful or has a more natural feel, this range will fit right in to create an uplifting, warm and modern setting.



### sarlon® frequency

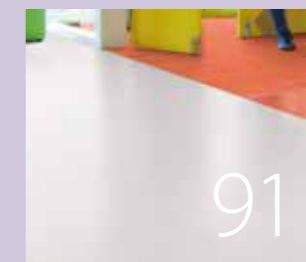
15 & 19 dB  
Sarlon Frequency offers a unique linear pattern in 12 vibrant colours that match perfectly with other designs from our Sarlon acoustic vinyl flooring range.



## SARLON COLLECTION AT A GLANCE

### sarlon® uni

15 & 19 dB  
Sarlon Uni offers a wide range of colours, you can create vibrant surroundings. Mix and match. Combine and play. Let your imagination take over.



### sarlon® wood XL modern

15 & 19 dB  
Sarlon Wood XL offers an extra large plank design that's ideal for larger open spaces. The modern wood colours create a more contemporary look that complements popular interior finishes such as metal and glass.



### sarlon® code zero

15 & 19 dB  
Movement and colour are this design's key elements. Although the pattern can easily be combined with other ranges such as Sarlon Uni, on it's own Sarlon Code Zero will also create a distinctive identity.



### sarlon® oak

15 & 19 dB  
Sarlon Oak offers a natural elegant wood appearance, coupled with a 15 dB or 19 dB impact sound reduction.



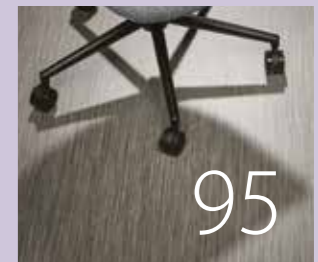
### sarlon® resin

15 & 19 dB  
Sarlon Resin presents 7 bright floor designs that make a colourful statement on your floor. This acoustic vinyl floor covering combines great looks and excellent quality with acoustic comfort, offering 15 dB and 19 dB impact sound reduction.



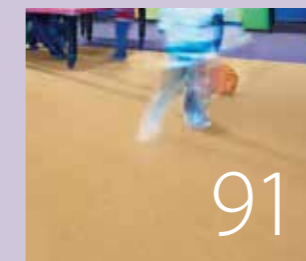
### sarlon® linea

15 & 19 dB  
Sarlon Linea presents a graphic wood design in 3 natural colours.



### sarlon® canyon

15 dB  
Inspired by nature's colours, Sarlon Canyon gives you the option to create floors that come to life. With a range of bright colours, any space can become more vibrant and unique.



### sarlon® zebrano

15 & 19 dB  
Sarlon Zebrano is a linear design with a wood impression and is presented in 3 natural colours. This acoustic vinyl floor covering is available in 15 dB and 19 dB impact sound reduction and combines acoustic comfort with natural design.



### sarlon® concrete

15 & 19 dB  
Sarlon Concrete is designed to bring out earth and mineral tones for a more modern office, conference or educational establishment. Understated yet stylish, this contemporary range has smooth clean lines and offers excellent durability.





Sarlon Code Zero (15dB) 423227 (19dB) 433227 | teal

## SARLON – ACOUSTIC. DESIGN. CONFIDENCE.

### Sound

Forbo Flooring Systems has over 30 years of acoustic experience and industry knowledge of this specialist area and has produced over 100 million m<sup>2</sup> of acoustic floor coverings.

Achieving lower noise pollution is essential to reducing stress and promoting the well-being, comfort and efficiency of people working or learning. There are two different types of sound that can cause noise pollution.



**In-room impact sound** is ambient noise which is generated by impact noise in the room itself.

The standard NF-S31-074 classifies all flooring into various performance categories. All Forbo Sarlon products are classified in Class A: which is the highest rating possible.



**Impact sound reduction** is sound transmitted through the floor from one room to the floors below. This is the most commonly quoted sound reduction measure.

Forbo are experts in this area and the impact sound reduction (EN ISO 717-2) of Forbo's Sarlon collection ranges from 15 to 19 dB.

### Indentation

Each design in the Sarlon collection combines high acoustic performance with optimal resistance to indentation. These are key measures when determining the choice of acoustic flooring. Forbo's unique backing provides acoustic sound reduction from 15 dB to 19 dB whilst ensuring minimal residual indentation.

### You have the choice

For projects where sound reduction is the key priority, our collection of Sarlon 19 dB products offers excellent acoustic properties with residual indentation performance that's the best in class. However, for areas where the floor coverings may be subjected to very heavy or rolling loads, Sarlon 15 dB will give you the optimum balance between acoustic performance and residual indentation. Circumstances will dictate which product is the best solution for your project but you can be confident that the Sarlon range is the most comprehensive collection of its kind.

Visit [www.forbo-flooring.co.uk/sarlon](http://www.forbo-flooring.co.uk/sarlon) for more information on in-room and impact sound reduction.

### Creating better environments

- Sarlon acoustic vinyl is 100% phthalate free.
- We produce all our vinyl in Europe and are REACH compliant for chemical content.
- All the electricity we buy comes from renewable sources. This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- Through our Back to the Floor scheme, we can collect installation off-cuts from our smooth vinyl floors, including Sarlon.



[www.forbo-flooring.co.uk/backtothefloor](http://www.forbo-flooring.co.uk/backtothefloor)

Sarlon Dégradé offers an inspiring choice of colour and pattern with its graduated design.

Sarlon Dégradé can also be perfectly combined with the wide range of solid colours in the Sarlon Uni collection.



Description	Sheet acoustic vinyl	
Dimensions	ISO 24341 EN 426	Roll width 2.0m Roll length ≤ 25m
Total thickness	ISO 24346 EN 428	15 dB 2.6mm 19 dB 3.4mm
Thickness wear layer	EN-ISO 24340	15 dB 0.7mm 19 dB 0.67mm
Collection size	Dégradé 6 Cement 6 Topography 3 Abstract Wood 2	
Application	ISO 10874/EN651	Class 34/42
Impact sound reduction	EN-ISO 717-2	ΔLw = 15 dB ΔLw = 19 dB
In-room impact noise	NF S 31-074	L <sub>n,e,w</sub> < 65 dB, Class A
Residual indentation (Typical value requirement)	EN-ISO 24343-1	15 dB ~0.05mm 19 dB ~0.08mm ≤ 0.20mm
CE	EN 14041	
Reaction to fire	EN 13501-1	15 dB B <sub>f</sub> -s1 (footnote 1) 19 dB C <sub>f</sub> -s1 (footnote 2)
Slip resistance	EN 13893	DS: ≥0.30

<sup>1)</sup> Valid on every substrate: wood, non combustible A<sub>2</sub>-s1 or A<sub>1</sub><sub>fl</sub> or on free laying (with SARLIBASE TE underlayer)

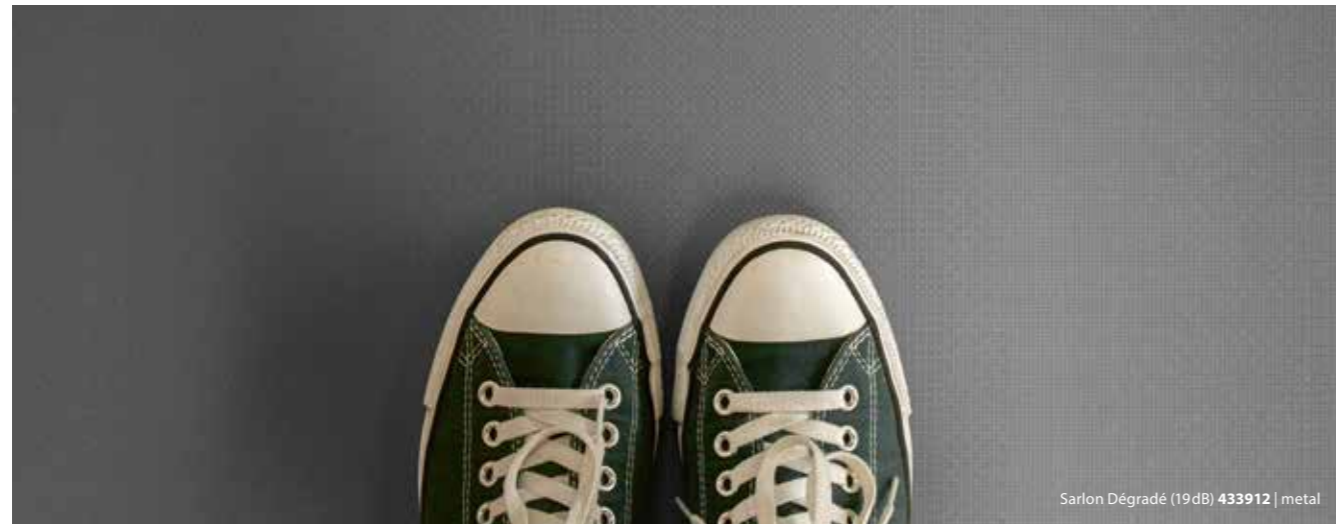
<sup>2)</sup> Valid on non combustible substrate: A<sub>2</sub>-s1 or A<sub>1</sub><sub>fl</sub>

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Sarlon Dégradé (19dB) 433908 | jungle



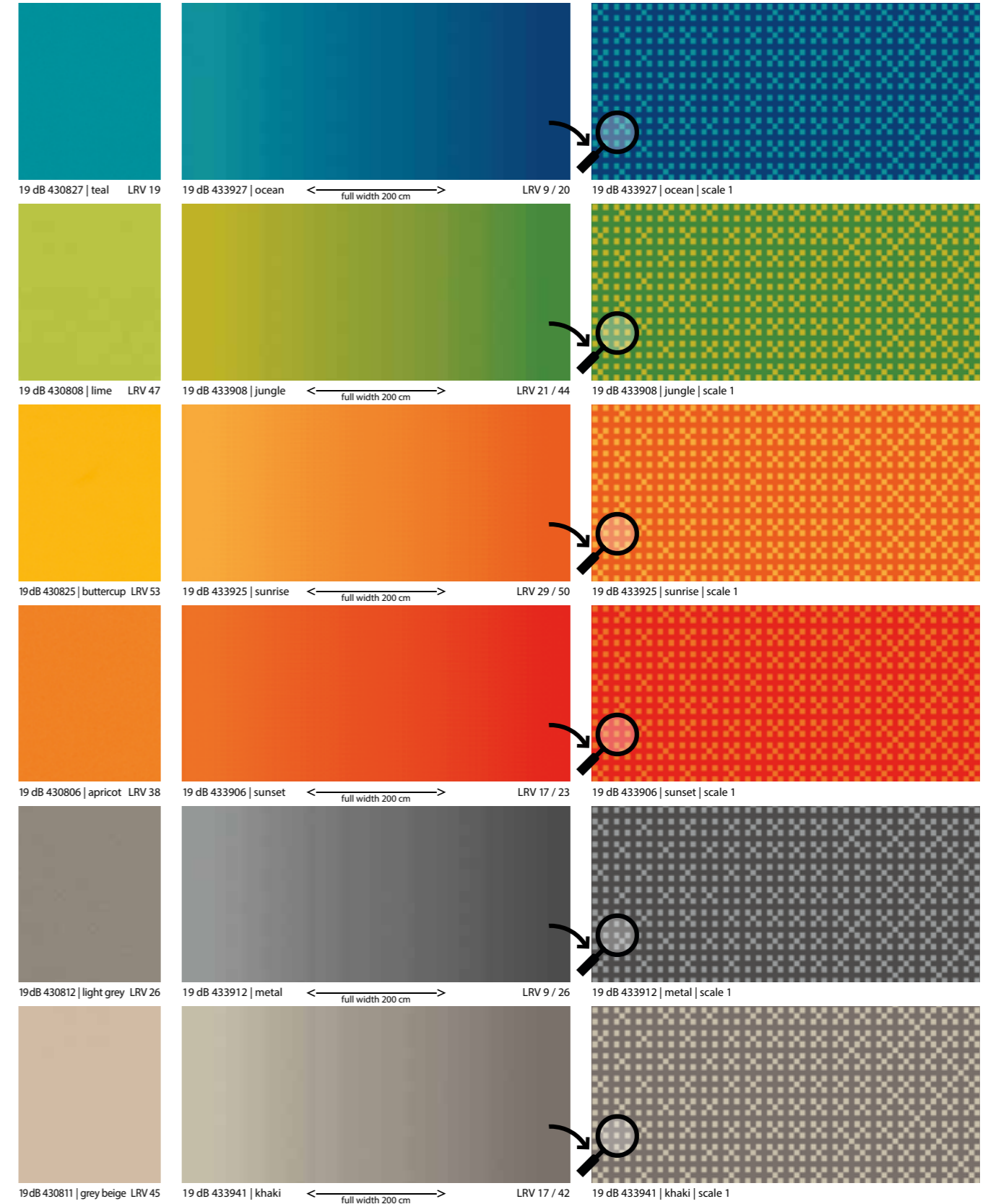
Sarlon Dégradé (19dB) 433912 | metal



**BREEAM generic ratings**  
Sarlon – PVC Floor Covering with a foam layer (EN651)

Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	A	A	A+	✓

## Sarlon Uni 19 dB Sarlon Dégradé 19 dB



# sarlon<sup>®</sup> cement | 15 & 19 dB



Sarlon Cement is a range of contemporary natural looking designs, ranging from cool grey through to warm beige.



Sarlon Cement (15dB) 423579 | (19dB) 433579 | slate



15 dB 423573 / 19 dB 433573 | clay



LRV 41

15 dB 423570 / 19 dB 433570 | chalk

LRV 49



15 dB 423574 / 19 dB 433574 | sepia

LRV 28



15 dB 423572 / 19 dB 433572 | medium grey

LRV 26



15 dB 423584 / 19 dB 433584 | taupe

LRV 20



15 dB 423579 / 19 dB 433579 | slate

LRV 15

# sarlon<sup>®</sup> abstract wood | 19 dB



Sarlon Abstract Wood offers a modern and fresh wood-like appearance. Whether the room is colourful or has a more natural feel, this range will fit right in to create an uplifting, warm and modern setting.



19 dB 433989 | black

LRV 9



19 dB 433980 | white

LRV 66



Sarlon Abstract Wood (19dB) 433980 | white

# sarlon® topography | 19 dB



Inspired by land contours, Sarlon Topography is a special, organic design available across three colourways.



19 dB 433929 | black

LRV 6



19 dB 433919 | grey

LRV 13



19 dB 433910 | white

LRV 38



Sarlon Topography (19dB) 433910 | white

# sarlon® | 15 & 19 dB

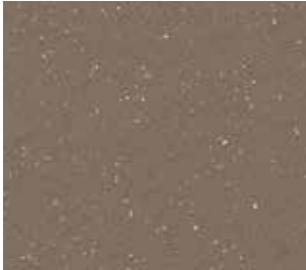








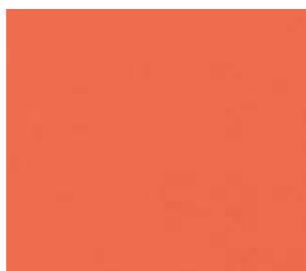


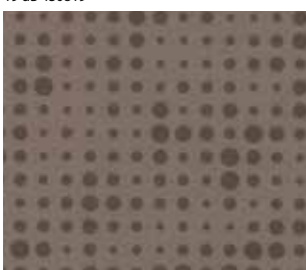


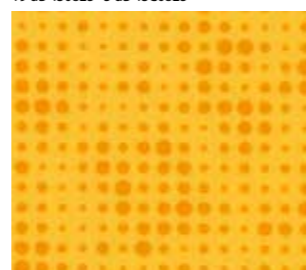

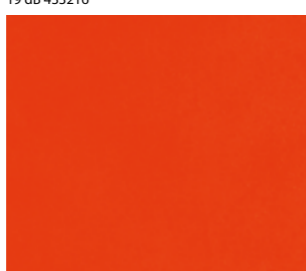




















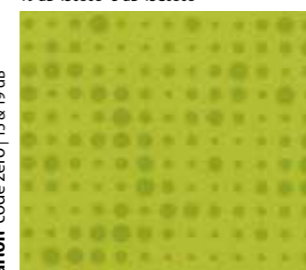
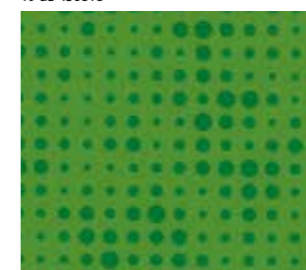
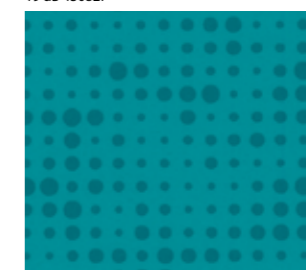
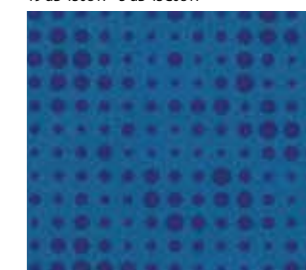

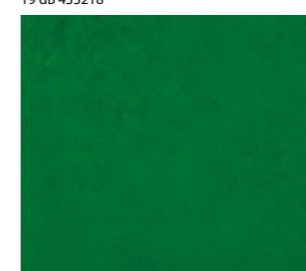
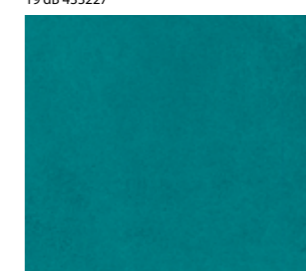





Below are seven Sarlon ranges each with their own design characteristic. Offering a variety of colours and designs, from bright and modern, through to natural stone effects. Designed to work on their own or co-ordinate perfectly with each other.

Items marked with a 'C' are also available as Sarlon Compact, 2mm gauge and 5 dB impact sound reduction.

sarlon® cristal   15 & 19 dB	15 dB 423814   taupe 19 dB 433814	LRV 21	15 dB 423811   grey beige 19 dB 433811	LRV 47	15 dB 423801   pearl 19 dB 433801	LRV 41	15 dB 423812   light grey 19 dB 433812	LRV 29
	15 dB 423424   taupe 19 dB 433424	LRV 28	15 dB 423431   grey beige 19 dB 433431	LRV 44	15 dB 423421   pearl 19 dB 433421	LRV 44	15 dB 423422   light grey 19 dB 433422	LRV 34
	15 dB 420814   taupe 19 dB 430814 5 dB 43C0814	LRV 18	15 dB 420811   grey beige 19 dB 430811	LRV 45	15 dB 420801   pearl 19 dB 430801 5 dB 43C0801	LRV 37	15 dB 420812   light grey 19 dB 430812 5 dB 43C0812	LRV 26
	15 dB 423214   taupe 19 dB 433214	LRV 20	15 dB 423211   grey beige 19 dB 433211	LRV 43	15 dB 423201   pearl 19 dB 433201	LRV 37	15 dB 423212   light grey 19 dB 433212	LRV 25
sarlon® resin   15 & 19 dB sarlon® concrete   15 & 19 dB*	15 dB 432734   umber* 19 dB 433734	LRV 13	15 dB 432713   peanut* 19 dB 433713	LRV 28	15 dB 432771   silver* 19 dB 433771	LRV 29	15 dB 432761   steel* 19 dB 433761	LRV 16
	15 dB 432214   taupe 5 dB 43C2214	LRV 21	15 dB 432200   ivory 5 dB 43C2200	LRV 50	15 dB 432211   light grey 5 dB 43C2211	LRV 34	15 dB 432209   medium grey 5 dB 43C2209	LRV 19
sarlon® canyon   15 dB								



sarlon® cristal   15 & 19 dB	 15 dB 423819   medium grey LRV 18 19 dB 433819	 15 dB 423836   peach LRV 40 19 dB 433836	 15 dB 423866   cantaloupe LRV 52 19 dB 433866	 15 dB 423835   corn LRV 53 19 dB 433835
	 15 dB 423402   medium grey LRV 25 19 dB 433402	 15 dB 423436   salmon LRV 34 19 dB 433436	 15 dB 423496   tangerine LRV 47 19 dB 433496	 15 dB 423415   golden yellow LRV 58 19 dB 433415
	 15 dB 420819   medium grey LRV 18 19 dB 430819	 15 dB 420816   scarlet LRV 26 19 dB 430816 5 dB 43C0816	 15 dB 420806   apricot LRV 38 19 dB 430806	 15 dB 420825   buttercup LRV 53 19 dB 430825 5 dB 43C0825
	 15 dB 423219   medium grey LRV 16 19 dB 433219	 15 dB 423216   scarlet LRV 25 19 dB 433216	 15 dB 423206   apricot LRV 35 19 dB 433206	 15 dB 423225   buttercup LRV 49 19 dB 433225
sarlon® resin   15 & 19 dB sarlon® concrete   15 & 19 dB*	 15 dB 432719   pewter* LRV 12 19 dB 433719	 15 dB 432716   poppy LRV 20 19 dB 433716	 15 dB 432786   pumpkin LRV 27 19 dB 433786	 15 dB 432756   saffron LRV 40 19 dB 433756
	 15 dB 432219   dark grey LRV 12 5 dB 43C2219	 15 dB 432256   ruby LRV 21 5 dB 43C2256	 15 dB 432246   orange LRV 26	 15 dB 432205   yellow LRV 49 5 dB 43C2205

sarlon® cristal   15 & 19 dB	 15 dB 423848   chartreuse LRV 59 19 dB 433848	 15 dB 423828   pistachio LRV 50 19 dB 433828	 15 dB 423847   artic LRV 42 19 dB 433847	 15 dB 423837   sky LRV 41 19 dB 433837
	 15 dB 423438   chartreuse LRV 51 19 dB 433438	 15 dB 423428   jade LRV 37 19 dB 433428	 15 dB 423447   turquoise LRV 33 19 dB 433447	 15 dB 423437   cornflower LRV 30 19 dB 433437
	 15 dB 420808   lime LRV 47 19 dB 430808 5 dB 43C0808	 15 dB 420818   avocado LRV 23 19 dB 430818	 15 dB 420827   teal LRV 19 19 dB 430827	 15 dB 420817   blue LRV 16 19 dB 430817 5 dB 43C0817
	 15 dB 423208   lime LRV 43 19 dB 433208	 15 dB 423218   avocado LRV 21 19 dB 433218	 15 dB 423227   teal LRV 17 19 dB 433227	 15 dB 423217   blue LRV 15 19 dB 433217
sarlon® resin   15 & 19 dB	 15 dB 432778   kiwi LRV 34 19 dB 433778	 15 dB 432758   dark green LRV 40 19 dB 433758	 15 dB 432727   ocean LRV 12 19 dB 433727	 15 dB 432767   cobalt LRV 9 19 dB 433767
	 15 dB 432208   lime LRV 42 5 dB 43C2208	 15 dB 432228   green LRV 25	 15 dB 432257   teal LRV 16	 15 dB 432227   medium blue LRV 15 5 dB 43C2227

# sarlon® wood XL modern | 15 & 19 dB sarlon® oak | 15 & 19 dB



Sarlon Wood XL Modern and Sarlon Oak offer a natural elegant wood appearance, coupled with a 15 dB or 19 dB impact sound reduction.



Sarlon Wood XL Modern (19dB) 438422 | carbon



15 dB 428430 / 19 dB 438430 | wood XL modern | chalk LRV 47



15 dB 428413 / 19 dB 438413 | oak | natural LRV 32



15 dB 428420 / 19 dB 438420 | wood XL modern | clay LRV 23



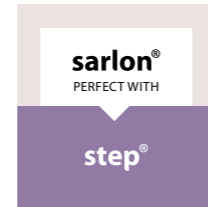
15 dB 428483 / 19 dB 438483 | oak | scandinavian LRV 32



15 dB 428422 / 19 dB 438422 | wood XL modern | carbon LRV 15



15 dB 428494 / 19 dB 438494 | oak | hazelnut LRV 15



Description	Sheet acoustic vinyl	
Dimensions	ISO 24341 EN 426	Roll width 2.0m Roll length ≤ 25m
Total thickness	ISO 24346 EN 428	15 dB 2.6mm 19 dB 3.4mm
Thickness wear layer	EN-ISO 24340	15 dB 0.7mm 19 dB 0.67mm
Collection size	Wood XL modern 3 Oak 6 Linea 3 Zebrano 3	
Application	ISO 10874/EN651	Class 34/42
Impact sound reduction	EN-ISO 717-2	ΔLw = 15 dB ΔLw = 19 dB
In-room impact noise	NF S 31-074	L <sub>n,e,w</sub> < 65 dB, Class A
Residual indentation (Typical value requirement)	EN-ISO 24343-1	15 dB ~0.05mm 19 dB ~0.08mm ≤ 0.20mm
CE	EN 14041	
Reaction to fire	EN 13501-1	15 dB B <sub>f1</sub> -s1 <sup>(footnote 1)</sup> 19 dB C <sub>f1</sub> -s1 <sup>(footnote 2)</sup>
Slip resistance	EN 13893	DS: ≥0.30

<sup>1)</sup> Valid on every substrate: wood, non combustible A<sub>2</sub>-s1 or A<sub>1</sub><sub>f</sub> or on free laying (with SARLIBASE TE underlayer)

<sup>2)</sup> Valid on non combustible substrate: A<sub>2</sub>-s1 or A<sub>1</sub><sub>f</sub>

Our recommended adhesive is 640 Eurostar Special. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® linea | 15 & 19 dB

Sarlon Linea and Sarlon Zebrano are contemporary designs with a modern wood-like appearance.



Sarlon Linea (15dB) 423132 | (19dB) 433132 | charcoal



Sarlon Zebrano (15dB) 423319 | (19dB) 433319 | charcoal



15 dB 423113 / 19 dB 433113 | linea sand LRV 28



15 dB 423313 / 19 dB 433313 | zebrano sand LRV 38



15 dB 423121 / 19 dB 433121 | linea light grey LRV 36



15 dB 423311 / 19 dB 433311 | zebrano light grey LRV 44



15 dB 423132 / 19 dB 433132 | linea charcoal LRV 17



15 dB 423319 / 19 dB 433319 | zebrano charcoal LRV 12



## UNDER CONTROL

### COMPLETE ESD FLOORING SOLUTIONS



Sphera SD 550034 | amethyst + 550032 | soft lilac

## THE UNDER CONTROL COLLECTION

Discover the different products within the ESD, Under Control collection.

### colorex® collection

The Colorex brand represents the best known static control flooring in the market. Colorex offers Static Dissipative (SD) and Electro-Conductive (EC) properties along with adhesive free and R10 options.

**FASTFIT**   
*Rapid, reusable flooring*



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### sphera® SD | EC **NEW**

Sphera SD | EC is a durable homogeneous vinyl sheet collection, specifically designed to control static discharge and particle emission in sensitive areas in industrial, pharmaceutical and healthcare facilities. Available in SD (Static Dissipative) and EC (Electro-Conductive) formats.



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### marmoleum® ohmex

Marmoleum Ohmex static dissipative linoleum is, like all Marmoleum products, produced from renewable materials, therefore making it one of the most sustainable ESD floor coverings available.



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# THE UNDER CONTROL COLLECTION

  <p><b>colorex® plus</b></p> <p><b>THE ADHESIVE FREE SOLUTION</b></p> <p><b>FASTFIT</b> Rapid, reusable flooring</p>	  <p><b>sphera®</b></p> <p><b>THE SHEET SOLUTION</b></p> <p><b>NEW</b></p>
  <p><b>marmoleum® ohmex</b></p> <p><b>THE SUSTAINABLE SOLUTION</b></p> <p>Made with natural raw materials</p>	  <p><b>colorex®</b></p> <p><b>THE TILE SOLUTION</b></p>

## SPHERA – THE SHEET SOLUTION NEW

Available in both Static Dissipative (SD) and Electro-Conductive (EC) formats

- Innovative product development and carefully controlled production processes ensure a flooring solution with permanent conductive properties, which complies with all ESD standards.
- Sphera SD | EC will retain its optimal performance throughout the product's lifetime, regardless of the conditions of the environment, such as humidity levels.
- Low emissions and phthalate free manufacturing ensures that Sphera SD | EC can contribute to a healthy indoor environment.
- The unique SMART control surface treatment makes Sphera SD | EC resistant to stains and scratches, for a durable and hygienic solution.
- Thanks to the conductive backing, there is no need for conductive adhesive underneath the full sheet, only to affix the copper strip. This reduces installation costs and risks of installation errors.
- Sphera SD | EC is produced in a zero waste environment, ensuring efficient and sustainable manufacturing.

## COLOREX – THE TILE SOLUTION

Available in both Static Dissipative (SD) and Electro-Conductive (EC) formats

- The technology ensures a permanently conductive product guaranteeing optimal performance throughout the life of the product. Colorex fully complies with all ESD standards.
- The surface of Colorex can be fully repaired extending the useful life of the product.
- The low plasticizer content in Colorex tiles creates a unique dimensional stability and prevents shrinkage. The tiles can be perforated for air flow systems.
- The low plasticizer content also ensures extremely low emissions and outgassing making Colorex the right choice for cleanrooms. Colorex fully complies with all cleanroom standards including the Fraunhofer Institute, and can be used in level 2 cleanrooms and above.
- The dense construction of Colorex provides excellent resistance to heavy loads, such as pallet trucks, making it an ideal solution for commercial and industrial environments.
- Colorex is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.
- Option to add safety signs and guiding with Colorex Signal and Colorex Signal Glow.

## COLOREX PLUS – THE ADHESIVE FREE SOLUTION



An adhesive free solution with a Colorex surface ideal for use in areas where subfloor quality can be an issue, or where quick installation is required.

- Colorex Plus EC is a fast fit solution used by a wide range of high tech companies for fast expansion of a manufacturing facility. Other formats of Colorex plus are also available.
- Invisible dovetail backing construction for a strong and stable connection which smoothly seals the floor surface and prevents build up of mould and bacteria.
- As part of Forbo's Fast Fit collection Colorex Plus items can reduce installation time by over 50%.
- Colorex Plus is available in Colorex Plus, Colorex Basic Plus and the new Colorex Plus R10.

## MARMOLEUM OHMEX – THE SUSTAINABLE SOLUTION

Forbo has developed a special formula for Marmoleum that meets specific higher requirements for electrical conductivity.

Marmoleum Ohmex static dissipative linoleum is, like all Marmoleum products, produced from renewable materials, therefore making it one of the most sustainable ESD floor coverings available.

## THE BENEFITS OF COLOREX

Colorex is an advanced technical flooring system specifically designed to control static discharge in sensitive areas such as cleanrooms, operating theatres and the electronics industry. Not only does Colorex provide an advanced technical solution, it is also aesthetically pleasing, enhancing any commercial interior from industrial to healthcare establishments.

### Providing peace of mind

Forbo Flooring Systems is an international market leader with a wealth of experience in providing ESD and cleanroom flooring through one of the most trusted brands on the market – Colorex. You can have peace of mind that Colorex complies to every standard and norm that is required today and likely to be required tomorrow.

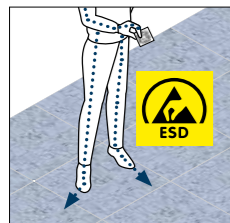
### Environmental credentials

We constantly strive to produce sustainable flooring solutions that create better environments across all application areas. At the same time we help take care of the natural environment through our commitment to sustainable development, responsible raw material procurement and manufacturing processes.

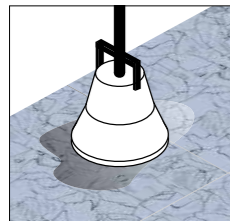


Colorex SD 150204 | montblanc

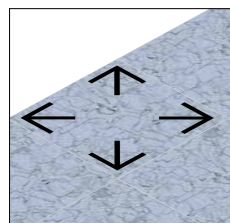
## 8 THINGS YOU SHOULD KNOW ABOUT COLOREX



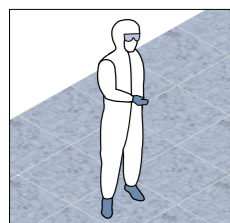
**1** | The technology ensures a permanently conductive product guaranteeing optimal performance throughout the life of the product, regardless of the humidity level of the area.



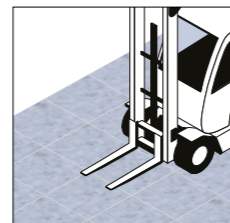
**2** | The surface of Colorex can be fully repaired extending the useful life of the product.



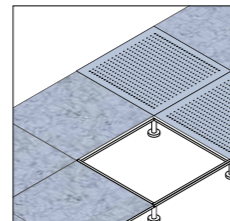
**3** | The low plasticizer content in Colorex tiles creates excellent dimensional stability and prevents shrinkage. The tiles can be perforated for air flow systems.



**4** | The low plasticizer content also ensures extremely low emissions and outgassing making Colorex the right choice for cleanrooms. Colorex fully complies with all cleanroom standards, including the Fraunhofer institute, and can be used in level 2 cleanrooms.



**5** | The dense construction of Colorex and the Colorex Plus adhesive free system provides excellent resistance to heavy loads making it an ideal solution for commercial and industrial environments.



**6** | Colorex is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.



**7** | There is an option to add safety signs and guiding with Colorex signal and Colorex signal glow.



Rapid, reusable flooring

**8** | As part of Forbo's Fast Fit collection, Colorex Plus adhesive free tiles can help reduce installation time by over 50%. Visit [www.forbo-flooring.co.uk/fastfit](http://www.forbo-flooring.co.uk/fastfit) to find out more.

## ESD FLOORING THAT IS FUTURE PROOF

### The right floor makes the difference

Reducing the generation of electrostatic charges is the main purpose of control measures in ESD protected areas (EPA). In such areas such as electronics assembly, life sciences and data centres, the right floor covering plays a crucial role. Not only does it drain electrostatic charges from personnel and equipment, but it also reduces the generation of charges where they occur at the interface between the soles of shoes and the floor.

### Low body voltage generation

It is a natural phenomenon that anybody can accumulate an electrostatic charge just by the simple motion of walking. By wearing the appropriate ESD shoes however, these charges will be securely drained through the dense network of conductive veins of Colorex SD and Colorex EC.

### Consistent, lifetime conductivity

The unique construction and technology of Colorex SD and Colorex EC ensures the permanent and stable conductive performance of the floor over its entire life time, regardless of changes in humidity and temperature.

We measure the electrical resistance of every single production batch of Colorex EC and Colorex SD and upon request, we can provide a test report clearly showing the results of our measurements.

### Proven results

Colorex SD and Colorex EC are tested to all relevant international ESD standards, such as IEC, ANSI/ESD and ISO, for which test reports can be provided on request.



Colorex SD 150201 | everest + 150225 | kiwi



Colorex SD 150201 | everest

COLOREX SD | EC **EXPLAINED**

Colorex can be used in many different applications. It can be installed by fully adhering it directly to a subfloor or bonding it to a raised access floor panel. Colorex is available with different levels of conductivity. With Colorex, static charges flow easily through the dense network of conductive veins.

The charge is transmitted via the conductive adhesive and securely discharged to earth via a copper strip. The conductivity is created by the nature of the material and needs no volatile chemical additives. Therefore Colorex is not affected by changes in temperature or humidity.



**Colorex fully adhered directly to the floor**

Colorex can be installed onto a solid subfloor. When conductive properties are required this should be done by laying copper tape to the floor and then connecting to an earth point. Conductive adhesive should then be spread covering the copper tape and bonding the Colorex tiles. When Colorex is installed using this process, the static charge is drained to earth via the earthing point. When conductivity is not required, a standard primer and adhesive can be used.

When installed on solid floors, Colorex can withstand heavy loads such as fork lift trucks without being damaged. The welding of Colorex tiles is optional for ESD areas however, it is a requirement for cleanrooms. The unique dimensional stability of Colorex ensures no shrinkage and therefore, a correctly installed weld will never open up.



**Colorex bonded to a raised access floor panel**

Often Colorex is bonded to a raised access floor panel that can be used in cleanrooms or data centres. Due to the strength and unique properties of Colorex, it is suitable for use on all formats of raised access floor panels, including those designed to withstand heavy point loading. Since Colorex has extremely low emissions and a high density, it can be perforated for air flow systems that are often used in combination with raised access floors.

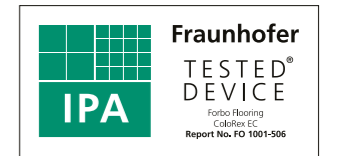
COLOREX EC	COLOREX SD
<p><b>Permanently conductive</b></p> <p>Connection between tiles through conductive adhesive and connected to earth through copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes. Also available in Glow, a luminous option perfect for marking emergency exit routes, for example.</p> <p><b>Application areas</b></p> <p>Places where conductive flooring is required: ESD facilities, cleanrooms, pharmaceutical laboratories, production sites (electronics, manufacturing, life sciences) and operating theatres.</p>	<p><b>Permanently Static Dissipative</b></p> <p>Connection between tiles through conductive adhesive and connected to earth through copper strip. Also available in Signal colours.</p> <p><b>Application areas</b></p> <p>Places where dissipative flooring is required: new build laboratories, cleanrooms, production sites (electronics, manufacturing, life sciences) server rooms, data centres and operating theatres.</p>

COLOREX PLUS | COLOREX BASIC PLUS | COLOREX PLUS R10 **EXPLAINED**

The Colorex brand represents the best known static control flooring in the market. The homogeneous pressed tile offers high quality and consistent performance.

Colorex offers Electro-Conductive (EC) properties for the lifetime of the product as well as ultra-low emissions, exceptional stain and chemical resistance and high hygiene levels making it suitable for specialist environments such as operating theatres, laboratories and ISO standard cleanrooms down to level 2.

Colorex Plus is a unique, adhesive free, modular product which is ideally suited for use in renovation projects and can be installed on porous sub floors.

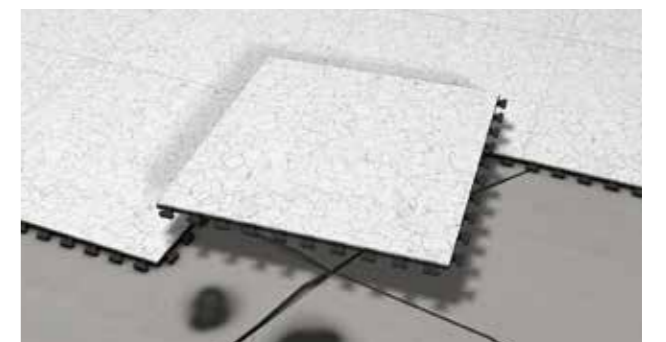


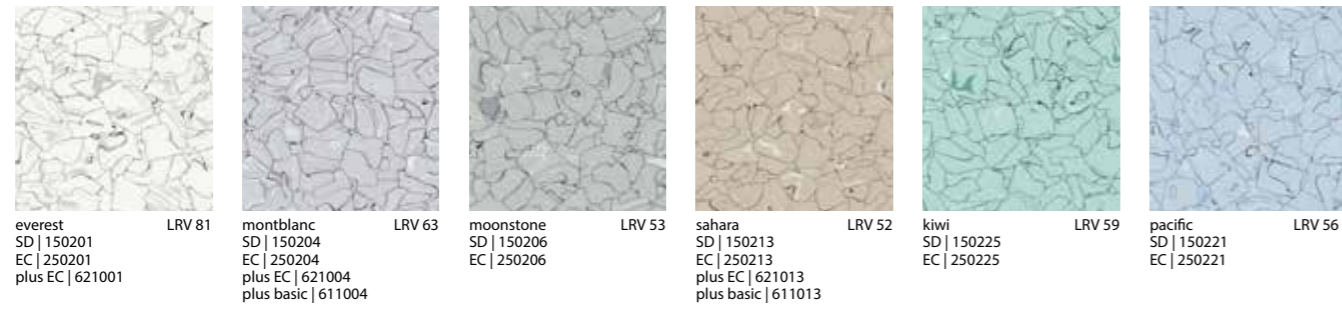
COLOREX PLUS EC	COLOREX PLUS R10	COLOREX PLUS BASIC
<p><b>Permanently conductive</b></p> <p>Colorex plus EC is a heavy duty adhesive free system. It is permanently conductive via the connection between tiles through the dovetail system and connected to earth with a copper strip. Colorex plus EC performs regardless of the humidity level of the area. Compliant with IEC 61340-4-5 with appropriate ESD shoes.</p> <p><b>Application areas</b></p> <p>Renovation of ESD facilities, cleanrooms, pharmaceutical laboratories and production sites. Suitable when down time, damp floors or poor subfloors are an issue.</p>	<p><b>Antistatic</b></p> <p>Colorex plus R10 is a heavy duty adhesive free floor system with a textured surface for enhanced slip resistance (R10). The surface structure improves safety when there is a risk of contamination of the floor, for example through powder or water spillage.</p> <p><b>Application areas</b></p> <p>Production sites (electronics, manufacturing, life sciences).</p>	<p><b>Antistatic</b></p> <p>Colorex plus basic is a heavy duty adhesive free floor system, which provides excellent chemical resistance. The floor can also be repaired in case of heavy damage.</p> <p><b>Application areas</b></p> <p>Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning. Suitable when down time, damp floors or poor sub floors are an issue.</p>

The Colorex plus collection is complemented with a R10 enhanced slip resistance option that can be used in conjunction with all other types of Colorex plus tiles for areas of heavy duty usage. A range of specially developed ramps and skirtings are available for use with Colorex plus to provide a complete installation solution.

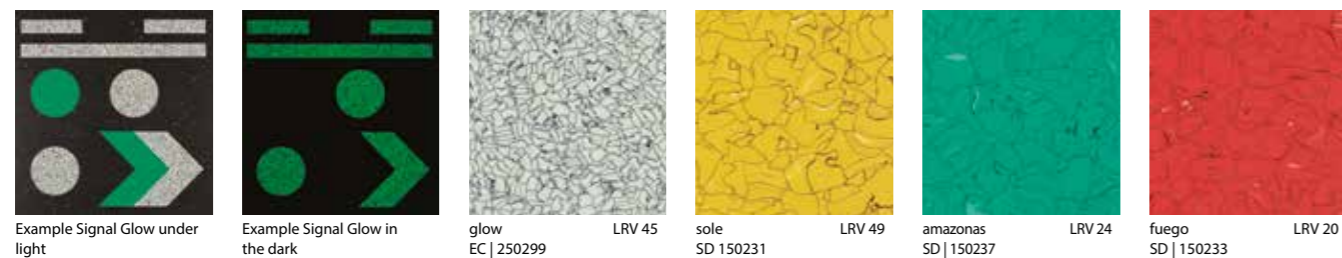
The invisible dovetail backing construction on the Colorex Plus items ensures a strong and stable connection which smoothly seals the floor surface. The moisture control honeycomb backing system prevents build-up of mould and bacteria, keeping the subfloor dry. Ideal for use in areas where subfloor quality can be an issue, or quick installation is required.

For full range details and technical specifications for all our Colorex Plus options, please visit [www.forbo-flooring.co.uk/colorex](http://www.forbo-flooring.co.uk/colorex)





colorex® signal



Technical specifications

Colorex meets the requirements of EN ISO 10581 and ASTM 1700

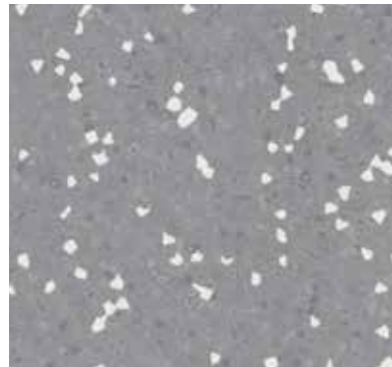
		Colorex SD	Colorex EC	Colorex plus EC	Colorex plus basic	Colorex plus R10
Binder content	EN ISO 10581	type 1	type 1	type 1	type 1	type 1
Total thickness	EN ISO 24346	2.0 mm / 3.0 mm*	2.0 mm / 3.0 mm*	10.3 mm	10.3 mm	10.3 mm
Commercial use	EN ISO 10874	34 very heavy	34 very heavy	34 very heavy	34 very heavy	34 very heavy
Light industrial use	EN ISO 10874	43 heavy	43 heavy	43 heavy	43 heavy	43 heavy
Tile size	EN ISO 24342	615 x 615 mm 615 x 1230 mm*	615 x 615 mm 615 x 1230 mm*	607 x 607 mm	607 x 607 mm	607 x 607 mm
Total weight	EN ISO 23997	3.2 kg/m <sup>2</sup>	3.2 kg/m <sup>2</sup>	12.0 kg/m <sup>2</sup>	12.0 kg/m <sup>2</sup>	12.0 kg/m <sup>2</sup>
Electrostatic (general requirements)	IEC 61340-5-1	Compliant	Compliant	Compliant	n.a.	n.a.
Electrical resistance	IEC 61340-4-1 ESD STM7.1	1 x 10 <sup>6</sup> ≤ R ≤ 10 <sup>9</sup> Ω	5 x 10 <sup>4</sup> ≤ R ≤ 10 <sup>6</sup> Ω	2.5 x 10 <sup>4</sup> ≤ R ≤ 10 <sup>6</sup> Ω	n.a.	n.a.
Electrical resistance in combination with ESD control footwear	IEC 61340-4-5 ESD STM97.1	R ≤ 1 x 10 <sup>9</sup> Ω	R < 3.5 x 10 <sup>7</sup> Ω	R < 3.5 x 10 <sup>7</sup> Ω	n.a.	n.a.
Body voltage generation, in combination with ESD control footwear Typical value	IEC 61340-4-5 ESD STM97.2	< 100 V ~ 40 V	< 100 V ~ 20 V	< 100 V ~ 20 V	< 2 kV n.a.	< 2 kV n.a.
Dimensional stability	ISO 23999	≤ 0.05%	≤ 0.05%	≤ 0.25%	≤ 0.25%	≤ 0.25%
Residual Indentation Typical value	EN ISO 24343-1	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.05 mm	≤ 0.10 mm ~ 0.07 mm	≤ 0.10 mm ~ 0.07 mm
Resistance to loads		Powered pallet truck and forklifts: total weight up to 2.5 ton with hard wheels and up to 5 ton with air tyres. Static loads: 50 kg/cm <sup>2</sup> - dynamic loads: 90 kg/cm <sup>2</sup> (performance may vary, subject to local conditions)				
Castor chair continuous use	ISO 4918	pass	pass	pass	pass	pass
Impact sound reduction	EN ISO 140-8	2 dB	2 dB	12 dB	12 dB	12 dB
Light fastness	EN ISO 105-B02	≥ 6	≥ 6	≥ 6	≥ 6	n.a.
Resistance to chemicals	EN ISO 26787	Excellent	Excellent	Excellent	Excellent	Excellent
Slip resistance	DIN 51130	R9	R9	R9	R9	R10
Bacteria resistance	ISO 846	Pass	Pass	Pass	Pass	n.a.
Thermal dilatation coefficient		0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C
Outgassing	IDEMA M11-99	total < 1 µg/cm <sup>2</sup>	total < 1 µg/cm <sup>2</sup>	total < 2 µg/cm <sup>2</sup>	total < 2 µg/cm <sup>2</sup>	total < 2 µg/cm <sup>2</sup>
Indoor air emissions: TVOC after 28 days	EN 16516	≤ 0.025 mg/m <sup>3</sup>	≤ 0.025 mg/m <sup>3</sup>	≤ 0.025 mg/m <sup>3</sup>	≤ 0.025 mg/m <sup>3</sup>	≤ 0.025 mg/m <sup>3</sup>
Cleanroom particle emission	ISO 14644-1	ISO 4	ISO 2	ISO 2	ISO 4	ISO 6
<b>Creating better environments</b>						
Renewable electricity		Colorex SD and Colorex EC are manufactured using 100% electricity from renewable sources				
Recycled content		Colorex Plus contains up to 95% recycled content in the backing				
All Colorex products meet the requirements of EN 14041		EN 14041 CE 0201083-DoP-003	EN 14041 CE 0201083-DoP-003	EN 14041 CE 0201082-DoP-003	EN 14041 CE 0201070-DoP-003	EN 14041 CE 0201070-DoP-003
Reaction to fire**	EN 13501-1	B <sub>f</sub> -s1, G, CS	B <sub>f</sub> -s1, G, CS	B <sub>f</sub> -s1, L, CS	B <sub>f</sub> -s1, L, CS	B <sub>f</sub> -s1, L, CS
Slip resistance	EN 13893	µ ≥ 0.30	µ ≥ 0.30	µ ≥ 0.30	µ ≥ 0.30	µ ≥ 0.30
Thermal conductivity	EN 12524	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m·K)
Body Voltage	EN 1815	≤ 2 kV	≤ 2 kV	≤ 2 kV	≤ 2 kV	≤ 2 kV
Electrical behaviour – static dissipative	EN 1081	≤ 1 x 10 <sup>9</sup> Ω	n.a.	n.a.	n.a.	n.a.
Electrical behaviour – conductive	EN 1081	n.a.	≤ 1 x 10 <sup>6</sup> Ω	≤ 1 x 10 <sup>6</sup> Ω	n.a.	n.a.

\* Available on request  
\*\* Product also tested to ASTM. Fire ASTM E648: class 1, Smoke ASTM 662: pass

Our recommended adhesive for Colorex is 641 Eurostar Special EL.  
Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.

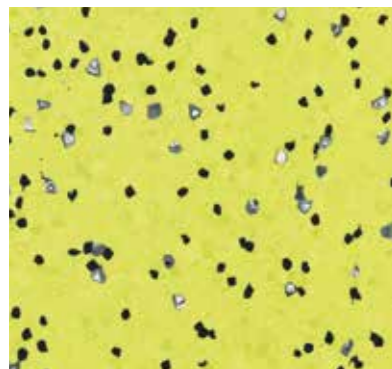
Sphera SD | EC is Forbo's homogeneous vinyl collection with conductive properties in sheet format. Offering the best solution for sensitive areas where a durable floor is required, providing permanent ESD control and ensuring the highest hygienic properties.

The collection is specifically designed to control static discharges and particle emission in the most sensitive environments, such as pharmaceutical, MedTech and healthcare facilities.



## sphera® SD

The white chips in Sphera SD are the functional, dissipative particles in this floor covering. They have permanent ESD properties and do not rely on the relative humidity of the indoor environment.



## sphera® EC

The solid black chips in Sphera EC are the functional, conductive particles which ensures the permanent conductive properties in this floor covering.

## WHY CHOOSE SPHERA SD | EC?

### Permanent conductive (EC) or dissipative (SD) properties which comply with all ESD standards

Sphera SD | EC complies with all relevant ESD standards for flooring, as described in IEC 61340-5-1 and ANSI/ESD S20.20.

### No need for conductive adhesive underneath the full sheet, only to affix the copper strip

The conductive (black) backing on Sphera SD | EC reduces installation costs and risks of installation errors.

### Guaranteed performance regardless the humidity level of the area

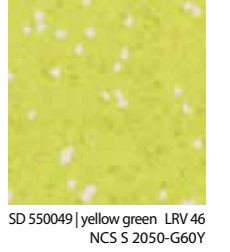
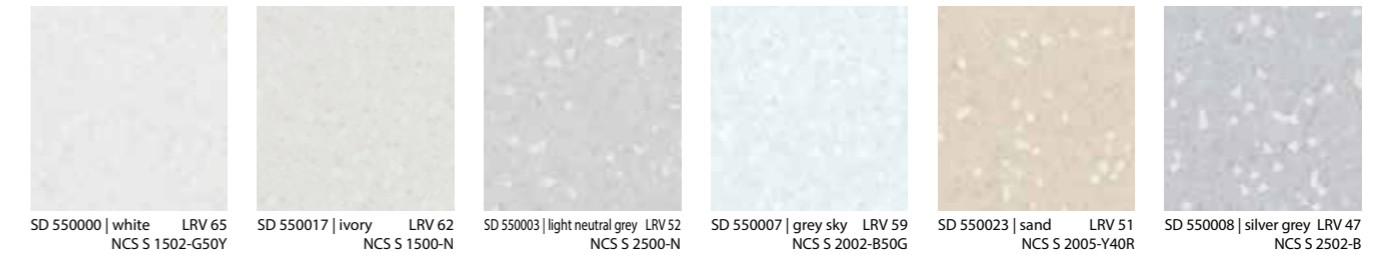
Many SD products on the market are based on additives, which only function with relative humidity (RH) levels above 40%. Sphera SD is designed with a dissipative material which is proven to be a permanent solution, even as low as 12% RH. Carbon based EC products are not dependent on humidity to function.

### The sheet format of Sphera SD | EC ensures the highest hygienic properties

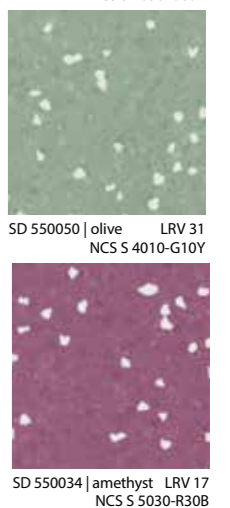
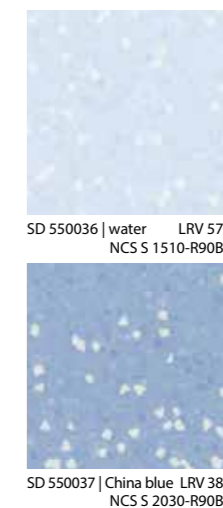
In combination with market leading dimensional stability ( $\leq 0.20\%$ ) seams stay hygienic and stable over time.

### Sphera EC | SD contains extremely low TVOC and particle emissions

TVOC emissions are  $\leq 0.01 \text{ mg/m}^3$  which is in line, or better, than comparable products. Particle emission is ISO cleanroom class 6 for Sphera SD and ISO class 5 for Sphera EC, good enough for most application areas.



Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341	Roll width 2.0m Roll length $\leq 27\text{m}$ ~ 26m
Total thickness	EN-ISO 24346	2.0mm
Binder content	EN-ISO 10581	Type 1
Surface finish	SMART top	
Collection size	14	
Application	EN 10874	Class 43
Dimension stability	ISO 23999	$\leq 0.4\%$ ~ 0.2%
Reaction to fire	EN 13501-1	B <sub>f</sub> -s1, G, NCS
Slip resistance	EN 13893	$\mu \geq 0.30$
Thermal conductivity	EN 12524	0.25 W/m·K
Body voltage	EN 1815	$\leq 2 \text{ kV}$
Electrical behaviour – static dissipative	EN 1081	$1 \times 10^9 \leq R \leq 10^6 \Omega$
Electrical behaviour – conductive	EN 1081	N/A



### BREEAM generic ratings

Sphera – Homogeneous Floor Covering (EN649)

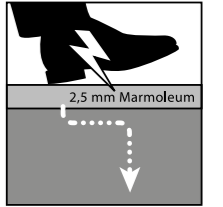
Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
A	A+	A+	A	A+	A+

Our recommended adhesive is Eurostar Special. When fitting the copper tape, our recommended adhesive is 641 Eurostar Special EL. Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads). Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# marmoleum® ohmex

Ohmex Static Dissipative Linoleum meets the higher requirements for electrical conductivity.

Electrical resistance is improved to  $< 1 \cdot 10^8$  (EN1081), ensuring personal safety and protecting equipment that is sensitive to static electricity. Marmoleum Ohmex, which is 2.5 mm thick, is available in six colours. Typical areas of use are computer/server rooms and areas with sensitive electrical equipment.



EC 450000 | white LRV 63  
NCS S 1502-G50Y



EC 450017 | ivory LRV 56  
NCS S 1500-N



EC 450003 | light neutral grey LRV 48  
NCS S 2500-N



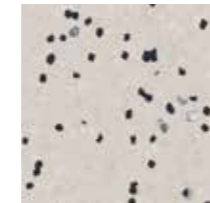
EC 450007 | grey sky LRV 55  
NCS S 2002-B50G



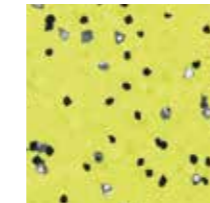
EC 450008 | silver grey LRV 42  
NCS S 2502-B



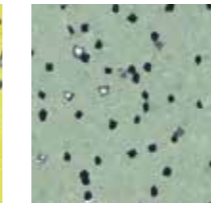
EC 450005 | dark neutral grey LRV 23  
NCS S 4502-B



EC 450018 | mortar LRV 46  
NCS S 2502-Y



EC 450049 | yellow green LRV 42  
NCS S 2050-G60Y

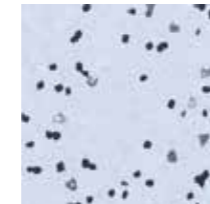


EC 450050 | olive LRV 28  
NCS S 4010-G10Y

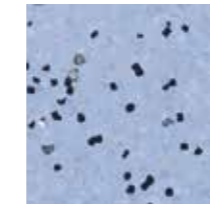
Description	Homogeneous sheet vinyl	
Dimensions	ISO 24341	Roll width 2.0m Roll length $\leq 27m$ ~ 26m
Total thickness	EN-ISO 24346	2.0mm
Binder content	EN-ISO 10581	Type 1
Surface finish	SMART top	
Collection size	13	
Application	EN 10874	Class 43
Dimension stability	ISO 23999	$\leq 0.4\%$ ~ 0.2%
Reaction to fire	EN 13501-1	B <sub>f1</sub> -s1, G, NCS
Slip resistance	EN 13893	$\mu \geq 0.30$
Thermal conductivity	EN 12524	0.25 W/m·K
Body voltage	EN 1815	$\leq 2$ kV
Electrical behaviour – static dissipative	EN 1081	N/A
Electrical behaviour – conductive	EN 1081	$5 \times 10^4 \leq R \leq 10^6 \Omega$



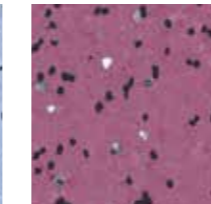
EC 450032 | soft lilac LRV 50  
NCS S 2005-R50B



EC 450036 | water LRV 54  
NCS S 1510-R90B



EC 450037 | China blue LRV 35  
NCS S 2030-R90B



EC 450034 | amethyst LRV 13  
NCS S 5030-R30B



73032 | mist grey LRV 42



73038 | Caribbean LRV 55



73055 | fresco blue LRV 23



73146 | serene grey LRV 27



73048 | graphite LRV 14



72939 | black LRV 5

Description	Linoleum sheet	
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length $\leq 32$ lm
Total thickness	ISO 1765	2.5mm
Collection size	4	
Application	EN 1307	Class 23/34/42
Electrical resistance	EN 1081	$1 \cdot 10^4 < R_1 < 1 \cdot 10^8 \Omega$ static dissipative
CE	EN 14041	
Reaction to fire	EN 13501-1	C <sub>f1</sub> -s1
Slip resistance	EN 13893	DS: $\geq 0.30$

Our recommended adhesive is 615 Eurostar Lino EL.  
Full technical specifications are available at  
[www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
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Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.

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Midlands & South West  
Tel: 0800 0935 258  
Fax: 01592 643 999  
kcs.flooring.uk@forbo.com

**Nuway enquiries:**

Tel: 01773 740 688  
Fax: 01773 740 640

**Residential enquiries:**

Tel: 0800 0935 846  
Fax: 01592 643 999  
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**email: samples.uk@forbo.com**

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