

IS SAFE STAYS SAFE

colorex[®] SD | EC | plus
homogeneous conductive vinyl tiles

creating better environments

forbo

FLOORING SYSTEMS

Protecting your technology



Colorex is an advanced technical flooring system specifically designed to control static discharge in sensitive areas such as cleanrooms, operating theatres and the electronics industry. Not only does Colorex provide an advanced technical solution, it is also aesthetically pleasing, enhancing any commercial interior from industrial to healthcare establishments.

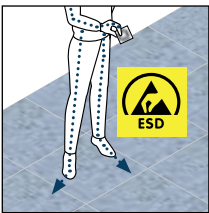
Providing peace of mind

Forbo Flooring Systems is an international market leader with a wealth of experience in providing ESD and cleanroom flooring through one of the most trusted brands on the market - Colorex. You can have peace of mind that Colorex complies to every standard and norm that is required today and likely to be required tomorrow.

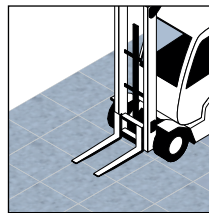
Environmental credentials

We constantly strive to produce sustainable flooring solutions that create better environments across all application areas. At the same time we help take care of the natural environment through our commitment to sustainable development, responsible raw material procurement and manufacturing processes.

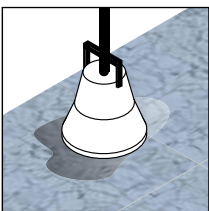
The **benefits** of Colorex



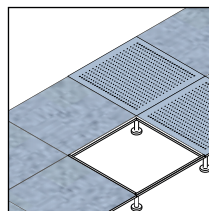
1 | The technology ensures a permanently conductive product guaranteeing optimal performance throughout the life of the product, regardless of the humidity level of the area.



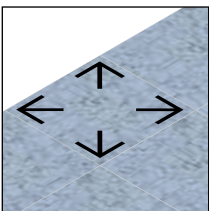
5 | The dense construction of Colorex and the Colorex plus adhesive free system provides excellent resistance to heavy loads making it an ideal solution for commercial and industrial environments.



2 | The surface of Colorex can be fully repaired extending the useful life of the product.



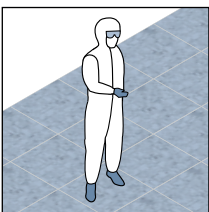
6 | Colorex is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.



3 | The low plasticizer content in Colorex tiles creates excellent dimensional stability and prevents shrinkage. The tiles can be perforated for air flow systems.



7 | There is an option to add safety signs and guiding with Colorex signal and Colorex signal glow.



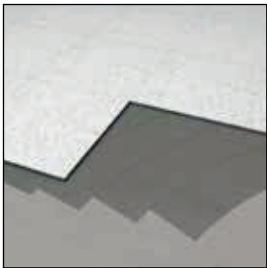
4 | The low plasticizer content also ensures extremely low emissions and outgassing making Colorex the right choice for cleanrooms. Colorex fully complies with all cleanroom standards, including the Fraunhofer institute.



8 | As part of Forbo's Fast Fit collection, Colorex plus adhesive free tiles can help reduce installation time by over 50%. Visit www.forbo-flooring.co.uk/fastfit to find out more.

The Colorex system **adhered**

Colorex can be used in many different applications. It can be installed by fully adhering it directly to a subfloor or bonding it to a raised access floor panel. Colorex is available with different levels of conductivity. With Colorex, static charges flow easily through the dense network of conductive veins. The charge is transmitted via the conductive adhesive and securely discharged to earth via a copper strip. The conductivity is created by the nature of the material and needs no volatile chemical additives. Therefore Colorex is not affected by changes in temperature or humidity.



Colorex fully adhered directly to the floor

Colorex can be installed onto a solid subfloor. When conductive properties are required this should be done by laying copper tape to the floor and then connecting to an earth point. Conductive adhesive should then be spread covering the copper tape and bonding the Colorex tiles. When Colorex is installed using this process, the static charged is drained to earth via the earthing point. When conductivity is not required, a standard primer and adhesive can be used. When installed on solid floors, Colorex can withstand heavy loads such as fork lift trucks without being damaged. The welding of Colorex tiles is optional for ESD areas however, is a requirement for cleanrooms. The unique dimensional stability of Colorex ensures no shrinkage and therefore, a correctly installed weld will never open up.



Colorex bonded to a raised access floor panel

Often Colorex is bonded to a raised access floor panel that can be used in cleanrooms or data centres. Due to the strength and unique properties of Colorex, it is suitable for use on all formats of raised access floor panels, including those designed to withstand heavy point loading. Since Colorex has extremely low emissions and a high density, it can be perforated for air flow systems that are often used in combination with raised access floors.

COLOREX EC

Permanently conductive

Connection between tiles through conductive adhesive and connected to earth through copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes.

Application areas

Places where conductive flooring is required: ESD facilities, cleanrooms, pharmaceutical laboratories, production sites (electronics, manufacturing, life sciences) and operating theatres.

COLOREX SD

Permanently static dissipative

Connection between tiles through conductive adhesive and connected to earth through copper strip. Also available in signal colours.

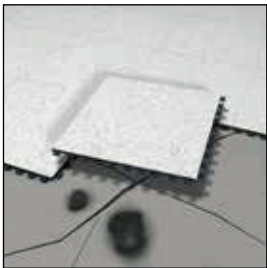
Application areas

Places where dissipative flooring is required: new build laboratories, cleanrooms, production sites (electronics, manufacturing, life sciences) server rooms, data centres and operating theatres.



The Colorex system adhesive free

Colorex plus is an adhesive free tile system with a Colorex surface. Available in a permanently conductive version (plus EC), a slip resistant (plus R10) and a basic version. Accessories (page 21) complete the comprehensive Colorex high tech solutions offer.



Colorex as adhesive free tile

Colorex plus is a high performance floor covering system consisting of adhesive free tiles for all application areas where expensive sub floor preparation or downtime is an issue. Specific sub floor treatment or preparation is not necessary as long as the floor is reasonably level. Colorex plus can be installed without disruption of activities and it can be used immediately after installation, even by fork lift trucks. The unique honeycomb structure on the back of Colorex plus allows damp floors to be ventilated during use. Colorex plus tiles offer all the benefits associated with Colorex

along with a unique dovetail system that remains hidden under the surface. Colorex plus is available as Electrical Conductive (EC). Additionally the Colorex basic version is available for installations where conductivity is not required. The Colorex plus collection is complemented with a R10 slip resistant option that can be used in conjunction with all other types of Colorex plus tiles for areas of heavy duty usage.

A range of specially developed ramps and skirtings are available for use with Colorex plus to provide a complete installation solution.

COLOREX PLUS EC	COLOREX PLUS R10	COLOREX PLUS BASIC
<p>Permanently conductive Colorex plus EC is a heavy duty adhesive free floor system. It is permanently conductive via the connection between tiles through the dovetail system and connected to earth with a copper strip. Colorex plus EC performs regardless of the humidity level of the area. Compliant to IEC 61340-4-5 with appropriate ESD shoes.</p> <p>Application areas Renovation of ESD facilities, cleanrooms, pharmaceutical laboratories and production sites. Suitable when down time, damp floors or poor sub floors are an issue.</p>	<p>Antistatic Colorex plus R10 is a heavy duty adhesive free floor system with a textured surface for enhanced slip resistance (R10). The surface structure improves safety when there is a risk of contamination of the floor for example through powder or water spillage.</p> <p>Application areas Production sites (electronics, manufacturing, life sciences).</p>	<p>Antistatic Colorex plus basic is a heavy duty adhesive free floor system, which provides excellent chemical resistance. The floor can also be repaired in case of heavy damage.</p> <p>Application areas Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning. Suitable when downtime, damp floors or poor sub floors are an issue.</p>

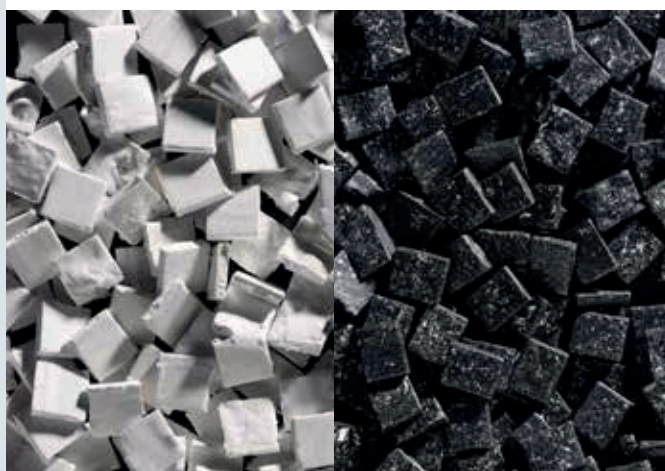
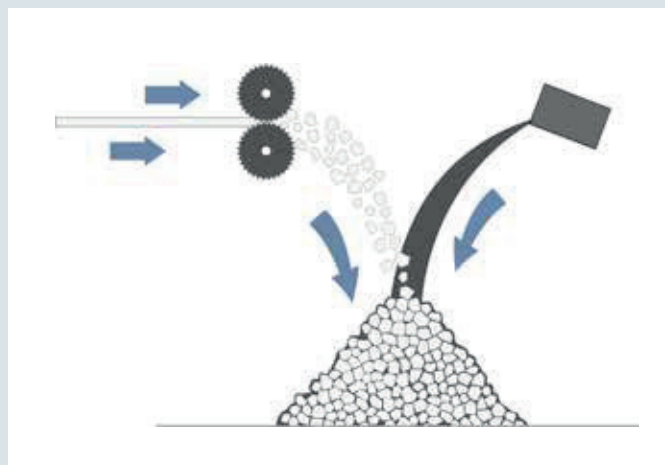


We start where others stop

Step 1: Chips and conductive coating

Vinyl chips are coated with a conductive substance.

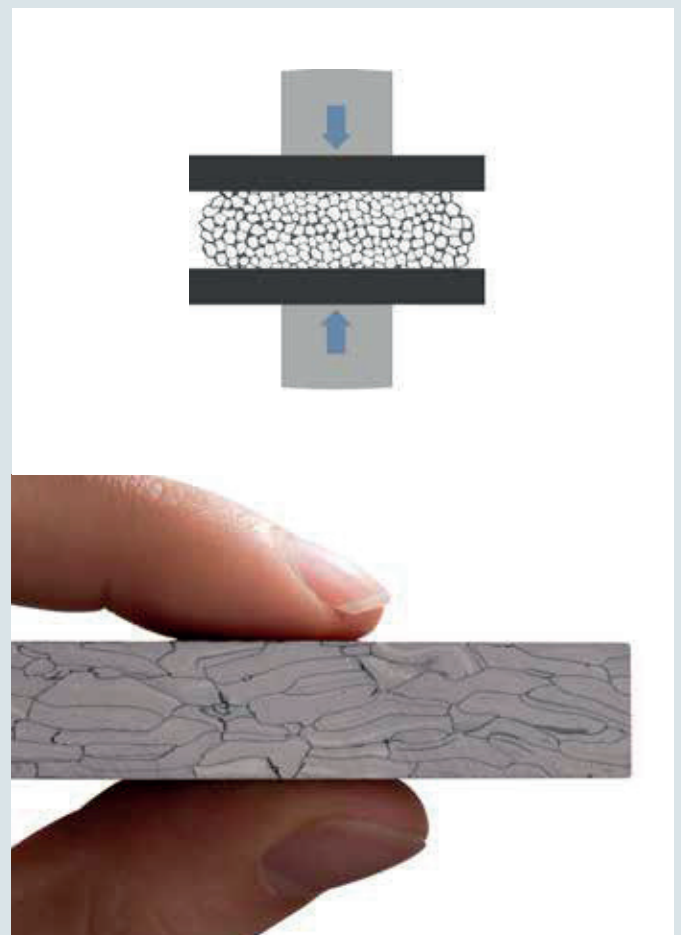
- The coating on the chips ensures that the ESD properties are consistent throughout the product.
- The construction assures permanently conductive or dissipative properties over time.
- The technology used guarantees performance, regardless of changes in humidity and temperature.



Step 2: High pressure production

By applying very high pressure and a high temperature, these coated chips are then compressed into solid blocks of homogeneous material.

- After pressing, the conductive coating around each chip forms a dense, continuous network of tiny black veins.
- The continuous paths enable safe electrostatic discharge across both the width and the depth of the tile.



For decades, Colorex has been produced by Forbo in a factory which specializes in the production of ESD tiles. The production process has been specifically set up for this product and the development work is carried out by ESD specialists with extensive knowledge of the application areas. Colorex also has very low plasticizer content, so there is no need to worry about emissions or shrinkage and the

corresponding diminishing of conductive properties. Our production process produces a material of superior and consistent quality with an extremely high and uniform compression. The dense, smooth and pore free surface makes Colorex suitable for the most stringent hygiene requirements, right up to certified cleanrooms.

Step 3: Splitting and surface treatment

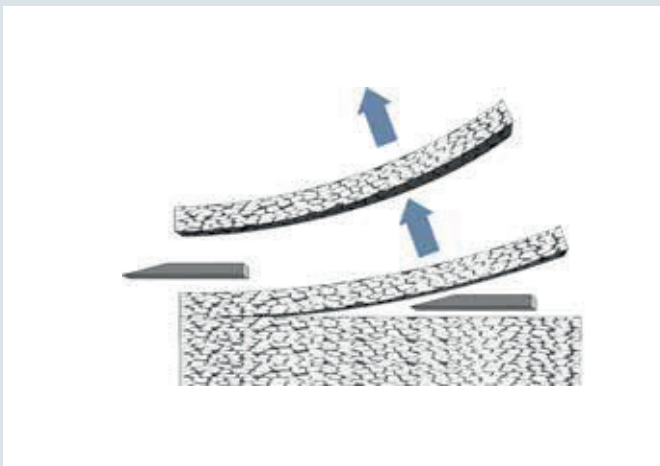
Colorex tiles are cut from the solid blocks of homogeneous material and machine finished to provide a pore free surface.


- Colorex is a highly compressed tile with a compact pore free, easy to clean and repairable surface.
- Batch information is printed on the back of each tile to enable easy identification.

Finished product

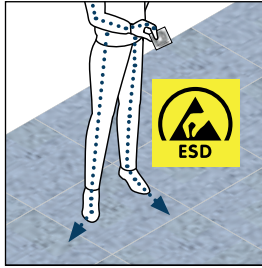
To ensure the integrity of the product post-production, special care is taken to get the product to the final location in good shape.

- Distinct labelling of the pallet.
- Protection to prevent damage during transport and handling.





ESD flooring that is **future proof**



The right floor makes the difference

Reducing the generation of electrostatic charges is the main purpose of control measures in ESD protected areas (EPA). In such areas such as electronics assembly, life sciences and data centres the right floor covering plays a crucial role. Not only does it drain electrostatic charges from personnel and equipment, but it also reduces the generation of charges where they occur at the interface between the soles of shoes and the floor.

Low body voltage generation

It is a natural phenomenon that anybody can accumulate an electrostatic charge just by the simple motion of walking. By wearing the appropriate ESD shoes however, these charges will be securely drained through the dense network of conductive veins of Colorex EC and Colorex SD.

Consistent, lifetime conductivity

The unique construction and technology of Colorex SD and Colorex EC ensures the permanent and stable conductive performance of the floor over its entire life time, regardless of changes in humidity and temperature.

We measure the electrical resistance of every single production batch of Colorex EC and Colorex SD and upon request, we can provide a test report clearly showing the results of our measurements.

Proven results

Colorex SD and Colorex EC are tested to all relevant international ESD standards, such as IEC, ANSI/ESD and ISO, for which test reports can be provided on request.

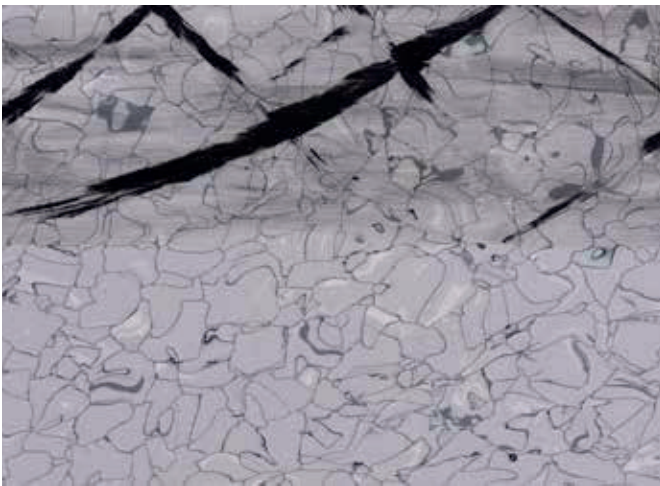
Industrial flooring for **heavy duty areas**

Suitable for the most demanding applications

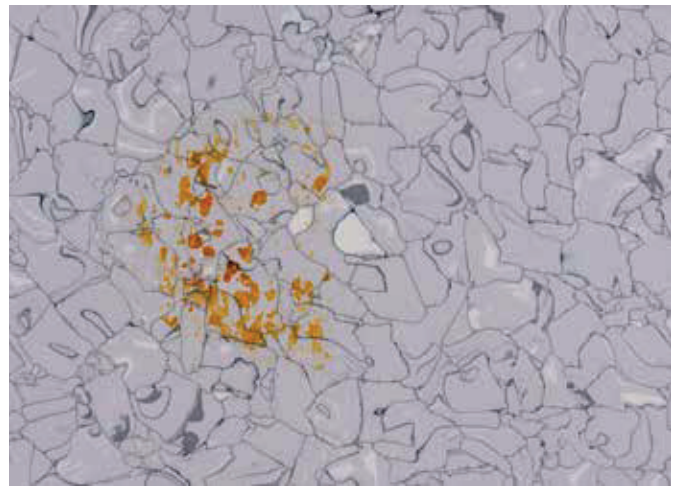
Industrial environments present their own flooring problems, particularly in areas with high wear and tear. Our Colorex high performance floor covering systems are designed for all industrial areas, including the most demanding of applications. Cut from a homogeneous, solid block of highly compressed material with a high vinyl content and a well balanced volume of mineral filler for optimum performance.

Colorex offers you:

- High mechanical and wear resistance with no need for factory coating or additional surface hardening treatments.
- Excellent chemical resistance thanks to the pore-free surface and a remarkably low percentage of plasticizer.
- A 100% repairable and restorable solution that leaves no trace of abrasive treatment methods.



Heavy soiling on the floor can be fully cleaned.



Stubborn stains left by iodine based substances can be fully removed.



A piece of Colorex can be used for a seamless repair.

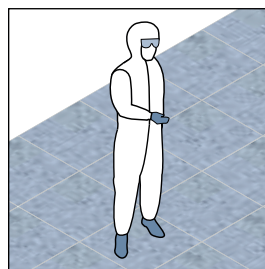


Marks from burns or stains can be fully removed.



Cleanroom flooring for the **highest standards**





Contamination control

In cleanroom environments in the pharmaceutical, life sciences and manufacturing industries, airborne particles can be a major source of contamination. Not only can they cause yield loss, the particles can also lead to corrosion and product degradation. Colorex EC satisfies the strictest requirements for particle release behavior and outgassing, helping to reduce any threat of contamination.

Certification and validation

ISO standards and GMP regulations for air purity require you to comply by presenting consistent results that can be verified on a regular basis. What's more, following a comprehensive program of testing, Colorex's suitability in cleanroom applications has been certified by the renowned Fraunhofer IPA Institute in Germany.

Colorex EC has been tested for the following:

- Airborne particle emission test and cleanroom suitability (ISO 14644-1)
- Outgassing analysis and classification (ISO 14644-8)
- Assessment of microbial metabolic potential (ISO 846)
- Chemical resistance (ISO 2812-4)
- Cleanability rating (VDI guideline 2083 Part 4)
- GMP classification complying to Class A



Hygiene and safety for sensitive healthcare areas

A demanding area

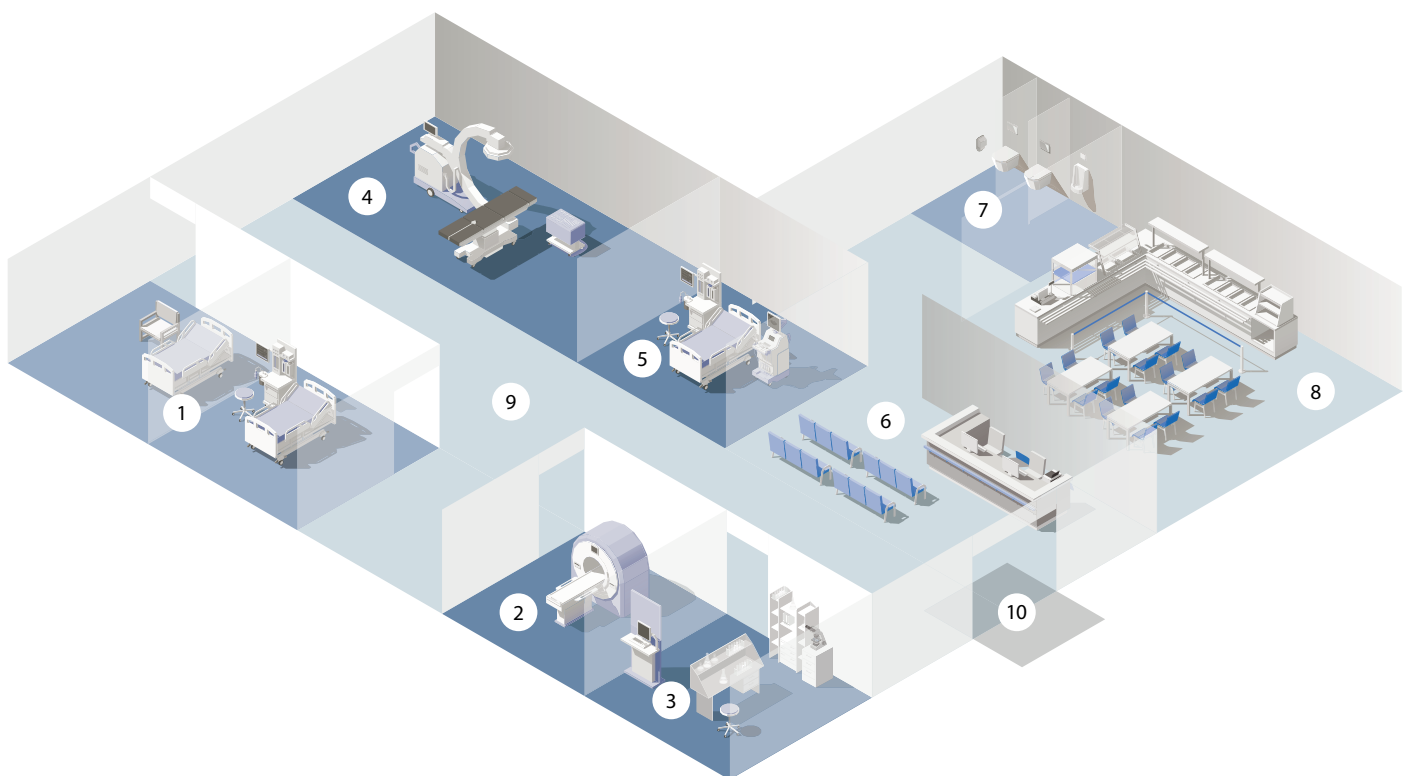
In sensitive healthcare areas such as operating theatres, intensive care units and diagnostic imaging facilities, flooring presents its own unique challenges. Not only must it comply with stringent hygiene regulations to help prevent hospital acquired infections, it must also demonstrate that it meets any necessary safety requirements. Most importantly, it must prevent any electrostatic discharges as these can cause malfunctions, or even failures, in highly sensitive medical equipment and devices and may endanger the health of patients and personnel.

The highest standards of hygiene

Colorex satisfies all requirements. Its conductive properties allow you to avoid the negative effects of an accumulation of static electricity. At the same time, the compact, pore-free surface is resistant to bacteria and moulds, helping you to maintain the highest standards of hygiene.

Stain resistant

Colorex is highly stain resistant helping to ensure your investment will still look good in years to come. Its aesthetic appeal won't be tarnished by the regular cleaning and disinfecting cycles that are imperative in healthcare environments.



- 1. Wards and bedrooms
- 2. Radiology and x-ray rooms
- 3. Laboratories and research areas
- 4. Operating theatres
- 5. Intensive care units

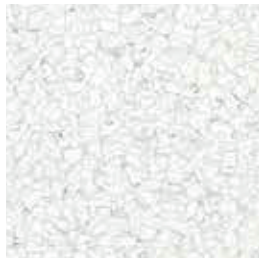
- 6. Receptions and waiting areas
- 7. Toilets, showers and bathrooms
- 8. Canteen/restaurant
- 9. Circulation areas
- 10. Entrances

- Forbo Flooring solutions suitable for controlled environments, for most demanding areas.
- Other Forbo Flooring solutions, which meet the high safety and hygienic standards of healthcare facilities.
- Forbo Entrance Flooring solutions, to keep dirt and moisture outside.



The collection

colorex® SD | EC | plus



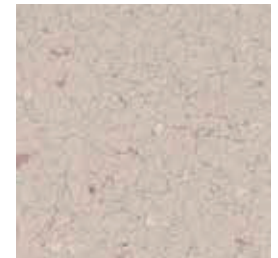
everest LRV 81
SD 150201
EC 250201
plus EC 621001



montblanc LRV 63
SD 150204
EC 250204
plus EC 621004
plus basic 611004



moonstone LRV 53
SD 150206
EC 250206



sahara LRV 52
SD 150213
EC 250213
plus EC 621013
plus basic 611013



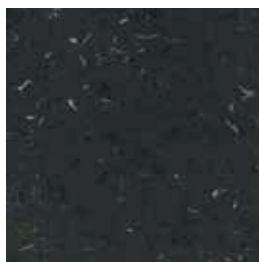
adula LRV 54
SD 150205
EC 250205
plus EC 621005
plus basic 611005



nebo LRV 32
SD 150262
EC 250262



meru LRV 38
SD 150264
EC 250264



etna LRV 6
SD 150240
EC 250240



quartz LRV 31
SD 150207
EC 250207
plus EC 621007
plus basic 611007
plus R10 661007



massif LRV 14
SD 150263
EC 250263



assuan LRV 47
SD 150219
EC 250219

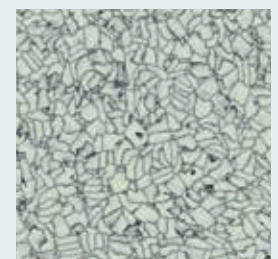
colorex® signal



Example signal glow under light



Example signal glow in the dark



glow* LRV 45
EC 250299



kiwi LRV 59
SD 150225
EC 250225



pacific LRV 56
SD 150221
EC 250221



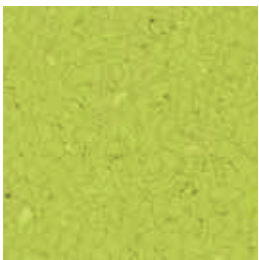
twilight LRV 44
SD 150234
EC 250234



niagara LRV 44
SD 150222
EC 250222
plus EC 621022
plus basic 611022



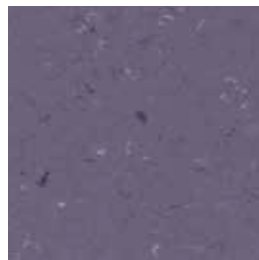
fuji LRV 12
SD 150266
EC 250266



pelion LRV 46
SD 150268
EC 250268



blue ridge LRV 18
SD 150265
EC 250265



montserrat LRV 13
SD 150267
EC 250267



sole LRV 49
SD 150231



amazonas LRV 24
SD 150237



fuego LRV 20
SD 150233

The finishing detail

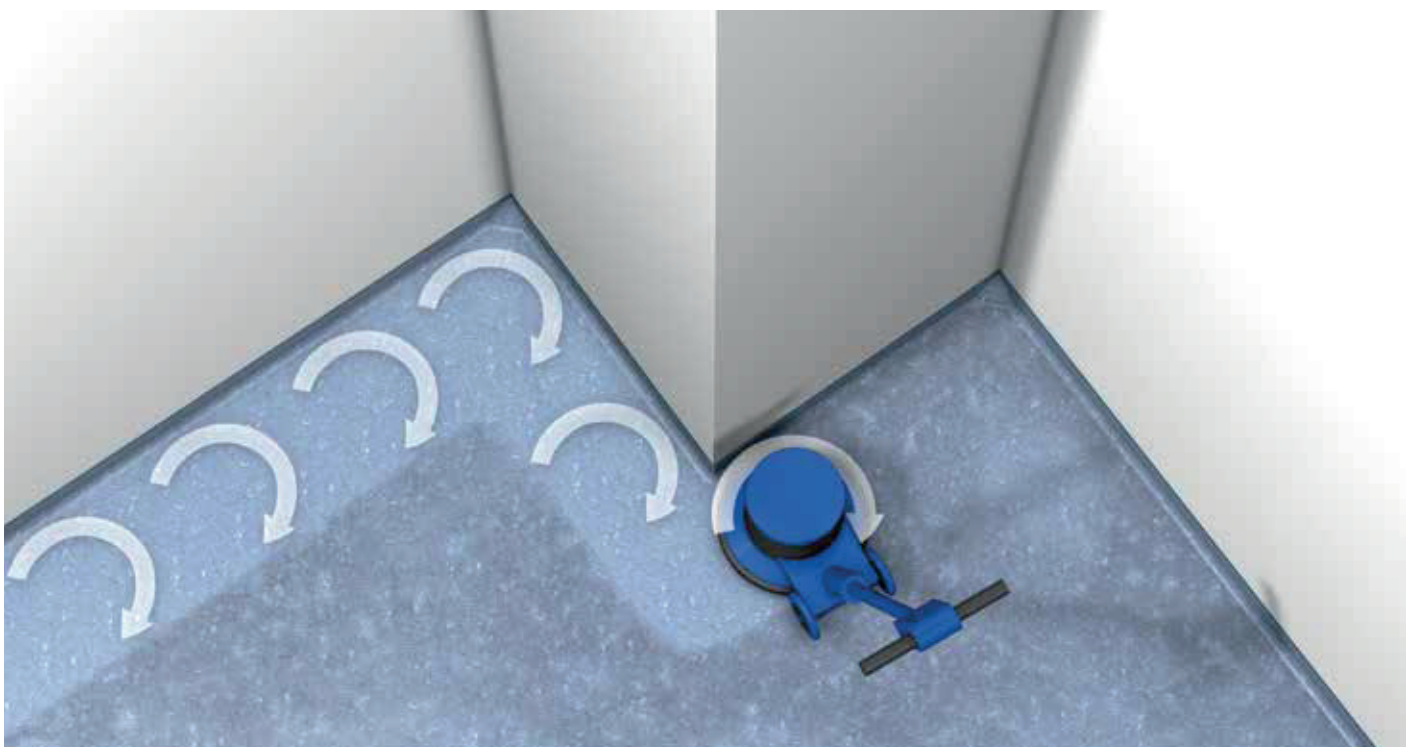
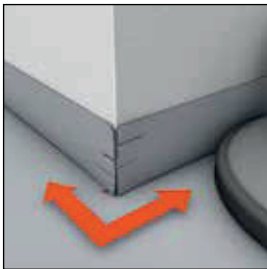
hygienic and aesthetic

In hygiene sensitive areas, Colorex finishes not only look attractive but are in many cases, a must from a hygienic point of view. The use of preformed corners and skirtings provides the perfect solution in terms of freedom of design combined with ease of maintenance.

In highly sensitive healthcare areas, and other places that have strict hygiene requirements, it's vital that floor-to-wall transitions are water-tight, perfectly hygienic and aesthetically pleasing. Our integrated coving system creates a perfect seal for these critical areas using the same Colorex material.

The Colorex accessories have, amongst other benefits, preformed corners with a radius linked to the size of cleaning pads found on most commercial cleaning machines. This ensures that no sharp corners are created that would prove difficult to clean.

Preformed outer corners are prevented from tearing because of their special construction. The inner reinforcement prevents the outer corners tearing or breaking due to high mechanical pressure, e.g. the rotation of a cleaning machine.



COLOREX® GENERAL ACCESSORIES



COLOREX® SKIRTING STRIPE

Dimension Length: 12 m
Height: 150 mm
Shipping unit 2 piece/carton
Article 1600 xx



COLOREX® INNER/OUTER CORNER

Dimension Base: 50 mm
Height: 100 mm
Radius: 20 mm
Shipping unit 1 piece
Article 1700 xx (inner)
1800 xx (outer)



COLOREX® WELDING ROD

Dimension Diameter: 4 mm
Length: 100 m
Shipping unit 1 coil
Article 1509 xx



COLOREX® UNDERLAY PROFILE

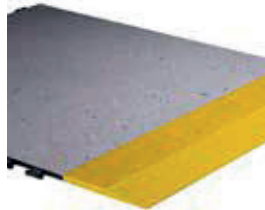
Dimension 20 x 20 mm
Radius: 20 mm
Length: 25 m
Shipping unit 2 piece/carton
Article 1500 00

COLOREX® PLUS ACCESSORIES



COLOREX® PLUS UNDERLAY PROFILE

Dimension 50 x 20 x 8 mm
Radius: 20 mm
Length: 1.22 m
Shipping unit 1 piece
Article X1197



COLOREX® PLUS RAMP

Dimension 1220 x 150 mm
Shipping unit 1 piece
Article 171500 (solid grey)
171531 (yellow)

COLOREX® PLUS - VENTILATED BASE SYSTEM ACCESSORIES



VENTILATED SKIRTING AVAILABLE IN TWO COLOURS: BRIGHT GREY AND DARK GREY

Dimension Height: 60 mm
Base: 20 mm
Length: 2 m
Shipping unit 20 x 2 m
Article 222750 (KL60 bright grey 0138)
222751 (KL60 dark grey 0146)

For the full range of fitting and finishing accessories for the Colorex ranges please visit www.forbo-flooring.co.uk/ installation.

The **repairable** surface

Deep scratches, holes, burns or other surface damage can be easily and effectively repaired, without leaving any visible trace or affecting the original characteristics of the floor. This genuine, 100% repairable surface is unique to Colorex and something that no other flooring system can promise.

All Colorex conductive vinyl collections are easy to maintain and restorable, thanks to their highly durable pressed vinyl construction. The cleaning & maintenance instructions can be downloaded from the Forbo website www.forbo-flooring.co.uk/downloads. Do not apply any wax or emulsion floor finishes in ESD protected areas as these may adversely affect the conductive properties of the floor.

Invisible repairs

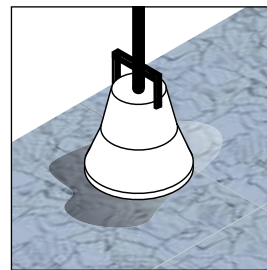
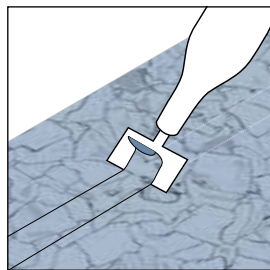
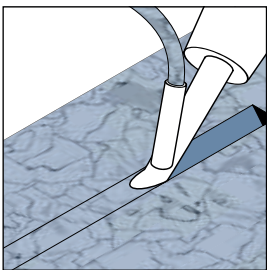
Problem: Deep or long scratches, holes and burns.

Advantage: Invisible repairs without damaging the initial characteristics of the product.

Reason: Perfect homogeneous product with low plasticizer content.

Deep scratches and other serious damage can be repaired by hot welding. A small strip of Colorex of the same colour should be welded directly into the damage using a hand welding machine. After the excess material has been trimmed off, the repaired spot can be restored to a good-as-new condition by sanding and dry polishing.

- **Unique 100% repairable surface.**
- **Scratches or serious damage can be repaired.**
- **It can be restored to a good-as-new condition.**



Restoration

Problem: Surface damage such as burns, abrasion or staining.

Advantage: Abrasive cleaning can restore the floor to its original condition.

Reason: Thanks to a compact high pressure pressed surface a PUR treatment is not necessary.

After sanding, the surface can be restored to its original quality and appearance by dry polishing using progressively smoother pads till the desired result is achieved.

- **Easy sanding with conventional equipment.**
- **Restore to its original quality and appearance by simply polishing.**



Technical specifications

Colorex® meets the requirements of EN ISO 10581 and ASTM 1700

		Colorex® SD	Colorex® EC	Colorex® plus EC	Colorex® plus Basic	Colorex® plus R10
	Binder content	EN ISO 10581	type 1	type 1	type 1	type 1
	Total thickness	EN ISO 24346	2.0 mm / 3.0 mm*	2.0 mm / 3.0 mm*	10.3 mm	10.3 mm
	Commercial use	EN ISO 10874	34 very heavy	34 very heavy	34 very heavy	34 very heavy
	Light industrial use	EN ISO 10874	43 heavy	43 heavy	43 heavy	43 heavy
	Tile size	EN ISO 24342	615x615 mm 615x1230 mm*	615x615 mm 615x1230 mm*	607x607 mm	607x607 mm
	Total weight	EN ISO 23997	3.2 kg/m ²	3.2 kg/m ²	12.0 kg/m ²	12.0 kg/m ²
	Electrostatics (general requirements)	IEC 61340-5-1	Compliant	Compliant	Compliant	n.a.
	Electrical resistance	IEC 61340-4-1 ESD STM7.1	$1 \times 10^6 \leq R \leq 10^8 \Omega$	$5 \times 10^4 \leq R \leq 10^6 \Omega$	$2.5 \times 10^4 \leq R \leq 10^6$	n.a.
	Electrical resistance in combination with ESD control footwear	IEC 61340-4-5 ESD STM97.1	$R \leq 1 \times 10^9 \Omega$	$R \leq 3.5 \times 10^7 \Omega$	$R \leq 3.5 \times 10^7 \Omega$	n.a.
	Body Voltage Generation, in combination with ESD control footwear <i>Typical value</i>	IEC 61340-4-5 ESD STM97.2	< 100 V ~ 40 V	< 100 V ~ 20 V	< 100 V ~ 20 V	< 2 kV n.a.
	Dimensional stability	EN ISO 23999	≤ 0.05%	≤ 0.05%	≤ 0.25%	≤ 0.25%
	Residual indentation <i>Typical value</i>	EN ISO 24343-1	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.05 mm	≤ 0.10 mm ~ 0.07 mm
	Resistance to loads		Powered pallet truck and forklifts: total weight up to 2.5 t with hard wheels and up to 5 t with air tyres. Static loads: 50 kg/cm ² - dynamic loads: 90 kg/cm ² (performance may vary, subject to local conditions)			
	Castor chair continuous use	ISO 4918	pass	pass	pass	pass
	Impact sound reduction	EN ISO 140-8	2 dB	2 dB	12 dB	12 dB
	Light fastness	EN ISO 105-B02	≥ 6	≥ 6	≥ 6	≥ 6
	Resistance to chemicals	EN ISO 26987	Excellent	Excellent	Excellent	Excellent
	Slip resistance	DIN 51130	R9	R9	R9	R10
	Bacteria resistance	ISO 846	Pass	Pass	Pass	Pass
	Thermal dilatation coefficient		0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C
	Outgassing	IDEMA M11-99	total < 1 µg/cm ²	total < 1 µg/cm ²	total < 2 µg/cm ²	total < 2 µg/cm ²
	Indoor Air Emissions: TVOC after 28 days	EN 16516	≤ 0.025 mg/m ³	≤ 0.025 mg/m ³	≤ 0.025 mg/m ³	≤ 0.025 mg/m ³
	Cleanroom particle emission	ISO 14644-1	ISO 4	ISO 2	ISO 2	ISO 4
	Creating better environments					
	Renewable electricity		Colorex SD and Colorex EC are manufactured using 100% electricity from renewable sources			
	Recycled content		Colorex plus contains up to 95% recycled content in the backing			
	All Colorex® products meet the requirements of EN 14041		EN 14041 CE 0201083-DoP-003	EN 14041 CE 0201081-DoP-003	EN 14041 CE 0201082-DoP-003	EN 14041 CE 0201070-DoP-003
	Reaction to fire**	EN 13501-1	B _{fl} -s1, G, CS	B _{fl} -s1, G, CS	B _{fl} -s1, L, CS	B _{fl} -s1, L, CS
	Slip resistance	EN 13893	μ ≥ 0.30	μ ≥ 0.30	μ ≥ 0.30	μ ≥ 0.30
	Thermal conductivity	EN 12524	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m·K)
	Body voltage	EN 1815	≤ 2 kV	≤ 2 kV	≤ 2 kV	≤ 2 kV
	Electrical behaviour - static dissipative	EN 1081	≤ 1 x 10 ⁹ Ω	n.a.	n.a.	n.a.
	Electrical behaviour - conductive	EN 1081	n.a.	≤ 1 x 10 ⁶ Ω	≤ 1 x 10 ⁶ Ω	n.a.

* Available on request

** Product also tested to ASTM. Fire ASTM E648: class 1, Smoke ASTM 662: pass

All Forbo Flooring Systems' sales organisations worldwide have a certified Quality Management System in accordance with ISO 9001.

All Forbo Flooring Systems' manufacturing operations have a certified Environmental Management System in accordance with ISO 14001.

The Life Cycle Assessment (LCA) of Forbo Flooring Systems' products is documented in individual Environmental Product Declarations (EPD's) which can be found on all of our websites.





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